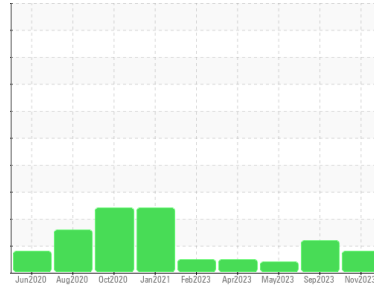


# PROBLEM SUMMARY

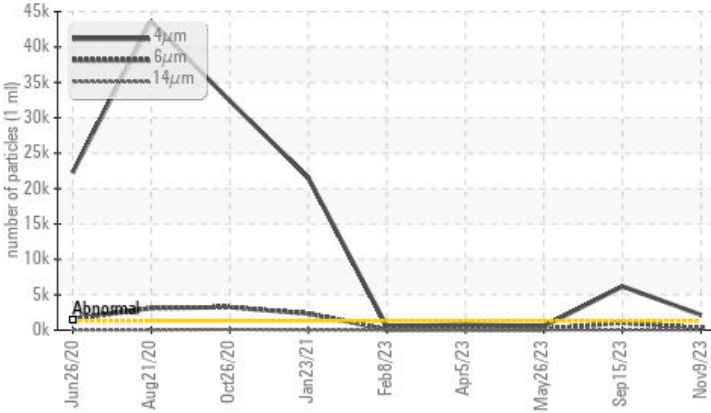
Area  
**PASTA [98542816]**  
Machine Id  
**RAILCAR UNLOAD WEST**  
Component  
**Blower**  
Fluid  
**GEAR OIL ISO 320 (--- GAL)**

Sample Rating Trend



## COMPONENT CONDITION SUMMARY

▲ Particle Trend



## RECOMMENDATION

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ABNORMAL	ATTENTION
Particles >4µm	ASTM D7647 >1300	▲ 2148	▲ 6189	543
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 18/15/10	▲ 20/17/13	16/14/10

Customer Id: KRASPRMO  
Sample No.: PCA0111842  
Lab Number: 06013991  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 15 Sep 2023 Diag: Don Baldrige

ISO



The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 26 May 2023 Diag: Don Baldrige

VISCOSITY



The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



### 05 Apr 2023 Diag: Don Baldrige

NORMAL

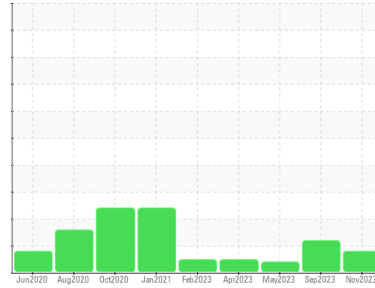


The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. Viscosity of sample indicates oil is within ISO 320 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

view report



Area  
**PASTA [98542816]**  
 Machine Id  
**RAILCAR UNLOAD WEST**  
 Component  
**Blower**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**



## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0111842</b>	PCA0099586	PCA0099597
Sample Date	Client Info			<b>09 Nov 2023</b>	15 Sep 2023	26 May 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Changed</b>	Changed	Changed
Sample Status				<b>ATTENTION</b>	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method			<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>5</b>	15	14
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	2	0
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	15	<b>4</b>	0	0
Molybdenum	ppm	ASTM D5185m	15	<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	50	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	50	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	350	<b>528</b>	520	492
Zinc	ppm	ASTM D5185m	100	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	12500	<b>1891</b>	2361	1620

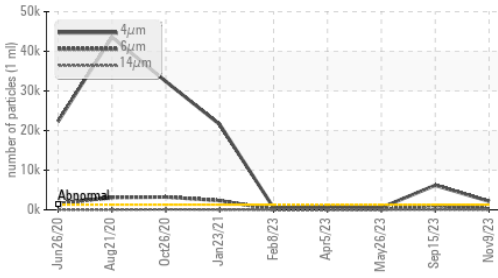
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>5</b>	5	<1
Sodium	ppm	ASTM D5185m		<b>0</b>	2	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	<b>▲ 2148</b>	▲ 6189	543
Particles >6µm		ASTM D7647	>320	<b>255</b>	▲ 1062	112
Particles >14µm		ASTM D7647	>80	<b>9</b>	43	9
Particles >21µm		ASTM D7647	>20	<b>3</b>	10	2
Particles >38µm		ASTM D7647	>4	<b>0</b>	1	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	<b>▲ 18/15/10</b>	▲ 20/17/13	16/14/10

