

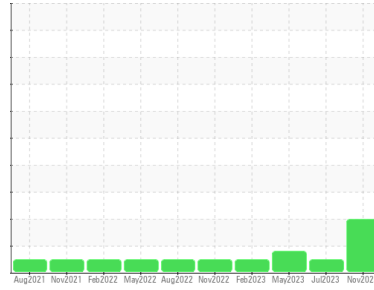
PROBLEM SUMMARY

Sample Rating Trend

ISO

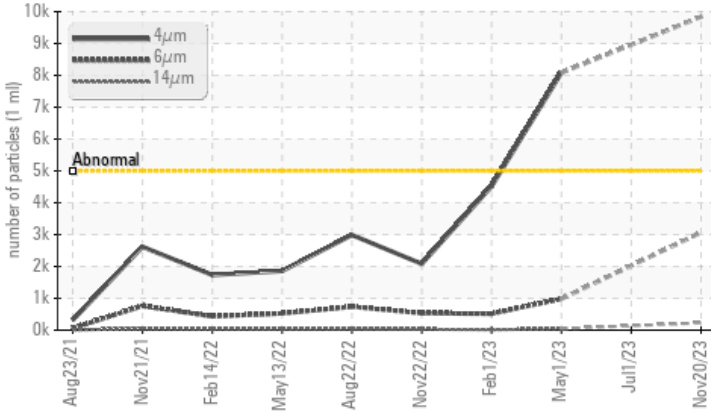


Area
Galv Line
Machine Id
[Galv Line] 640160-STEERING UNITS 1- 2
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	NORMAL	ATTENTION
Particles >4µm	ASTM D7647	>5000	▲ 9841	---	▲ 8083
Particles >6µm	ASTM D7647	>1300	▲ 3067	---	984
Particles >14µm	ASTM D7647	>160	▲ 227	---	42
Particles >21µm	ASTM D7647	>40	▲ 50	---	8
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 20/19/15	---	▲ 20/17/13

Customer Id: SDITER
Sample No.: PCA0107661
Lab Number: 06013970
Test Package: PLANT



To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.

HISTORICAL DIAGNOSIS

01 Jul 2023 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 May 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Feb 2023 Diag: Angela Borella

NORMAL

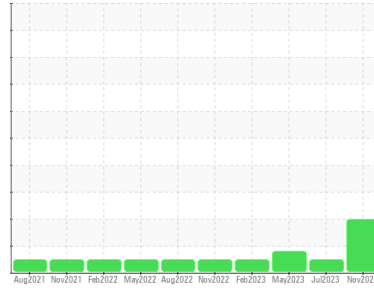


Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
Galv Line
Machine Id
[Galv Line] 640160-STEERING UNITS 1- 2
Component
Hydraulic System
Fluid
PETRO CANADA HYDREX AW 46 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0107661	PCA0101470	PCA0095420
Sample Date	Client Info	20 Nov 2023	01 Jul 2023	01 May 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	15	16	14
Chromium	ppm	ASTM D5185m >20	<1	0	0
Nickel	ppm	ASTM D5185m >20	<1	<1	0
Titanium	ppm	ASTM D5185m	<1	0	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	2	0	<1
Lead	ppm	ASTM D5185m >20	2	2	<1
Copper	ppm	ASTM D5185m >20	15	15	12
Tin	ppm	ASTM D5185m >20	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	4	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	<1	<1
Manganese	ppm	ASTM D5185m 0	<1	<1	<1
Magnesium	ppm	ASTM D5185m 0	4	4	6
Calcium	ppm	ASTM D5185m 50	60	64	59
Phosphorus	ppm	ASTM D5185m 330	341	319	324
Zinc	ppm	ASTM D5185m 430	382	393	387
Sulfur	ppm	ASTM D5185m 760	3661	3859	4156

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<1	0	0
Sodium	ppm	ASTM D5185m	<1	0	1
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304 >0.05	NEG	NEG	NEG

FLUID CLEANLINESS

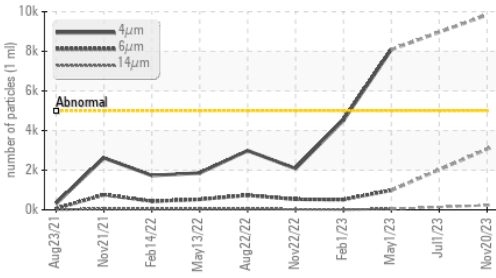
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 9841	---	▲ 8083
Particles >6µm	ASTM D7647 >1300	▲ 3067	---	984
Particles >14µm	ASTM D7647 >160	▲ 227	---	42
Particles >21µm	ASTM D7647 >40	▲ 50	---	8
Particles >38µm	ASTM D7647 >10	3	---	0
Particles >71µm	ASTM D7647 >3	0	---	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 20/19/15	---	▲ 20/17/13

