

OIL ANALYSIS REPORT

Sample Rating Trend





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the component make and model with your next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

			Aug2023	Dec2023		
SAMPLE INFORI	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0108078	PCA0102046	
Sample Date		Client Info		03 Dec 2023	16 Aug 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed	1110	Client Info		N/A	0 N/A	
Sample Status				NORMAL	ABNORMAL	
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>4.0	<1.0	<1.0	
Water		WC Method	>0.1	NEG	NEG	
Glycol		WC Method		NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>75	29	27	
Chromium	ppm	ASTM D5185m	>8	<1	<1	
Nickel	ppm	ASTM D5185m	>2	0	<1	
Titanium	ppm	ASTM D5185m	>3	0	<1	
Silver	ppm	ASTM D5185m	>2	<1	<1	
Aluminum	ppm	ASTM D5185m	>15	10	20	
Lead	ppm	ASTM D5185m	>18	1	3	
Copper	ppm	ASTM D5185m	>80	61	1 39	
Tin	ppm	ASTM D5185m	>14	2	3	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<1	3	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		61	68	
Manganese	ppm	ASTM D5185m		1	2	
Magnesium	ppm	ASTM D5185m		919	901	
Calcium	ppm	ASTM D5185m		1074	1177	
Phosphorus	ppm	ASTM D5185m		899	804	
Zinc	ppm	ASTM D5185m		1193	1081	
Sulfur	ppm	ASTM D5185m		2403	2663	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	6	9	
Sodium	ppm	ASTM D5185m	>75	4	4	
Potassium	ppm	ASTM D5185m	>20	25	59	
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		0.6	0.4	
Nitration	Abs/cm	*ASTM D7624	>20	11.2	9.9	
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.6	21.7	
FLUID DEGRA	DATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	21.4	17.6	
Base Number (BN)	mg KOH/g	ASTM D2896		4.2	6.1	

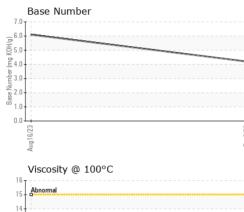


cSt (100°C) 12

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Abnormal 11-10-9 Aug16/23

OIL ANALYSIS REPORT



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
		scalar	*Visual	NORML	NORML	NORML	
	Appearance Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
	Free Water	scalar	*Visual	20.1	NEG	NEG	
	FLUID PROP						
	Visc @ 100°C	cSt	method ASTM D445	limit/base	current	history1 10.7	history2
	GRAPHS	CSI	ASTM D445		11.2	10.7	
	Ferrous Alloys						
	25 - chromium						
	20						
	<u>ā</u> 15-						
	10						
	5						
	-						
	Aug 16/23			Dec3/23			
	Non-ferrous Met	als					
	copper						
	sessesses tin						
	100		-				
	80- E						
	G0 -						
	40						
	20 -						
	0	8888haaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaaa		-			
				Dec3/23 -			
	/9						
	Aug 16/23			Dec			
	Viscosity @ 100°	Ċ		Dec	Base Number		
	Viscosity @ 100°	°C		7.0	Base Number		
	Viscosity @ 100°	'C		7.0	Base Number		
	Viscosity @ 100°	'C		7.0	Base Number		
	Viscosity @ 100°	'C		7.0	Base Number		
	Viscosity @ 100°	νC		7.0	Base Number		
	Viscosity @ 100°	°C		7.0	Base Number		
	Viscosity @ 100°	°C		7.0 6.0 (0) 5.0 0 HOX 8 4.0 - 9 4.0 - 9 4.0 - 9 8 3.0 - 9 8 2.0	Base Number		
	Viscosity @ 100°	°C		7.0 6.0- (P) 5.0- (P) 5.0- 4.0- 9 9 3.0- 9 9 3.0- 9 8 2.0- 1.0-	Base Number		
	Viscosity @ 100°	°C		7.0 6.0 (0) 100 100 100 100 100 100 100 100 100 1			
	Viscosity @ 100°	РС		7.0 6.0 (0) 100 100 100 100 100 100 100 100 100 1			
Laborato Sample I Lab Num Unique Nu Test Pac	Viscosity @ 100°	501 Madia Recieved Diagnost	d : 12 [ed : 13 [tician : Wes	ry, NC 27513 Dec 2023 Dec 2023 S Davis	Base Number	Contact: ł	HWY 9 WES DILLON, S US 295 KEVIN HOOP
Sample I Lab Num Unique Nu rate 12367 Test Pac scuss this sample re	Viscosity @ 100°	501 Madis Recieved Diagnost Diagnost	d : 12 [ed : 13 [tician : Wes 200-237-1369	ry, NC 27513 Dec 2023 S Davis		2047 Contact: ł kevin.hooks	HWY 9 WES DILLON, S US 2950 KEVIN HOOK s@perdue.co
Sample I Lab Num Unique Nu sate 12367 Test Pac scuss this sample re enotes test methods	Viscosity @ 100°	501 Madis Recieved Diagnost Diagnost rvice at 1-8 17025 sco	d : 12 [ed : 13] iician : Wes 200-237-1369 ope of accred	ry, NC 27513 Dec 2023 S Davis	Aug 16/23	2047 Contact: F kevin.hooks T:	HWY 9 WE DILLON, 5 US 295 EVIN HOOF

Submitted By: KEVIN HOOKS

Page 2 of 2