

OIL ANALYSIS REPORT



KEMP QUARRIES / MUSKOGEE SAND [67335] **WL039**

Component **Front Left Final Drive**

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)





DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM-2 sampled fluid)

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

Fluid Condition

The condition of the oil is acceptable for the time in service.

	m2010 Jun2012 Sm2015 Nov2016 Dec2019 Nov2020 Dec2021 Jun2023 Dec203					
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0070645	PCA0086531	PCA0087126
Sample Date		Client Info		05 Dec 2023	12 Sep 2023	15 Jun 2023
Machine Age	hrs	Client Info		60261	59240	59240
Oil Age	hrs	Client Info		60261	59740	1605
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL
CONTAMINA	TION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR META	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	485	279	196
Chromium	ppm	ASTM D5185m	>10	1	1	<1
Nickel	ppm	ASTM D5185m	>5	0	<1	<1
Titanium	ppm	ASTM D5185m	>15	<1	<1	1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	7	8	19
Lead	ppm	ASTM D5185m	>10	4	4	2
Copper	ppm	ASTM D5185m	>75	19	15	17
Tin	ppm	ASTM D5185m	>8	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	2	4	10
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	1	1	2
Manganese	ppm	ASTM D5185m	0	3	2	3
Magnesium	ppm	ASTM D5185m	9	10	9	32
Calcium	ppm	ASTM D5185m	3114	3006	2973	3209
Phosphorus	ppm	ASTM D5185m	1099	852	889	896
Zinc	ppm	ASTM D5185m	1245	926	978	1083
Sulfur	ppm	ASTM D5185m	7086	6456	4836	8781
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	58	39	95
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	4	2	5
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE

Sand/Dirt

Odor

Appearance

Free Water

Emulsified Water

scalar *Visual

scalar *Visual

scalar *Visual

scalar

scalar

*Visual

*Visual

NONE

NORML

NORML

>0.2

NONE

NORML

NORML

NEG

NEG

NONE

NORML

NORML

NEG

NEG

NONE

NORML

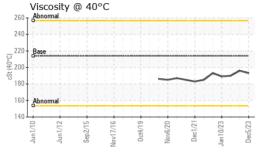
NORML

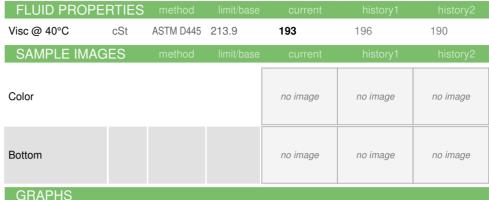
0.2%

NEG



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GRAPHS			
Iron (ppm)		Lead (ppm)	
2000 - Severe 1500 - Abnormal 500 -	mur.	25 Severe 20 10 Abnormal 5	
Jun1/10 + Jun1/12 + Sep2/15 + Oct4/19 + Oct4/19	Nov6/20 Dec1/21 Jan 10/23 Dec5/23	Jun1/12 Sep2/15 - Nov17/16 - Oct4/19 -	Jan10/23
Aluminum (ppm)		Chromium (ppm)	
Severe	mur.	25 Severe	
Jun1/10 Jun1/12	Nov6/20	Jun1/12 Sep2/15 Nov17/16 Oct4/19	Jan 10/23
Copper (ppm) Severe 150 Abnormal	wdd	Silicon (ppm) Severe Abnormal	
Jun1/10 Jun1/12 Sep2/15 Nov17/16	Nov6/20	Jun1/12 Sep2/15 Nov17/16 Oct4/19	Jan10/23
Viscosity @ 40°C	4	Additives	r
240 - Base (2.04 ft) 180 - 160 - Abnormal 140 - 121/1mn	3 3 8 2 1	2500 calcium phosphorus 2700 2700 2700 2700 2700 2700 2700 270	Jan10/23 - Dec5/23 -





Certificate L2367

Laboratory Sample No. Lab Number

: PCA0070645 : 06034204 Unique Number : 10789433 Test Package : MOB 1

To discuss this sample report, contact Customer Service at 1-800-237-1369.

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 13 Dec 2023 Recieved Diagnosed : 18 Dec 2023

Diagnostician : Sean Felton

Kemp Quarries - Muskogee Sand

3395 W 50th St N Porter, OK US 74454

Contact:

T:

F:

muskogee@muskogeesand.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)