FLUID DEGRADATION

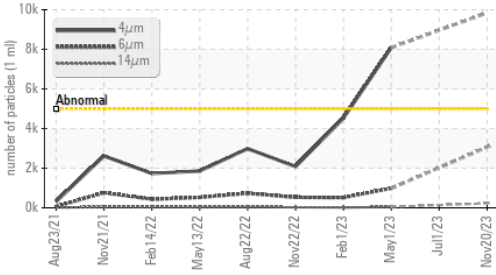
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.70	0.35	0.41	0.32

OIL ANALYSIS REPORT

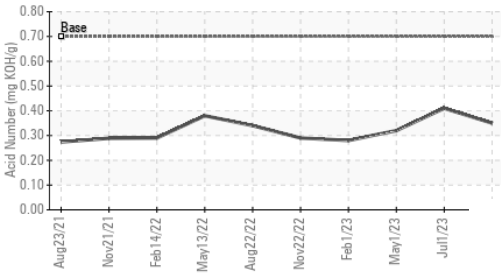
▲ Particle Trend



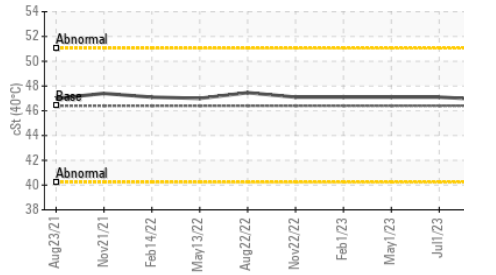
▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46.4	46.9	47.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

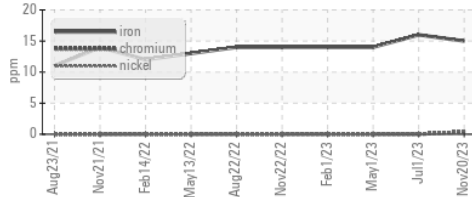


Bottom

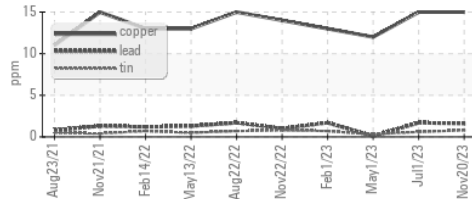


GRAPHS

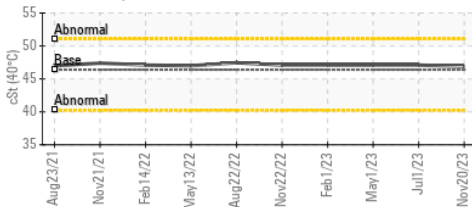
Ferrous Alloys



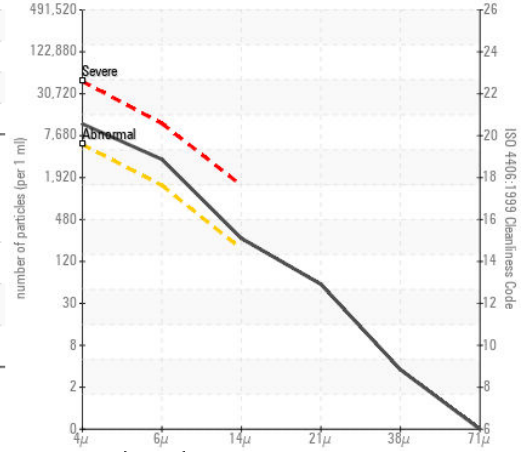
Non-ferrous Metals



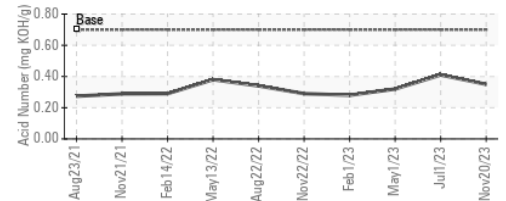
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0107661
Lab Number : 06013970
Unique Number : 10753114
Test Package : PLANT

SDI - Steel Dynamics Inc. - Heartland
 455 West Industrial Drive
 Terre Haute, IN
 US 47802
 Contact: BRAD ELLIS
 brad.ellis@steeldynamics.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: