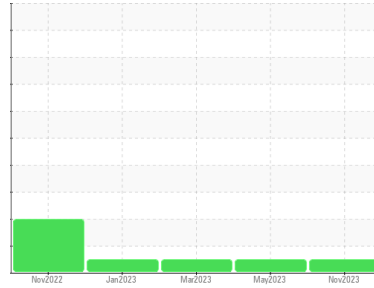


# OIL ANALYSIS REPORT

## Sample Rating Trend



**NORMAL**



Area  
**SCOF [98589691]**  
 Machine Id  
**CURD BREAKER 1**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 220 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0101646</b>	PCA0096861	PCA0088313
Sample Date	Client Info			<b>05 Nov 2023</b>	23 May 2023	13 Mar 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>Filtered</b>	Filtered	Filtered
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>2</b>	3	3
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	2	2
Lead	ppm	ASTM D5185m	>100	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

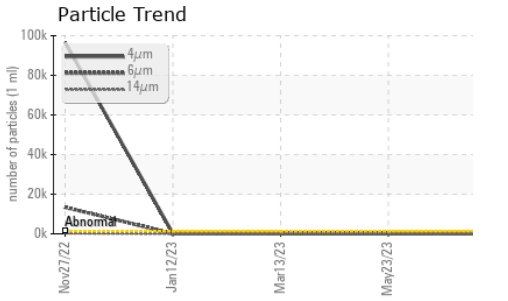
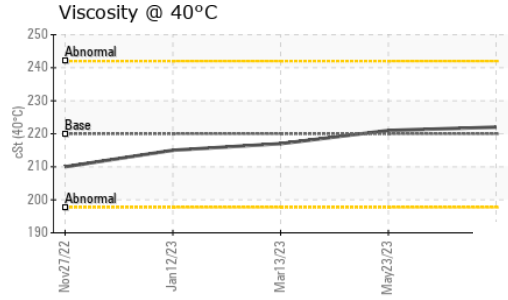
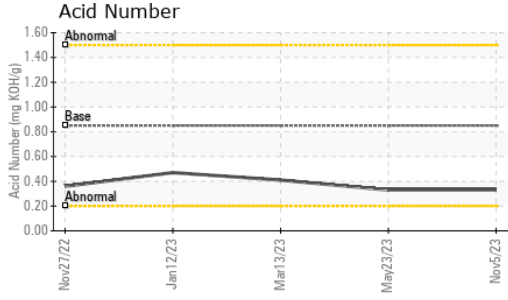
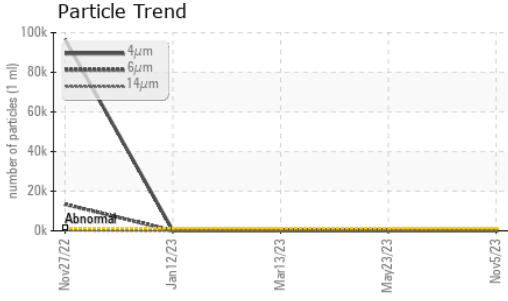
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	15	<b>4</b>	0	0
Molybdenum	ppm	ASTM D5185m	15	<b>&lt;1</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Magnesium	ppm	ASTM D5185m	50	<b>0</b>	10	0
Calcium	ppm	ASTM D5185m	50	<b>2</b>	4	4
Phosphorus	ppm	ASTM D5185m	350	<b>427</b>	451	380
Zinc	ppm	ASTM D5185m	100	<b>0</b>	7	<1
Sulfur	ppm	ASTM D5185m	12500	<b>1619</b>	1621	1228

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>4</b>	3	2
Sodium	ppm	ASTM D5185m		<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	<b>112</b>	72	107
Particles >6µm		ASTM D7647	>320	<b>57</b>	43	37
Particles >14µm		ASTM D7647	>80	<b>9</b>	14	5
Particles >21µm		ASTM D7647	>20	<b>3</b>	7	1
Particles >38µm		ASTM D7647	>4	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	<b>14/13/10</b>	13/13/11	14/12/10

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	<b>0.33</b>	0.33	0.41

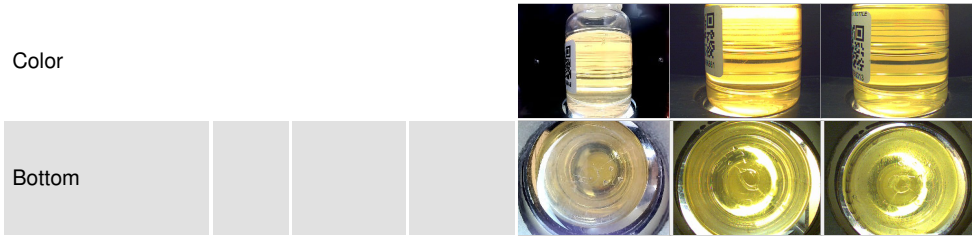
# OIL ANALYSIS REPORT



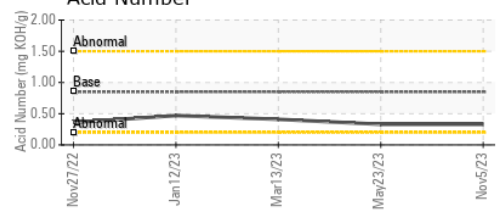
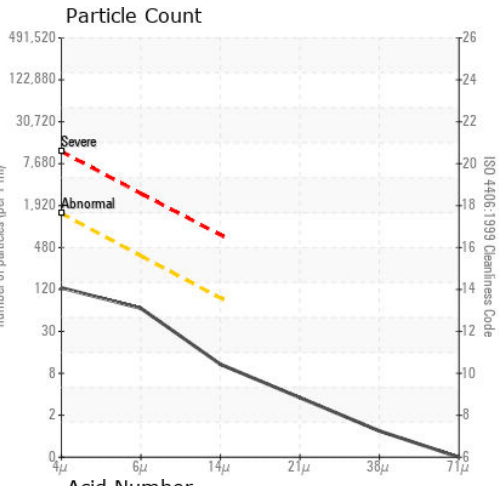
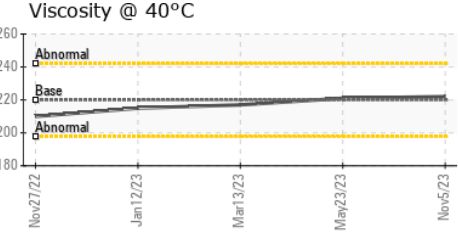
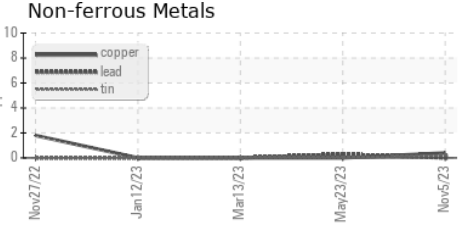
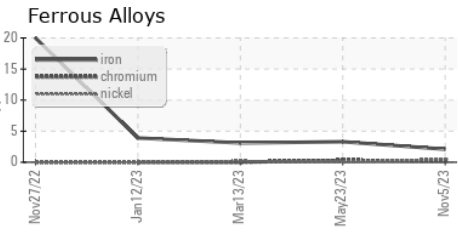
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 220	<b>222</b>	221	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0101646 **Received** : 21 Nov 2023  
**Lab Number** : 06013993 **Diagnosed** : 24 Nov 2023  
**Unique Number** : 10753137 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: