

## **OIL ANALYSIS REPORT**

DEGRADATION

### Machine Id 735451

Component Diesel Engine

## PETRO CANADA DURON SHP 10W30 (--- GAL)

#### DIAGNOSIS

#### Recommendation

The oil is near the end of it's useful service life, recommend schedule an oil change. Resample at the next service interval to monitor.

#### A Wear

The copper level is abnormal. Cylinder, crank, or cam shaft wear is indicated. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

#### Contamination

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

#### Fluid Condition

The BN level is low. The condition of the oil is acceptable for the time in service.

GAL)				Oct2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0098949		
Sample Date		Client Info		30 Oct 2023		
Machine Age	mls	Client Info		90912		
Oil Age	mls	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	<b>180</b>		
Chromium	ppm	ASTM D5185m	>20	6		
Nickel	ppm	ASTM D5185m	>4	2		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m	>3	<1		
Aluminum	ppm	ASTM D5185m	>20	48		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	<u> </u>		
Tin	ppm	ASTM D5185m	>15	6		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	16		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	50	50		
Manganese	ppm	ASTM D5185m	0	9		
Magnesium	ppm	ASTM D5185m	950	605		
Calcium	ppm	ASTM D5185m	1050	1907		
Phosphorus	ppm	ASTM D5185m	995	811		
Zinc	ppm	ASTM D5185m	1180	1047		
Sulfur	ppm	ASTM D5185m	2600	2024		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	16		
Sodium	ppm	ASTM D5185m		7		
Potassium	ppm	ASTM D5185m	>20	127		
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	1.8		
Nitration	Abs/cm	*ASTM D7624	>20	24.8		
Sulfation	Abs/.1mm	*ASTM D7415	>30	34.1		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	54.5		
Base Number (BN)	mg KOH/g	ASTM D2896		<u> </u>		



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