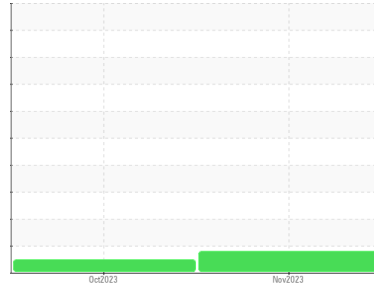


# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Machine Id  
**2422**  
Component  
**Biogas Engine**  
Fluid  
**NOT GIVEN (--- GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### ▲ Wear

The copper level is abnormal. All other component wear rates are normal.

### Contamination

Fuel content negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0111230</b>	PCA0099784	---
Sample Date	Client Info			<b>28 Nov 2023</b>	25 Oct 2023	---
Machine Age	hrs	Client Info		<b>49707</b>	48904	---
Oil Age	hrs	Client Info		<b>947</b>	954	---
Oil Changed		Client Info		<b>N/A</b>	N/A	---
Sample Status				<b>ABNORMAL</b>	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method	>0.1		<b>NEG</b>	NEG	---
Glycol	WC Method			<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>45	<b>24</b>	25	---
Chromium	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m		<b>0</b>	0	---
Silver	ppm	ASTM D5185m	>5	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>1</b>	<1	---
Lead	ppm	ASTM D5185m	>5	<b>2</b>	<1	---
Copper	ppm	ASTM D5185m	>14	<b>▲ 15</b>	6	---
Tin	ppm	ASTM D5185m	>13	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m		<b>0</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	2	---
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Magnesium	ppm	ASTM D5185m		<b>33</b>	30	---
Calcium	ppm	ASTM D5185m		<b>1221</b>	1223	---
Phosphorus	ppm	ASTM D5185m		<b>309</b>	304	---
Zinc	ppm	ASTM D5185m		<b>394</b>	392	---
Sulfur	ppm	ASTM D5185m		<b>2485</b>	2550	---

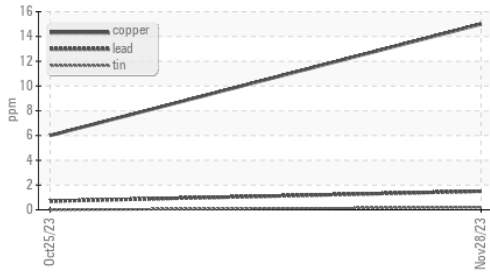
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>200	<b>3</b>	3	---
Sodium	ppm	ASTM D5185m		<b>1</b>	3	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	---
Fuel	%	ASTM D3524	>4.0	<b>0.0</b>	0.2	---

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844		<b>0</b>	0	---
Nitration	Abs/cm	*ASTM D7624	>20	<b>3.8</b>	3.2	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>15.3</b>	14.8	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>9.2</b>	8.0	---
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.44</b>	0.63	---
Base Number (BN)	mg KOH/g	ASTM D2896		<b>3.84</b>	3.62	---

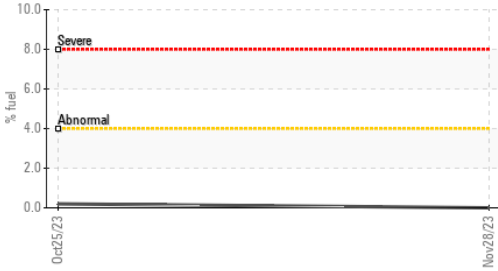
# OIL ANALYSIS REPORT

### ▲ Non-ferrous Metals



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

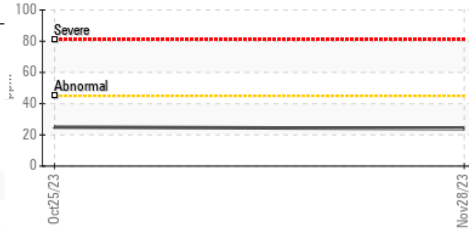
### Fuel Dilution



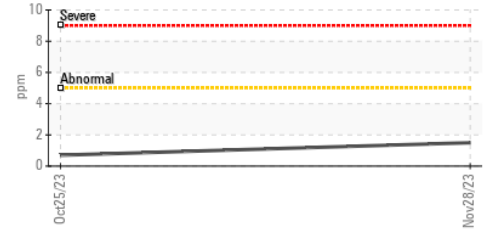
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	13.1	13.2	---

