

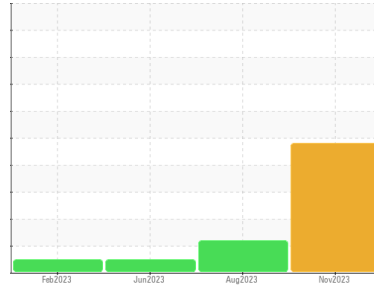


# PROBLEM SUMMARY



Machine Id  
**424033-402093**  
 Component  
**Diesel Engine**  
 Fluid  
**SHELL ROTELLA T 15W40 (--- LTR)**

Sample Rating Trend

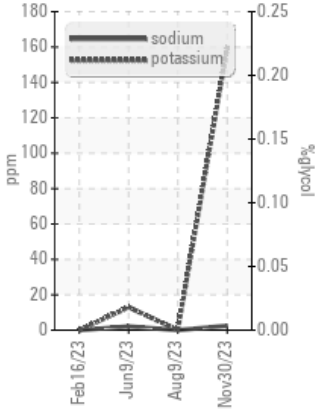


GLYCOL

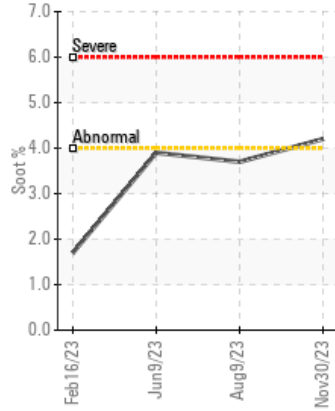


## COMPONENT CONDITION SUMMARY

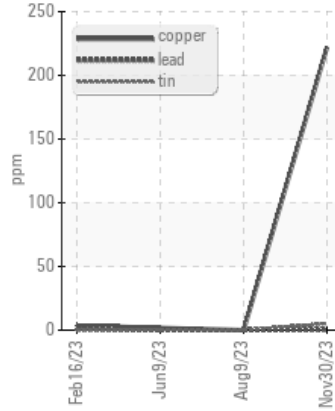
▲ Glycol Contamination



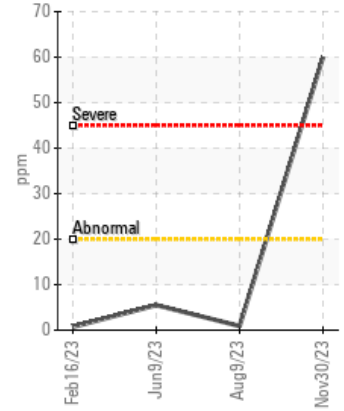
▲ Soot %



▲ Non-ferrous Metals



▲ Aluminum (ppm)



## RECOMMENDATION

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Aluminum	ppm	ASTM D5185m	>20	▲ 60	<1	6
Copper	ppm	ASTM D5185m	>330	▲ 222	0	2
Potassium	ppm	ASTM D5185m	>20	▲ 159	0	13
Soot %	%	*ASTM D7844	>4	▲ 4.2	3.7	3.9
Base Number (BN)	mg KOH/g	ASTM D2896	10.1	▲ 3.8	▲ 1.0	5.4

Customer Id: GFL146  
 Sample No.: GFL0088457  
 Lab Number: 06027319  
 Test Package: FLEET



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	Oil and filter change at the time of sampling has been noted.
Change Filter	---	---	?	Oil and filter change at the time of sampling has been noted.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Glycol Access	---	---	?	We advise that you check for the source of the coolant leak.

## HISTORICAL DIAGNOSIS

### 09 Aug 2023 Diag: Jonathan Hester

#### DEGRADATION



Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN level is low. The condition of the oil is acceptable for the time in service.

[view report](#)



### 09 Jun 2023 Diag: Don Baldrige

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

[view report](#)



### 16 Feb 2023 Diag: Don Baldrige

#### NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

[view report](#)





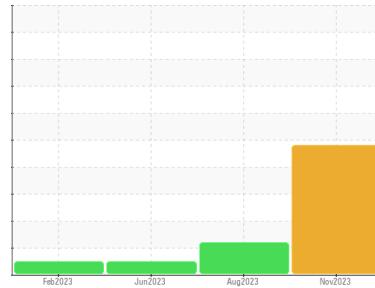
# OIL ANALYSIS REPORT

Sample Rating Trend

GLYCOL



Machine Id  
**424033-402093**  
 Component  
**Diesel Engine**  
 Fluid  
**SHELL ROTELLA T 15W40 (--- LTR)**



## DIAGNOSIS

### Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

The aluminum level is abnormal. The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core).

### Contamination

Sodium and/or potassium levels are high. There is an abnormal amount of solids and carbon present in the oil.

### Fluid Condition

The BN level is low. The condition of the oil is acceptable for the time in service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>GFL0088457</b>	GFL0073219	GFL0073232
Sample Date	Client Info	<b>30 Nov 2023</b>	09 Aug 2023	09 Jun 2023
Machine Age	hrs	<b>32237</b>	31689	31223
Oil Age	hrs	<b>600</b>	650	650
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	ABNORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG
Glycol	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185m >120	<b>52</b>	22	28
Chromium	ppm ASTM D5185m >20	<b>3</b>	1	<1
Nickel	ppm ASTM D5185m >5	<b>1</b>	0	0
Titanium	ppm ASTM D5185m >2	<b>&lt;1</b>	0	<1
Silver	ppm ASTM D5185m >2	<b>&lt;1</b>	0	0
Aluminum	ppm ASTM D5185m >20	<b>▲ 60</b>	<1	6
Lead	ppm ASTM D5185m >40	<b>&lt;1</b>	0	0
Copper	ppm ASTM D5185m >330	<b>▲ 222</b>	0	2
Tin	ppm ASTM D5185m >15	<b>5</b>	0	<1
Vanadium	ppm ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m 316	<b>36</b>	271	2
Barium	ppm ASTM D5185m 0.0	<b>0</b>	0	0
Molybdenum	ppm ASTM D5185m 1.2	<b>46</b>	78	63
Manganese	ppm ASTM D5185m	<b>4</b>	0	<1
Magnesium	ppm ASTM D5185m 24	<b>576</b>	423	1026
Calcium	ppm ASTM D5185m 2292	<b>1687</b>	1491	1181
Phosphorus	ppm ASTM D5185m 1064	<b>775</b>	1041	1077
Zinc	ppm ASTM D5185m 1160	<b>962</b>	1362	1362
Sulfur	ppm ASTM D5185m 4996	<b>2589</b>	4160	3973

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >25	<b>8</b>	3	4
Sodium	ppm ASTM D5185m	<b>2</b>	0	2
Potassium	ppm ASTM D5185m >20	<b>▲ 159</b>	0	13
Fuel	% ASTM D3524 >3.0	<b>&lt;1.0</b>	<1.0	<1.0

## INFRA-RED

method	limit/base	current	history1	history2
Soot %	% *ASTM D7844 >4	<b>▲ 4.2</b>	3.7	3.9
Nitration	Abs/cm *ASTM D7624 >20	<b>11.7</b>	10.5	10.1
Sulfation	Abs/.1mm *ASTM D7415 >30	<b>30.3</b>	28.5	26.6

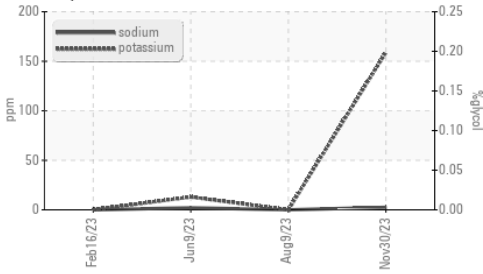
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414 >25	<b>19.2</b>	17.2	14.7
Base Number (BN)	mg KOH/g ASTM D2896 10.1	<b>▲ 3.8</b>	▲ 1.0	5.4

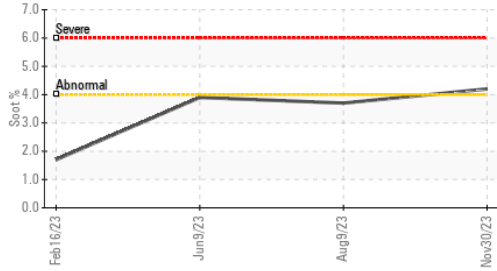


# OIL ANALYSIS REPORT

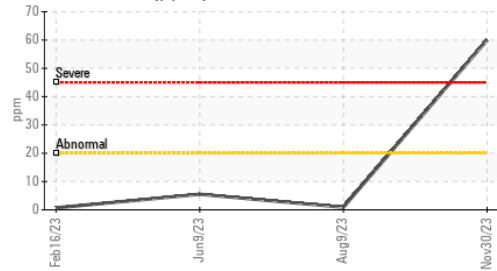
### ▲ Glycol Contamination



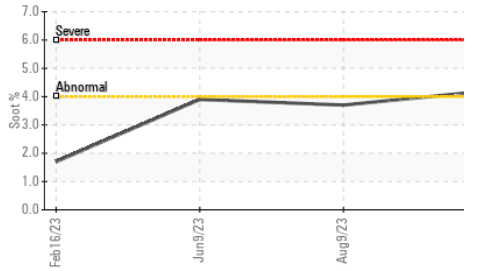
### ▲ Soot %



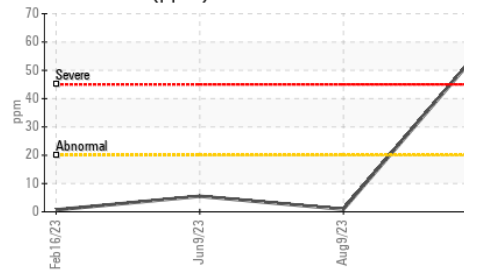
### ▲ Aluminum (ppm)



### ▲ Soot %



### ▲ Aluminum (ppm)

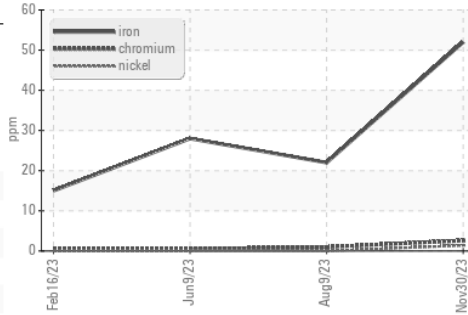


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

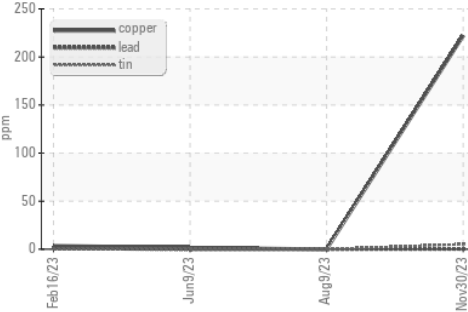
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.7	15.4	15.5

### GRAPHS

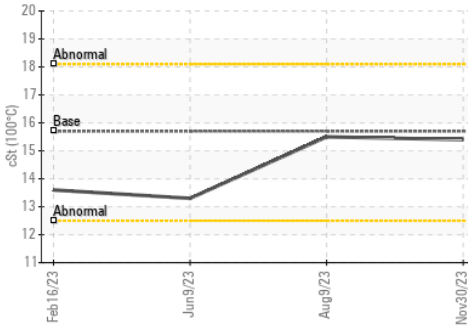
#### Ferrous Alloys



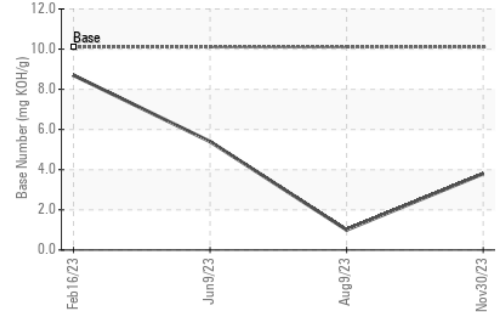
#### Non-ferrous Metals



#### Viscosity @ 100°C



#### ▲ Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : GFL0088457 **Received** : 07 Dec 2023  
**Lab Number** : 06027319 **Diagnosed** : 11 Dec 2023  
**Unique Number** : 10777110 **Diagnostician** : Jonathan Hester  
**Test Package** : FLEET ( Additional Tests: FuelDilution )

**GFL Environmental - 146 - Augusta**  
 1064 Franke Industrial  
 Augusta, GA  
 US 30909  
 Contact: JEFFERY WASHINGTON  
 jeff.washington@gflenv.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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