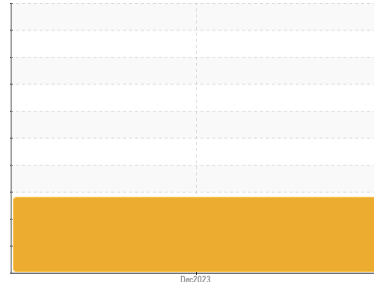


# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**E50**  
Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm. Please specify the component make and model with your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0113101</b>	---	---
Sample Date	Client Info		<b>02 Dec 2023</b>	---	---
Machine Age	hrs	Client Info	<b>5420</b>	---	---
Oil Age	hrs	Client Info	<b>50</b>	---	---
Oil Changed	Client Info		<b>Changed</b>	---	---
Sample Status			<b>SEVERE</b>	---	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	---	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	---	---
Chromium	ppm	ASTM D5185m >10	<b>3</b>	---	---
Nickel	ppm	ASTM D5185m >10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	<b>0</b>	---	---
Silver	ppm	ASTM D5185m	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m >75	<b>0</b>	---	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	---	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	---	---
Barium	ppm	ASTM D5185m 5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m 5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Magnesium	ppm	ASTM D5185m 25	<b>0</b>	---	---
Calcium	ppm	ASTM D5185m 200	<b>51</b>	---	---
Phosphorus	ppm	ASTM D5185m 300	<b>316</b>	---	---
Zinc	ppm	ASTM D5185m 370	<b>407</b>	---	---
Sulfur	ppm	ASTM D5185m 2500	<b>807</b>	---	---

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>0</b>	---	---
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m >20	<b>0</b>	---	---

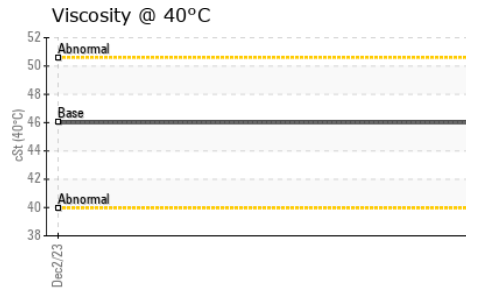
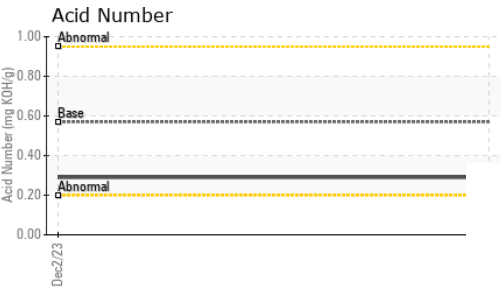
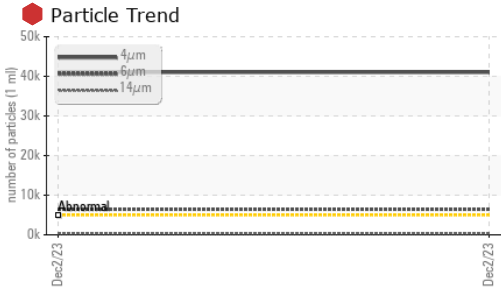
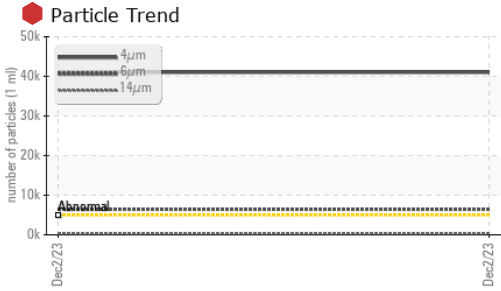
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>41009</b>	---	---
Particles >6µm	ASTM D7647	>1300	<b>6456</b>	---	---
Particles >14µm	ASTM D7647	>160	<b>348</b>	---	---
Particles >21µm	ASTM D7647	>40	<b>80</b>	---	---
Particles >38µm	ASTM D7647	>10	<b>3</b>	---	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>23/20/16</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.29</b>	---	---

# OIL ANALYSIS REPORT



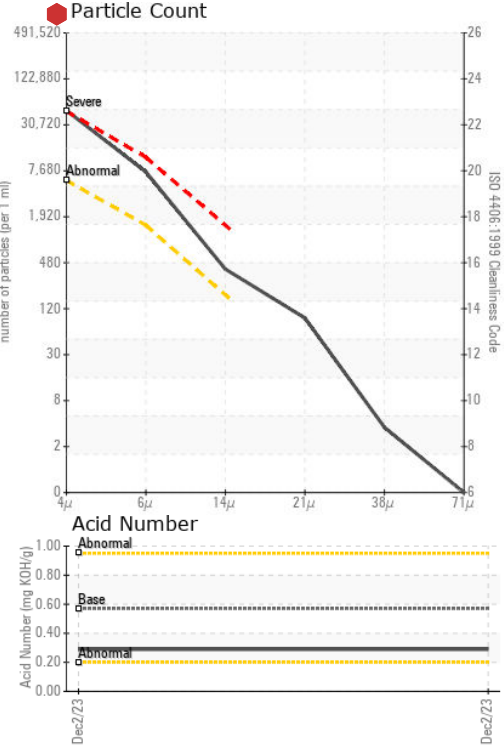
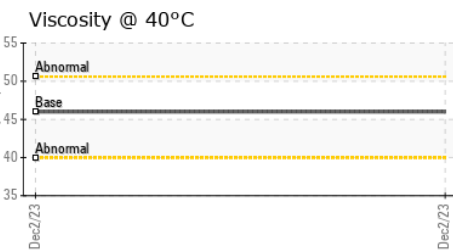
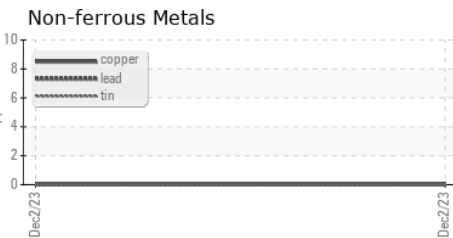
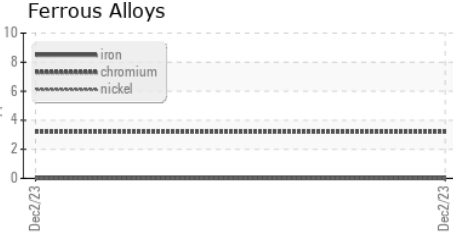
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Precipitate	scalar	*Visual	NONE	NONE	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Free Water	scalar	*Visual		NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	<b>46.0</b>	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0113101 **Received** : 06 Dec 2023  
**Lab Number** : **06026366** **Diagnosed** : 07 Dec 2023  
**Unique Number** : 10776157 **Diagnostician** : Wes Davis  
**Test Package** : MOB 2

**SCRAP METAL SERVICES NON-FERROUS DIVISION**  
 3000 W 139TH ST  
 BLUE ISLAND, IL  
 US 60406  
 Contact: SERGIO FERNANDEZ  
 sfernandez@scrapmetalservices.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: