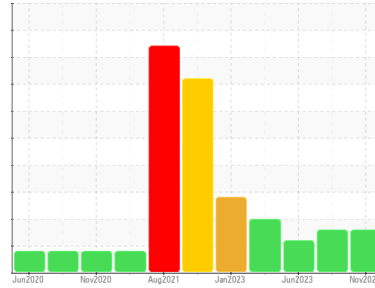




# PROBLEM SUMMARY

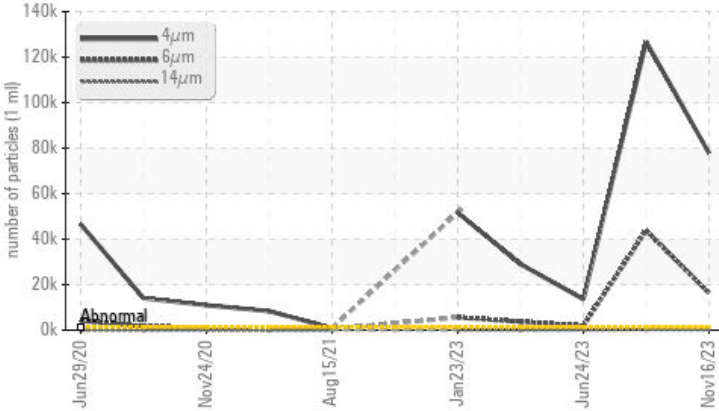
Sample Rating Trend



Area  
**Process Cheese [98655040]**  
 Machine Id  
**HPLV CAT 9**  
 Component  
**Pump**  
 Fluid  
**R&O OIL ISO 100 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>1300	▲ <b>77810</b>	▲ 126689	▲ 13588
Particles >6µm	ASTM D7647	>320	▲ <b>16333</b>	▲ 43788	▲ 1911
Particles >14µm	ASTM D7647	>80	▲ <b>175</b>	▲ 259	▲ 51
Oil Cleanliness	ISO 4406 (c)	>17/15/13	▲ <b>23/21/15</b>	▲ 24/23/15	▲ 21/18/13

Customer Id: KRASPRMO  
 Sample No.: PCA0101657  
 Lab Number: 06013983  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

## HISTORICAL DIAGNOSIS

### 11 Oct 2023 Diag: Don Baldrige

ISO



The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



### 24 Jun 2023 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 02 Apr 2023 Diag: Angela Borella

CONTAMINANT

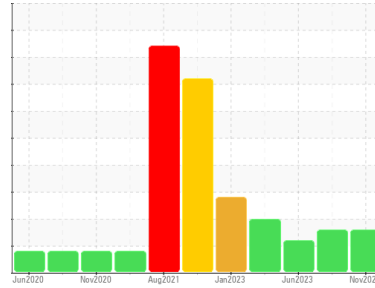


No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Free water present. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area  
**Process Cheese [98655040]**  
 Machine Id  
**HPLV CAT 9**  
 Component  
**Pump**  
 Fluid  
**R&O OIL ISO 100 (--- GAL)**



## DIAGNOSIS

**Recommendation**  
 The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of particulates present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0101657</b>	PCA0094559	PCA0096864
Sample Date	Client Info	<b>16 Nov 2023</b>	11 Oct 2023	24 Jun 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	<b>3</b>	5	<1
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>2</b>	4	<1
Lead	ppm	ASTM D5185m >12	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >30	<b>&lt;1</b>	<1	0
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>4</b>	1	14
Molybdenum	ppm	ASTM D5185m 5	<b>&lt;1</b>	1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m 5	<b>0</b>	0	13
Calcium	ppm	ASTM D5185m 5	<b>2</b>	31	2
Phosphorus	ppm	ASTM D5185m 100	<b>710</b>	676	614
Zinc	ppm	ASTM D5185m 25	<b>0</b>	31	52
Sulfur	ppm	ASTM D5185m 1500	<b>1847</b>	1790	1855

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<b>4</b>	3	2
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	0

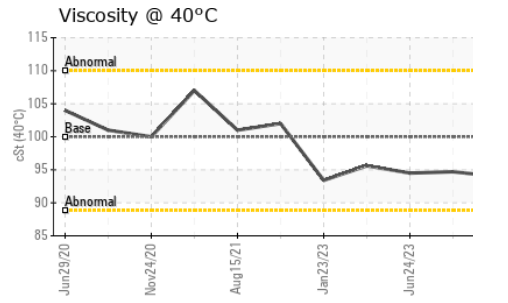
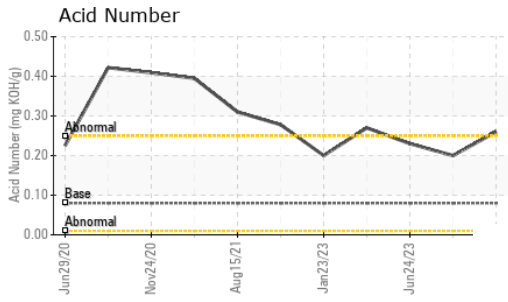
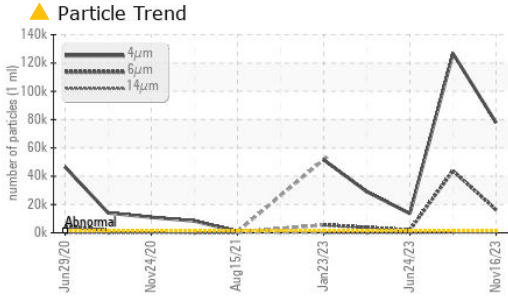
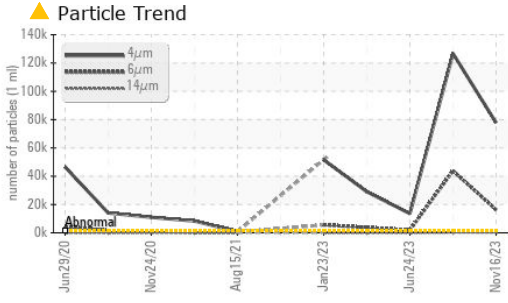
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	<b>▲ 77810</b>	▲ 126689	▲ 13588
Particles >6µm	ASTM D7647 >320	<b>▲ 16333</b>	▲ 43788	▲ 1911
Particles >14µm	ASTM D7647 >80	<b>▲ 175</b>	▲ 259	51
Particles >21µm	ASTM D7647 >20	<b>17</b>	13	5
Particles >38µm	ASTM D7647 >4	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	<b>▲ 23/21/15</b>	▲ 24/23/15	▲ 21/18/13

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.08	<b>0.26</b>	0.20	0.23

# OIL ANALYSIS REPORT



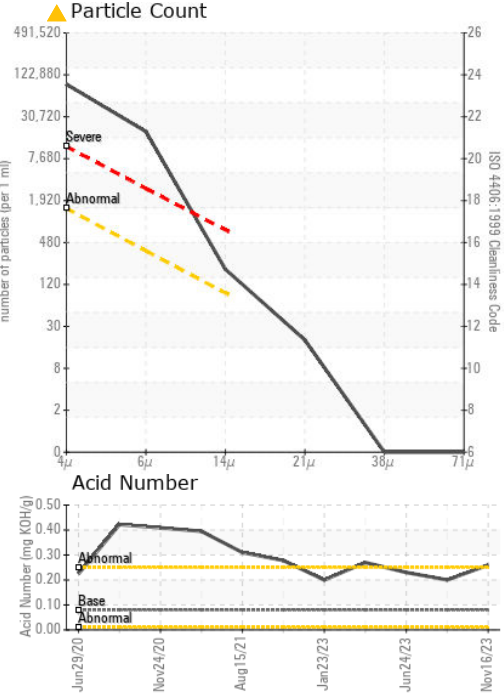
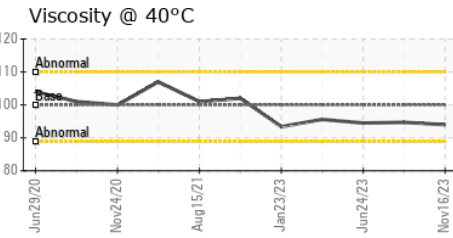
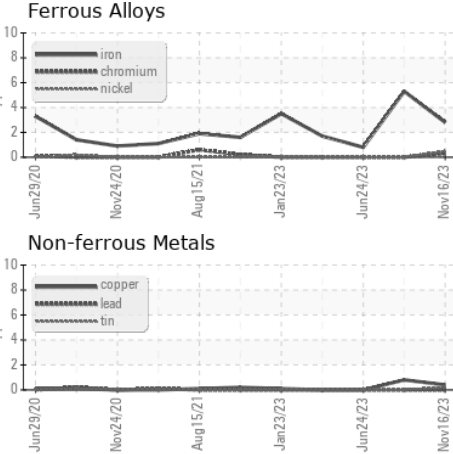
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	100	94.0	94.7	94.5

**SAMPLE IMAGES**

method	limit/base	current	history1	history2
Color				
Bottom				

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0101657  
**Lab Number** : 06013983  
**Unique Number** : 10753127  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: