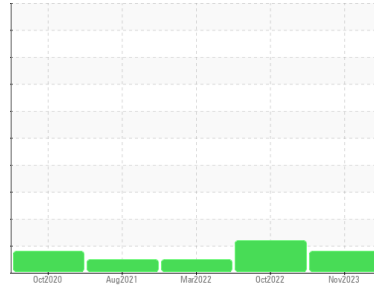


PROBLEM SUMMARY

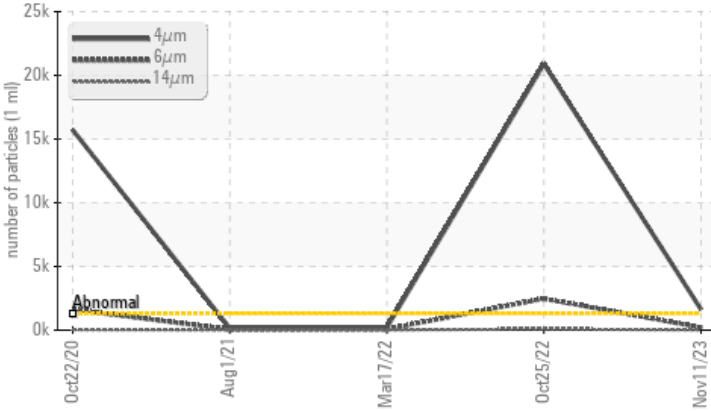
Area
SCOF [98589690]
Machine Id
6110/6120 SOUTH
Component
Gearbox
Fluid
GEAR OIL ISO 460 (--- GAL)

Sample Rating Trend



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

The oil filtered at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647 >1300	▲ 1618	▲ 20901	209
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 18/15/12	▲ 22/18/13	15/13/11

Customer Id: KRASPRMO
Sample No.: PCA0101650
Lab Number: 06013998
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldrige +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

25 Oct 2022 Diag: Don Baldrige

ISO



The oil filtered at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



17 Mar 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Aug 2021 Diag: Jonathan Hester

NORMAL

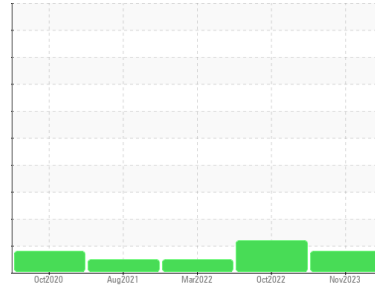


Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Area
SCOF [98589690]
 Machine Id
6110/6120 SOUTH
 Component
Gearbox
 Fluid
GEAR OIL ISO 460 (--- GAL)



DIAGNOSIS

Recommendation

The oil filtered at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0101650	PCA0073924	PCA0066918
Sample Date	Client Info	11 Nov 2023	25 Oct 2022	17 Mar 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	Filtered	Filtered	Filtered
Sample Status		ATTENTION	ABNORMAL	NORMAL

CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	NEG	NEG	NEG

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >200	3	3	3
Chromium	ppm ASTM D5185m >15	<1	0	0
Nickel	ppm ASTM D5185m >15	<1	0	0
Titanium	ppm ASTM D5185m	<1	0	0
Silver	ppm ASTM D5185m	0	0	<1
Aluminum	ppm ASTM D5185m >25	2	3	3
Lead	ppm ASTM D5185m >100	0	<1	0
Copper	ppm ASTM D5185m >200	<1	0	0
Tin	ppm ASTM D5185m >25	<1	<1	0
Antimony	ppm ASTM D5185m >5	---	---	---
Vanadium	ppm ASTM D5185m	0	0	0
Cadmium	ppm ASTM D5185m	<1	0	0

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 50	0	0	2
Barium	ppm ASTM D5185m 15	4	0	0
Molybdenum	ppm ASTM D5185m 15	<1	0	0
Manganese	ppm ASTM D5185m	<1	0	0
Magnesium	ppm ASTM D5185m 50	0	0	0
Calcium	ppm ASTM D5185m 50	<1	2	2
Phosphorus	ppm ASTM D5185m 350	352	332	346
Zinc	ppm ASTM D5185m 100	0	6	1
Sulfur	ppm ASTM D5185m 12500	377	461	287

CONTAMINANTS

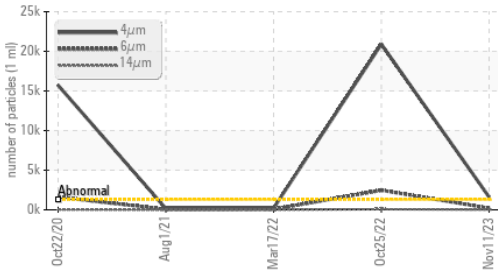
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >50	2	<1	<1
Sodium	ppm ASTM D5185m	<1	0	0
Potassium	ppm ASTM D5185m >20	<1	0	0

FLUID CLEANLINESS

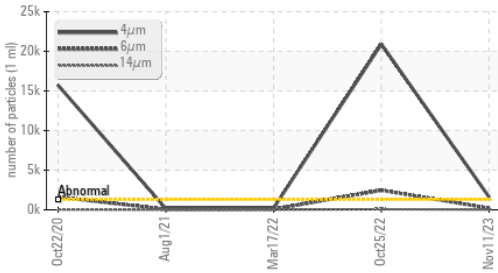
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	▲ 1618	▲ 20901	209
Particles >6µm	ASTM D7647 >320	203	▲ 2468	78
Particles >14µm	ASTM D7647 >80	21	77	18
Particles >21µm	ASTM D7647 >20	10	22	6
Particles >38µm	ASTM D7647 >4	2	2	0
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	▲ 18/15/12	▲ 22/18/13	15/13/11

OIL ANALYSIS REPORT

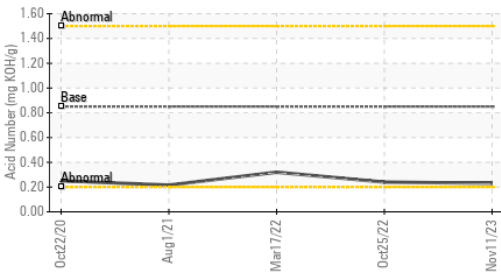
Particle Trend



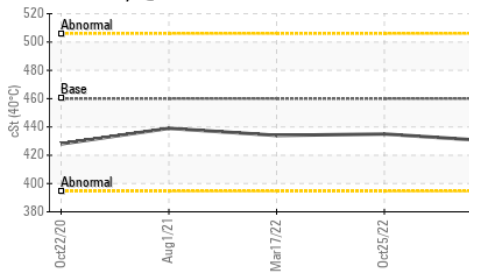
Particle Trend



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.85	0.23	0.24	0.32

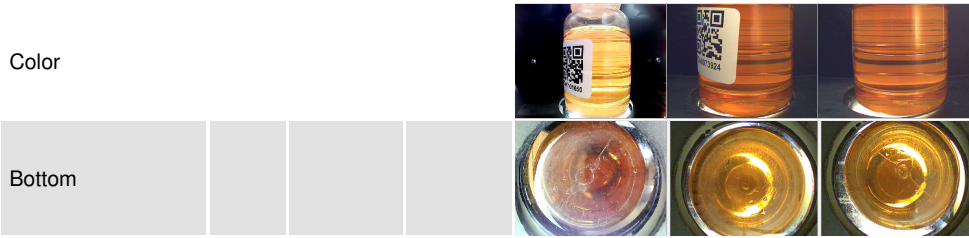
VISUAL

method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML
Emulsified Water	scalar *Visual	>0.2	NEG	NEG
Free Water	scalar *Visual	NEG	NEG	NEG

FLUID PROPERTIES

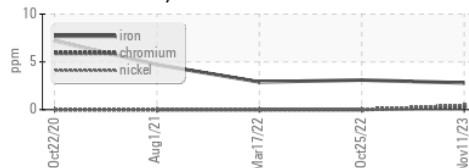
method	limit/base	current	history1	history2
Visc @ 40°C cSt ASTM D445	460	430	435	434

SAMPLE IMAGES

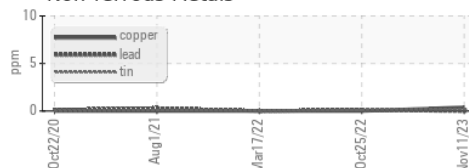


GRAPHS

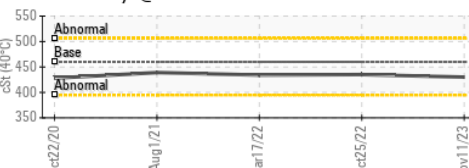
Ferrous Alloys



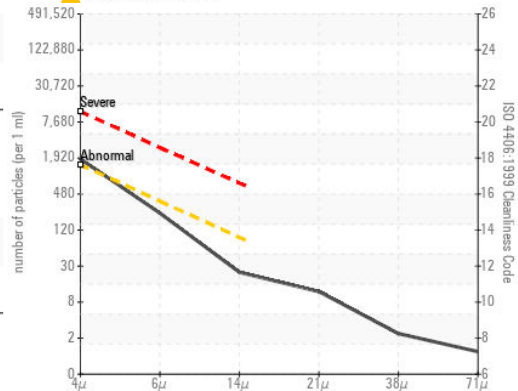
Non-ferrous Metals



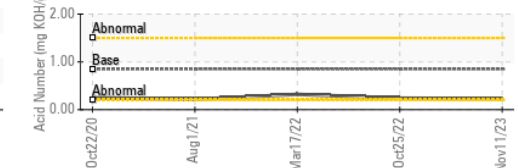
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0101650 **Received** : 21 Nov 2023
Lab Number : 06013998 **Diagnosed** : 24 Nov 2023
Unique Number : 10753142 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - Springfield - Plant 8311 PCA
 2035 E BENNETT
 SPRINGFIELD, MO
 US 65804
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: