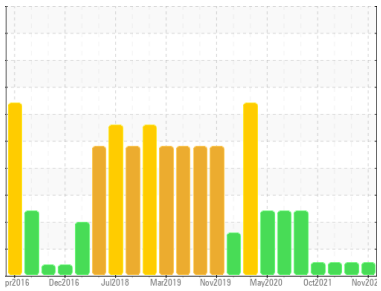
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
KEMP QUARRIES / SELIGMAN [67979]
Machine Id
CATERPILLAR 980G CATERPILLAR WL102
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 68 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid and filters)

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the fluid.

Fluid Condition
The condition of the fluid is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0084364**	PCA0033788	PCA0025470
Sample Date		Client Info		**09 Nov 2023**	05 Apr 2022	10 Feb 2022
Machine Age	hrs	Client Info		**39985**	39907	39446
Oil Age	hrs	Client Info		**39985**	39907	0
Oil Changed		Client Info		**Changed**	Not Changd	Oil Added
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	NEG

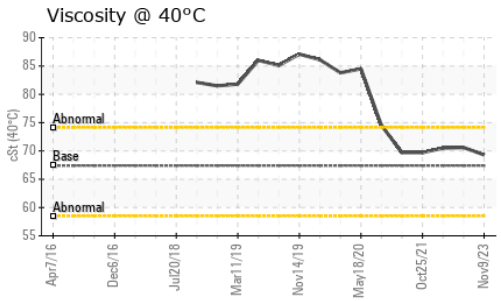
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**10**	10	12
Chromium	ppm	ASTM D5185m	>10	**0**	1	1
Nickel	ppm	ASTM D5185m	>10	**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	<1
Aluminum	ppm	ASTM D5185m	>10	**1**	4	7
Lead	ppm	ASTM D5185m	>10	**0**	2	2
Copper	ppm	ASTM D5185m	>75	**6**	10	8
Tin	ppm	ASTM D5185m	>10	**0**	<1	<1
Antimony	ppm	ASTM D5185m		**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**1**	3	3
Barium	ppm	ASTM D5185m	0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**15**	24	21
Manganese	ppm	ASTM D5185m	0	**0**	<1	<1
Magnesium	ppm	ASTM D5185m	0	**250**	376	325
Calcium	ppm	ASTM D5185m	50	**387**	618	543
Phosphorus	ppm	ASTM D5185m	330	**541**	652	620
Zinc	ppm	ASTM D5185m	430	**650**	815	737
Sulfur	ppm	ASTM D5185m	760	**1372**	1678	1428

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**14**	21	19
Sodium	ppm	ASTM D5185m		**2**	0	0
Potassium	ppm	ASTM D5185m	>20	**0**	4	2

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

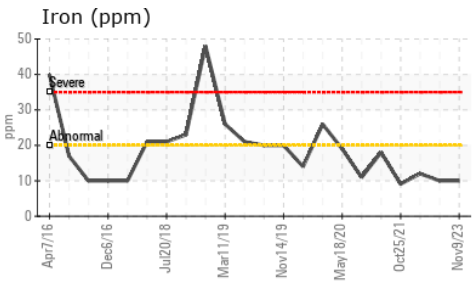
OIL ANALYSIS REPORT

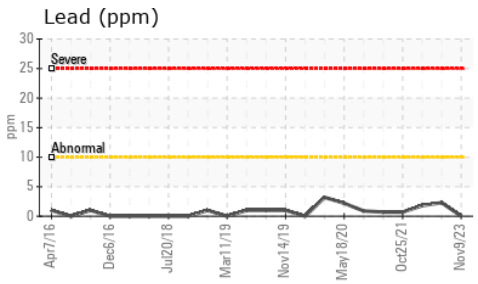


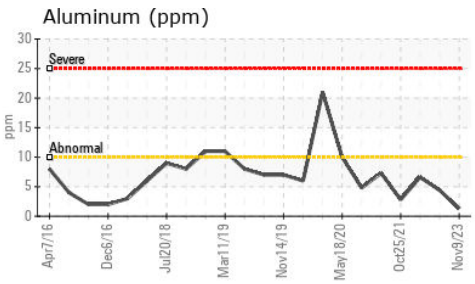
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	**69.3**	70.6	70.5

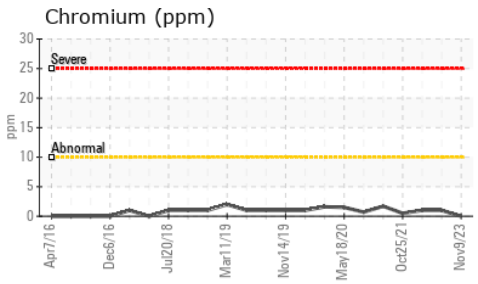
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			*no image*	*no image*	*no image*
Bottom			*no image*	*no image*	*no image*

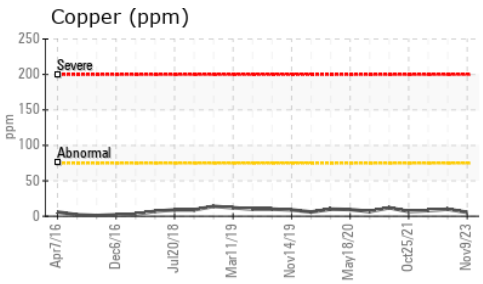
GRAPHS

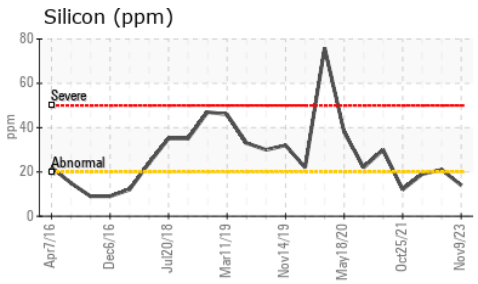


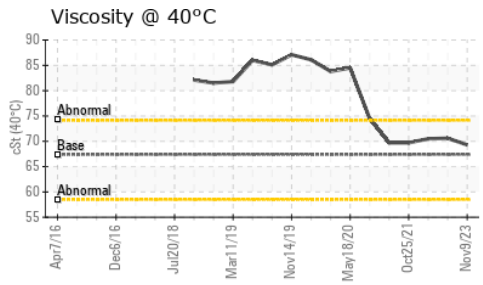


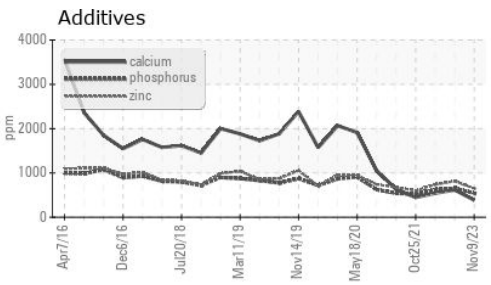












Certificate L2367

Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC 27513		
Sample No.	: PCA0084364	**Received**	: 20 Nov 2023
Lab Number	: 06013596	**Diagnosed**	: 23 Nov 2023
Unique Number	: 10752740	**Diagnostician**	: Don Baldridge
Test Package	: MOB 1		

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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