### GRAPHS

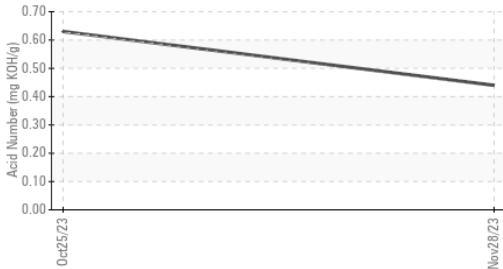
#### Iron (ppm)



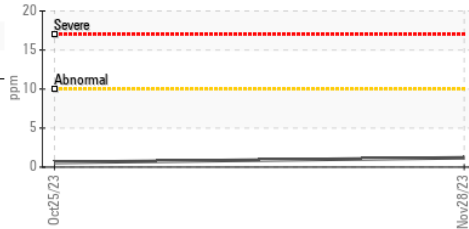
#### Lead (ppm)



### Acid Number



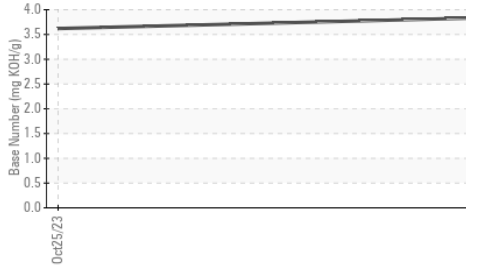
#### Aluminum (ppm)



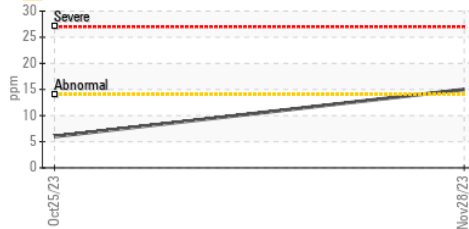
#### Chromium (ppm)



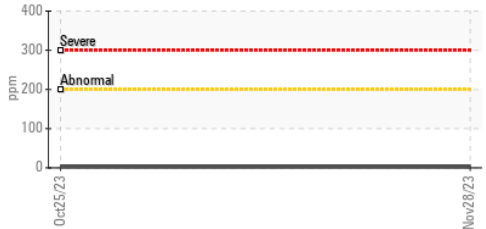
### Base Number



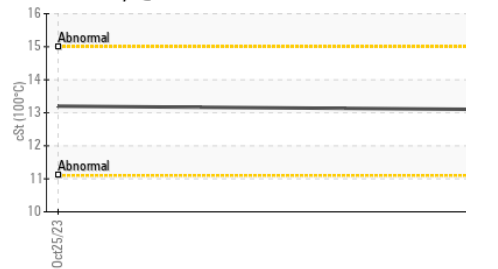
#### ▲ Copper (ppm)



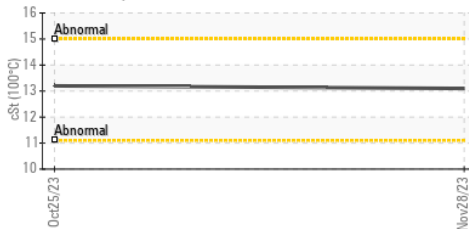
#### Silicon (ppm)



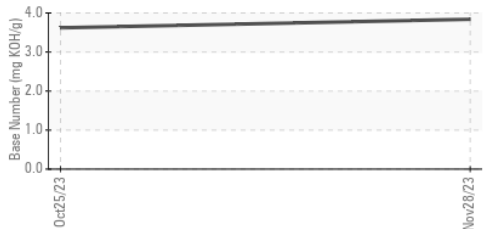
### Viscosity @ 100°C



#### Viscosity @ 100°C



#### Base Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0111230 **Received** : 14 Dec 2023  
**Lab Number** : 06034731 **Diagnosed** : 19 Dec 2023  
**Unique Number** : 10789960 **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: FuelDilution, PercentFuel )

**USA COMPRESSION**  
 375 S MAIN STREET  
 MANSFIELD, PA  
 US 16933

Contact: JASON KUZNESKI  
 jkuzneski@usacompression.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: