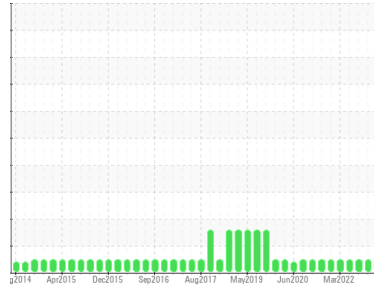


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / RVM-BUTTERFIELD [66114]
Machine Id
WL081
Component
Rear Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0087040	PCA0085768	PCA0062062
Sample Date	Client Info		08 Nov 2023	01 Jun 2023	01 Dec 2022
Machine Age	hrs	Client Info	42315	41808	41316
Oil Age	hrs	Client Info	42315	41808	41316
Oil Changed	Client Info		Changed	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	18	18	11
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m >5	0	<1	<1
Titanium	ppm	ASTM D5185m >15	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >75	0	2	1
Lead	ppm	ASTM D5185m >10	0	<1	3
Copper	ppm	ASTM D5185m >75	0	0	<1
Tin	ppm	ASTM D5185m >8	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	0	<1	3
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	1	1
Manganese	ppm	ASTM D5185m 0	0	<1	<1
Magnesium	ppm	ASTM D5185m 9	19	24	22
Calcium	ppm	ASTM D5185m 3114	3019	3538	3278
Phosphorus	ppm	ASTM D5185m 1099	994	1087	984
Zinc	ppm	ASTM D5185m 1245	1211	1353	1313
Sulfur	ppm	ASTM D5185m 7086	4159	5855	5261

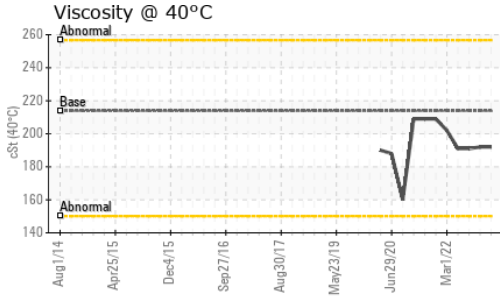
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	12	14	11
Sodium	ppm	ASTM D5185m	2	2	2
Potassium	ppm	ASTM D5185m >20	0	1	1

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

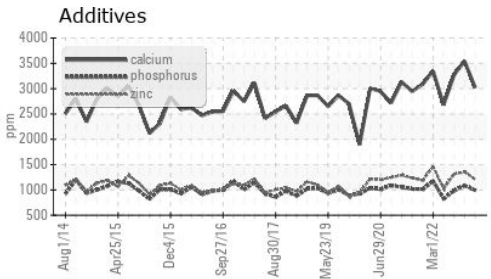
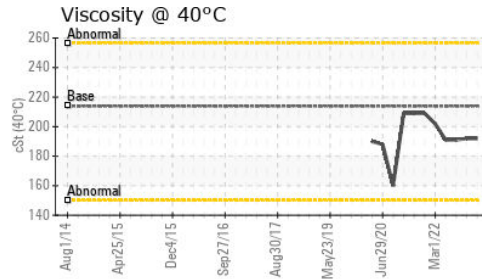
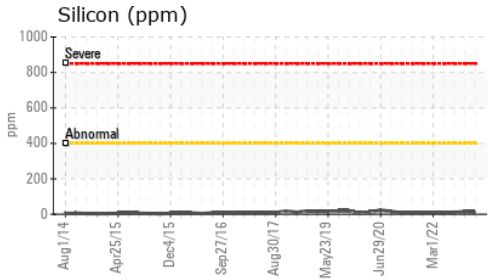
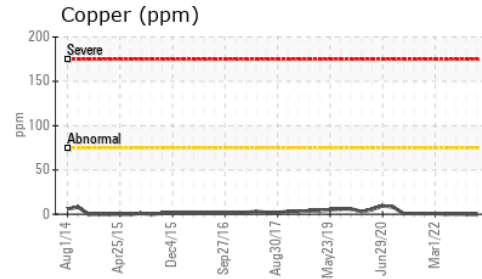
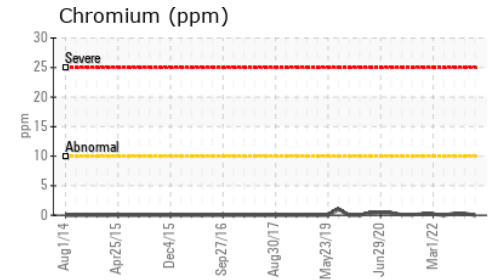
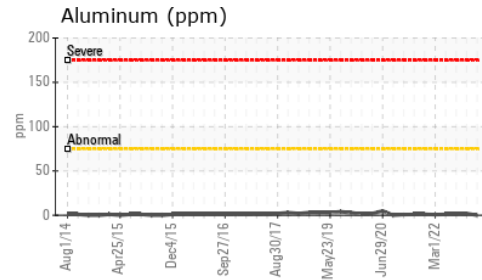
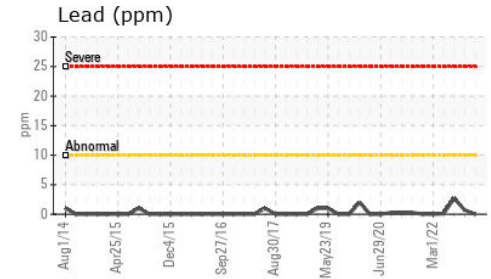
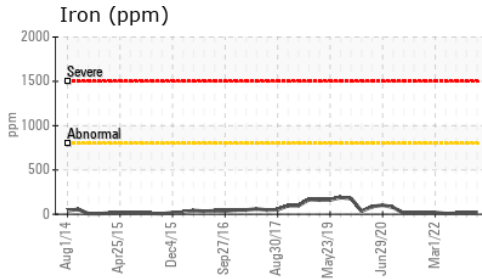
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	192	192	191

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0087040 **Received** : 20 Nov 2023
Lab Number : 06013551 **Diagnosed** : 22 Nov 2023
Unique Number : 10752695 **Diagnostician** : Sean Felton
Test Package : MOB 1

Kemp Quarries - RVM-Butterfield
 8651 Farm Rd 2115
 Purdy, MO
 US 65734
 Contact: LEE DUCHANOIS
 lduchanois@kempquarries.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: