

OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id 414051 MACK GR64BR Component

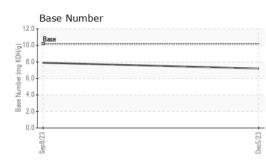
Natural Gas Engine Fluid

PETRO CANADA DURON GEO LD 15W40 (48 QTS)

DIAGNOSIS	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Recommendation	Sample Number		Client Info		GFL0094641	GFL0089290	
The oil change at the time of sampling has been	Sample Date		Client Info		05 Dec 2023	08 Sep 2023	
noted. Resample at the next service interval to	Machine Age	hrs	Client Info		1193	585	
monitor.	Oil Age	hrs	Client Info		608	585	
Wear	Oil Changed		Client Info		Changed	Changed	
Metal levels are typical for a new component breaking in.	Sample Status				NORMAL	ATTENTION	
Contamination	CONTAMINAT	ION	method	limit/base	current	history1	history2
There is no indication of any contamination in the oil.	Water		WC Method		NEG	NEG	
Fluid Condition	WEAR METAL	.S	method	limit/base	current	history1	history2
The BN result indicates that there is suitable	Iron	ppm	ASTM D5185m	>50	14	22	
alkalinity remaining in the oil. The condition of the	Chromium	ppm	ASTM D5185m	>5	<1	1	
oil is suitable for further service.	Nickel	ppm	ASTM D5185m	>4	<1	1	
	Titanium	ppm	ASTM D5185m	>5	<1	<1	
	Silver	ppm	ASTM D5185m	>3	<1	1	
	Aluminum	ppm	ASTM D5185m	>25	7	11	
	Lead	ppm	ASTM D5185m	>40	2	<1	
	Copper	ppm	ASTM D5185m	>150	237	215	
	Tin	ppm	ASTM D5185m	>4	<1	3	
	Vanadium	ppm	ASTM D5185m		<1	0	
	Cadmium	ppm	ASTM D5185m		<1	0	
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m	50	5	160	
	Barium	ppm	ASTM D5185m	5	0	0	
	Molybdenum	ppm	ASTM D5185m	50	62	111	
	Manganese	ppm	ASTM D5185m	0	<1	4	
	Magnesium	ppm	ASTM D5185m	560	994	803	
	Calcium	ppm	ASTM D5185m	1510	1114	1474	
					1114		
	Phosphorus	ppm	ASTM D5185m	780	1030	754	
	Phosphorus Zinc	ppm ppm	ASTM D5185m ASTM D5185m				
				870	1030	754	
	Zinc	ppm ppm	ASTM D5185m	870	1030 1271	754 948	
	Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m	870 2040 limit/base	1030 1271 2616	754 948 3076	
	Zinc Sulfur CONTAMINAN	ppm ppm ITS	ASTM D5185m ASTM D5185m method	870 2040 limit/base	1030 1271 2616 current	754 948 3076 history1	 history2
	Zinc Sulfur CONTAMINAN Silicon	ppm ppm ITS ppm	ASTM D5185m ASTM D5185m method ASTM D5185m	870 2040 limit/base >25	1030 1271 2616 current 10	754 948 3076 history1 61	 history2
	Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ITS ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m	870 2040 limit/base >25	1030 1271 2616 current 10 2 17	754 948 3076 history1 61 3	 history2
	Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ITS ppm ppm	ASTM D5185m ASTM D5185m Method ASTM D5185m ASTM D5185m ASTM D5185m	870 2040 limit/base >25 >20	1030 1271 2616 current 10 2 17	754 948 3076 history1 61 3 23	 history2
	Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED	ppm ppm ITS ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m Method	870 2040 limit/base >25 >20 limit/base	1030 1271 2616 current 10 2 17 current	754 948 3076 history1 61 3 23 history1	 history2 history2
	Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ITS ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method *ASTM D7844	870 2040 limit/base >25 >20 limit/base >20	1030 1271 2616 current 10 2 17 current 0.2	754 948 3076 history1 61 3 23 23 history1 0.2	 history2 history2
	Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm TS ppm ppm ppm ppm % Abs/cm Abs/.1mm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624	870 2040 limit/base >25 >20 limit/base >20	1030 1271 2616 current 10 2 17 current 0.2 8.1 19.8	754 948 3076 history1 61 3 23 23 history1 0.2 8.8	 history2 history2 history2
	Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm TS ppm ppm ppm ppm % Abs/cm Abs/cm Abs/1mm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624	870 2040 <i>limit/base</i> >20 <i>limit/base</i> >20 >30	1030 1271 2616 current 10 2 17 current 0.2 8.1 19.8	754 948 3076 history1 61 3 23 history1 0.2 8.8 23.2	 history2 history2 history2



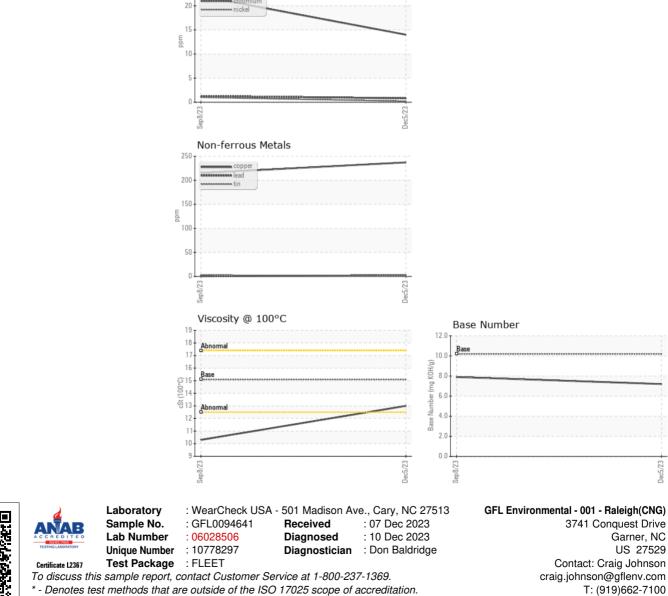
OIL ANALYSIS REPORT



Viscosity @ 100°C



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.1	13.0	1 0.3	
GRAPHS						
Ferrous Alloys						
25 iron 20 million iron						



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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