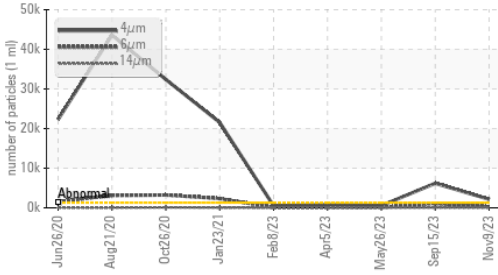
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>0.22</b>	0.35	0.41

# OIL ANALYSIS REPORT

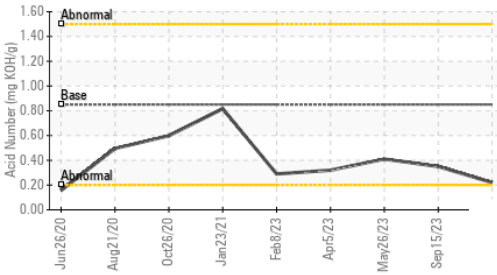
▲ Particle Trend



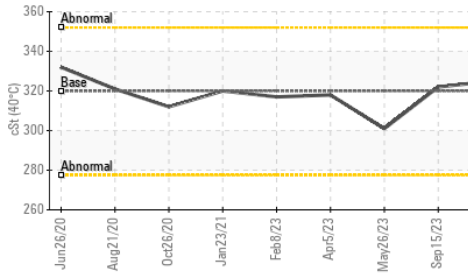
▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

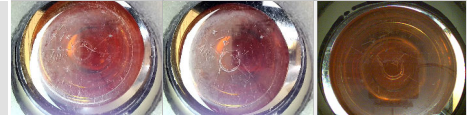
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 320	325	322	▲ 301

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

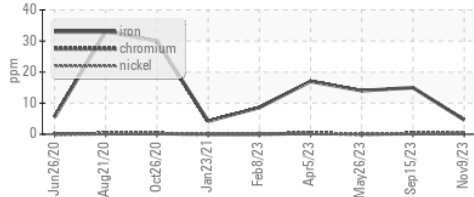


Bottom

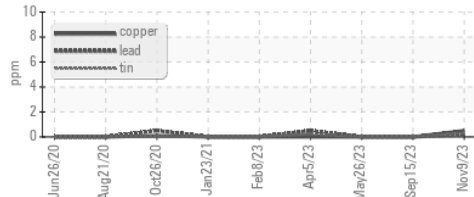


GRAPHS

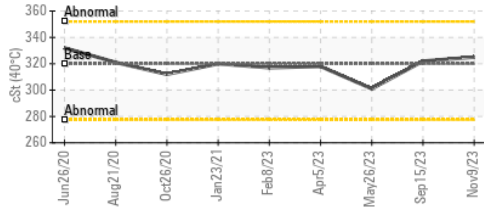
Ferrous Alloys



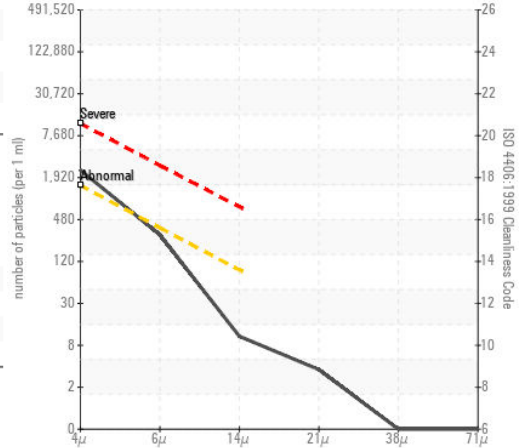
Non-ferrous Metals



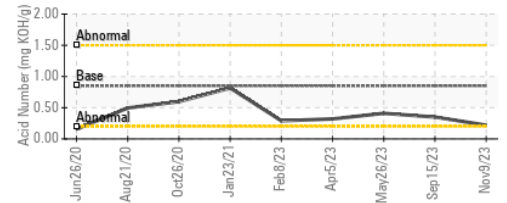
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0111842 **Received** : 21 Nov 2023  
**Lab Number** : 06013991 **Diagnosed** : 24 Nov 2023  
**Unique Number** : 10753135 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: