

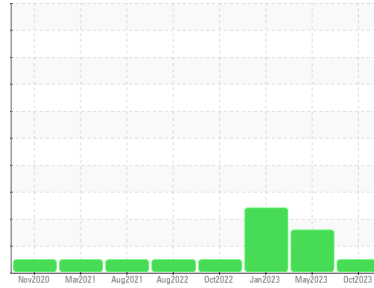
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
KEMP QUARRIES / BCS - GRAVETTE [65546]
Machine Id
OHT107
Component
Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-3 sampled fluid)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0087031	PCA0085727	PCA0086712
Sample Date	Client Info		30 Oct 2023	12 May 2023	26 Jan 2023
Machine Age	hrs	Client Info	25681	25099	24569
Oil Age	hrs	Client Info	25681	25099	24569
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	69	54	32
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m >5	0	0	<1
Titanium	ppm	ASTM D5185m >15	0	<1	<1
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >75	<1	0	0
Lead	ppm	ASTM D5185m >10	0	0	1
Copper	ppm	ASTM D5185m >75	20	10	4
Tin	ppm	ASTM D5185m >8	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	4	5	4
Barium	ppm	ASTM D5185m 0	0	11	0
Molybdenum	ppm	ASTM D5185m 0	0	1	1
Manganese	ppm	ASTM D5185m 0	0	<1	<1
Magnesium	ppm	ASTM D5185m 9	22	35	21
Calcium	ppm	ASTM D5185m 3114	2745	2636	2389
Phosphorus	ppm	ASTM D5185m 1099	1020	938	832
Zinc	ppm	ASTM D5185m 1245	1208	1075	1024
Sulfur	ppm	ASTM D5185m 7086	5802	5836	5896

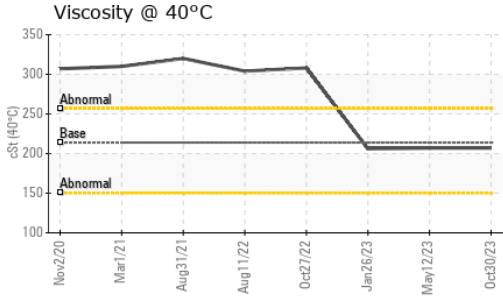
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	22	22	15
Sodium	ppm	ASTM D5185m	3	3	2
Potassium	ppm	ASTM D5185m >20	0	<1	0

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	▲ HAZY
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	NEG	0.2%	0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

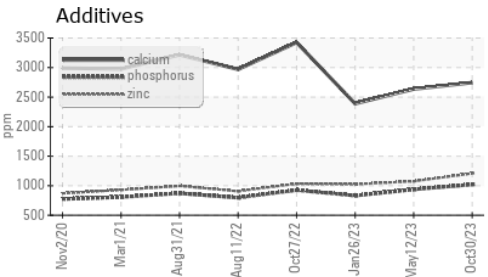
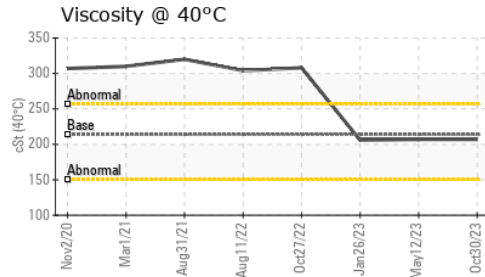
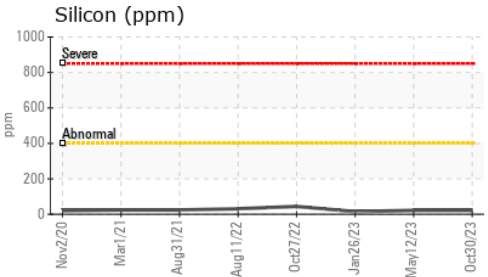
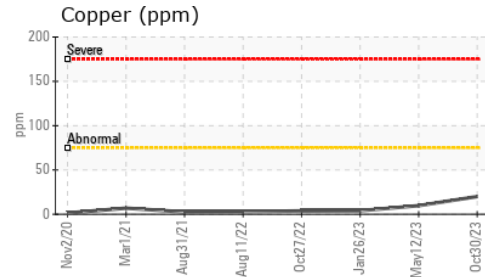
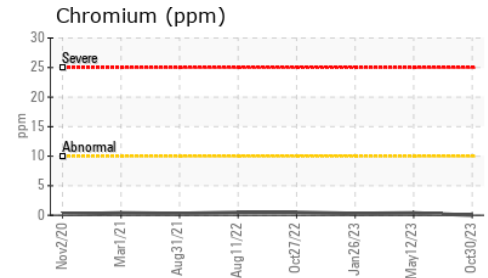
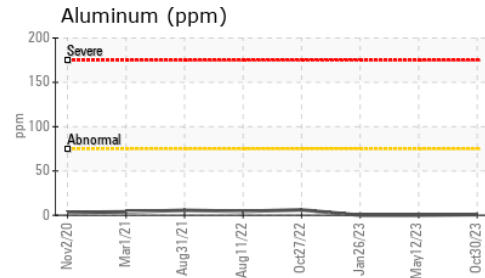
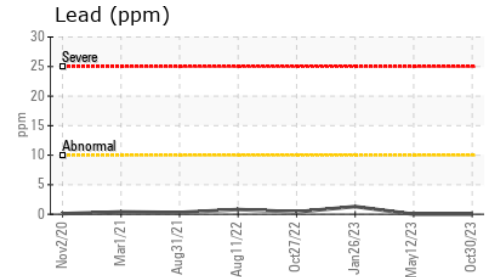
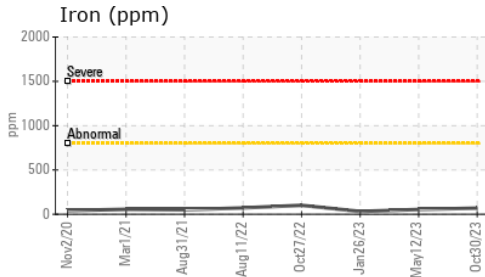
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	207	207	206

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color				no image	no image	no image
Bottom				no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0087031 **Received** : 20 Nov 2023
Lab Number : *06013553 **Diagnosed** : 22 Nov 2023
Unique Number : 10752697 **Diagnostician** : Sean Felton
Test Package : MOB 1

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

gravette@bentoncountystone.com

T:

F: