

OIL ANALYSIS REPORT

Sample Rating Trend





Component

Compressor Fluid

PETRO CANADA SENTRON LD 3000 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the component.

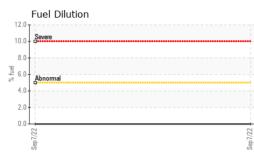
Fluid Condition

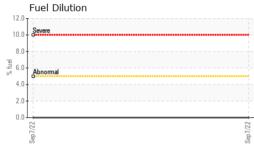
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

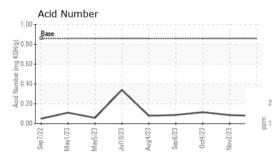
| (AL) | | | | | | | | | |
|------------------|----------|-------------|------------|-------------|-------------|-------------|--|--|--|
| SAMPLE INFOR | MATION | method | limit/base | current | history1 | history2 | | | |
| Sample Number | | Client Info | | PCA0103437 | PCA0103434 | PCA0091325 | | | |
| Sample Date | | Client Info | | 01 Dec 2023 | 02 Nov 2023 | 04 Oct 2023 | | | |
| Machine Age | hrs | Client Info | | 92490 | 91816 | 91078 | | | |
| Oil Age | hrs | Client Info | | 10389 | 9635 | 8897 | | | |
| Oil Changed | | Client Info | | N/A | N/A | N/A | | | |
| Sample Status | | | | NORMAL | NORMAL | NORMAL | | | |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 | | | |
| Water | | WC Method | >0.1 | NEG | NEG | NEG | | | |
| WEAR METAL | S | method | limit/base | current | history1 | history2 | | | |
| Iron | ppm | ASTM D5185m | >50 | 1 | 0 | 5 | | | |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 0 | <1 | | | |
| Nickel | ppm | ASTM D5185m | | <1 | 0 | <1 | | | |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 | | | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| Aluminum | ppm | ASTM D5185m | >25 | 1 | 0 | 0 | | | |
| Lead | ppm | ASTM D5185m | >25 | <1 | 0 | <1 | | | |
| Copper | ppm | ASTM D5185m | >50 | <1 | 0 | <1 | | | |
| Tin | ppm | ASTM D5185m | >15 | <1 | 0 | <1 | | | |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | 0 | | | |
| ADDITIVES | | method | limit/base | current | history1 | history2 | | | |
| Boron | ppm | ASTM D5185m | 5 | 0 | 0 | 0 | | | |
| Barium | ppm | ASTM D5185m | 1 | 11 | 0 | 0 | | | |
| Molybdenum | ppm | ASTM D5185m | 2 | <1 | 0 | <1 | | | |
| Manganese | ppm | ASTM D5185m | 1 | <1 | 0 | 0 | | | |
| Magnesium | ppm | ASTM D5185m | 5 | 0 | 0 | <1 | | | |
| Calcium | ppm | ASTM D5185m | 1220 | 6 | 7 | 4 | | | |
| Phosphorus | ppm | ASTM D5185m | 298 | 31 | 11 | 17 | | | |
| Zinc | ppm | ASTM D5185m | 350 | <1 | 0 | 2 | | | |
| Sulfur | ppm | ASTM D5185m | 1995 | 1053 | 854 | 1197 | | | |
| CONTAMINAN | ITS | method | limit/base | current | history1 | history2 | | | |
| Silicon | ppm | ASTM D5185m | >25 | <1 | 0 | 2 | | | |
| Sodium | ppm | ASTM D5185m | | 0 | 0 | 0 | | | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 0 | <1 | | | |
| FLUID DEGRAI | DATION | method | limit/base | current | history1 | history2 | | | |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.86 | 0.079 | 0.086 | 0.115 | | | |



OIL ANALYSIS REPORT







| | Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
|--|--------------------------------------|------------------|-------------------------------------|--------------------------------|-----------------------------------|--------------------------------------|------------------------|
| | Silt Debris | scalar scalar | *Visual *Visual | NONE NONE | NONE NONE | NONE | NONE |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | NEG |
| | Free Water | scalar | *Visual | | NEG | NEG | NEG |
| | FLUID PROP | ERTIES | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | 124.3 | 112 | 112 | 110 |
| | SAMPLE IMA | GES | method | limit/base | current | history1 | history2 |
| e e e | Color | | | | no image | no image | no image |
| | Bottom | | | | no image | no image | no image |
| | GRAPHS | | | L | | | |
| | Iron (ppm) | | | 10 | Lead (ppm) | | |
| | E 100 | | | 특 50 | Severe | | I I |
| Aug4/23 Sep6/23 0ct4/23 Nov2/23 | Abnormal | | | | Abnormal | | |
| Au Ne O | Sep 7/22 - May1/23 - May5/23 - | Aug4/23 - | Sep6/23 - Oct4/23 - Nov2/23 - | Dec1/23 - | Sep7/22 May1/23 - May5/23 - | Jul10/23 - Aug4/23 - Sep6/23 - | 0ct4/23 - Nov2/23 - |
| | aluminum (ppm | | | ā | ∞ ≤ ≤ Chromium (p | , . | 0 2 0 |
| | 100 Severe | I I | | 3 | 0 CVCIC | | |
| | E 50 - Abnormal | | | 트 ²⁰ 문 10 |) - O | | |
| | | 23 | 23 | | 23 23 | 23 | 23 |
| | Sep7/22 May1/23 May5/23 | Aug4/23 | Sep6/23 0ct4/23 Nov2/23 | Dec1/23 | Sep7/22 May1/23 May5/23 | Jul10/23 Aug4/23 Sep6/23 | 0ct4/23 Nov2/23 |
| | Copper (ppm) | | | | Silicon (ppm) | | |
| | 200 Severe | 1 | | 10 | Severe | 1 1 1 | 1 1 |
| | E 100 - Abnormal | | | E 51 | Abnormal | | |
| | Sep7/22 - | Aug4/23 | Sep6/23 | Dec1/23 | Sep 7/22 | Jul10/23 | 0ct4/23 |
| | Viscosity @ 40°C | | | | | | - 2 - |
| | 140 T Abnormal | | | 10.1 Acid Number (mg K0H/g) | Base | | |
| | G € 120 Abnormal | | | b 0.50 |) | | |
| | 100 | | | NO.00 | | | |
| | Sep7/22 May1/23 May5/23 | Aug4/23 | Sep6/23 0ct4/23 Nov2/23 | Dec1/23 Acid | Sep7/22 May1/23 May5/23 | Jul10/23 Aug4/23 Sep6/23 | 0ct4/23 Nov2/23 |
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