

OIL ANALYSIS REPORT





Area [41488] Machine Id E-50 Component Left Final Drive Fluid GEAR OIL SAE 80W90 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

The oil viscosity is lower than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0113094		
Sample Date		Client Info		08 Dec 2023		
Machine Age	hrs	Client Info		5335		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>500	499		
Chromium	ppm	ASTM D5185m	>10	3		
Nickel	ppm	ASTM D5185m	>10	<1		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>25	0		
Copper	ppm	ASTM D5185m	>50	2		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	400	4		
Barium	ppm	ASTM D5185m	200	0		
Molybdenum	ppm	ASTM D5185m	12	2		
Manganese	ppm	ASTM D5185m		6		
Magnesium	ppm	ASTM D5185m	12	<u> </u>		
Calcium	ppm	ASTM D5185m	150	🔺 2527		
Phosphorus	ppm	ASTM D5185m	1650	1151		
Zinc	ppm	ASTM D5185m	125	<u> </u>		
Sulfur	ppm	ASTM D5185m	22500	4637		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>75	A 132		
Sodium	ppm	ASTM D5185m	>170	0		
Potassium	ppm	ASTM D5185m	>20	3		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	2.00	1.27		



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method

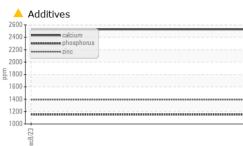
limit/base

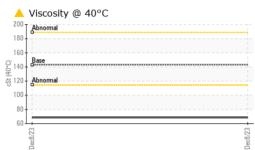
current

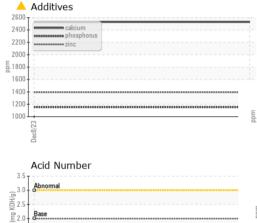
history1

history2

VISUAL





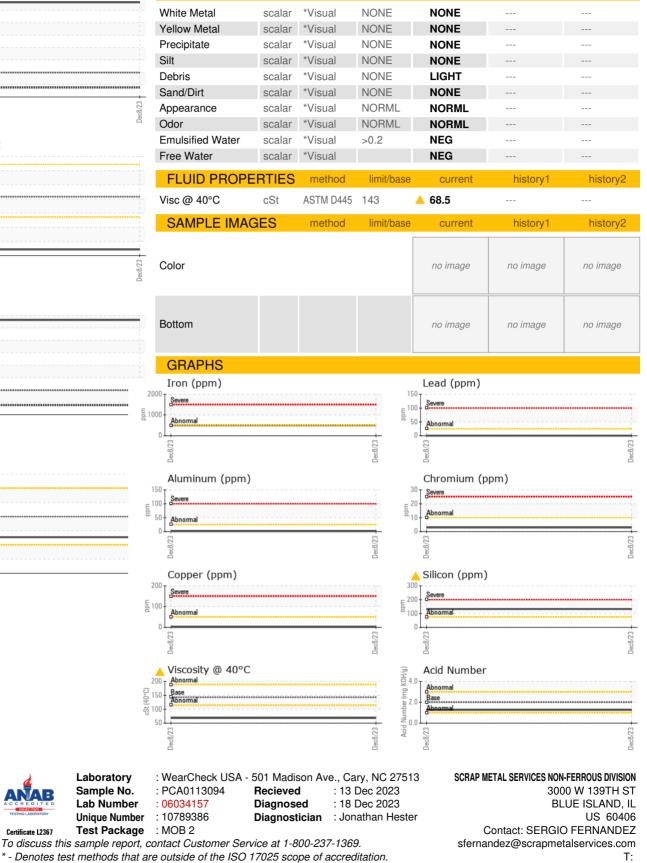


Acid Number (

0.5 0.0

Dec8/23

Abnorma



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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