

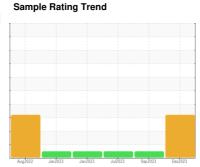
OIL ANALYSIS REPORT



425080-43

Component **Diesel Engine**

PETRO CANADA DURON SHP 15W40 (--- GAL)





DIAGNOSIS

Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. Resample at the next service interval to monitor.

Wear

Cylinder, crank, or cam shaft wear is indicated.

Contamination

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

Sample Date	N SHP 15W40 (- GAL)	Aug2022	Jan2023 Jan2023	3 Jul2023 Sep2023	Dec2023	
Sample Date	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 32312 32292 32126 Oil Age hrs Client Info 200 200 279 Did Changed Client Info Not Changd Not Changd NoRMAL Sample Status Contact ABNORMAL NORMAL NORMAL CONTAMINATION method Imit/base current history1 history2 Fuel WC Method >5 <1.0	Sample Number		Client Info		GFL0100253	GFL0091218	GFL0087811
Machine Age hrs Client Info 32312 32292 32126 Oil Age hrs Client Info 200 200 279 Oil Changed Client Info Not Changd Not Changd NoRMAL Sample Status Contact ABNORMAL NORMAL NORMAL CONTAMINATION method Imilibase current history1 history2 Fuel WC Method >5 <1.0	Sample Date		Client Info		13 Dec 2023	28 Sep 2023	13 Jul 2023
Dil Changed Client Info		hrs	Client Info		32312	32292	32126
ABNORMAL NORMAL NORMAL CONTAMINATION method limit/base current history1 history2	Oil Age	hrs	Client Info		200	200	279
CONTAMINATION	Oil Changed		Client Info		Not Changd	Not Changd	Changed
Fuel	Sample Status				ABNORMAL	NORMAL	NORMAL
Water Glycol WC Method WC Method >0.2 NEG NEG NEG NEG NEG NEG NEG WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >100 102 44 20 Chromium ppm ASTM D5185m >20 2 1 1 Nickel ppm ASTM D5185m >4 <1	CONTAMINAT	ION	method	limit/base	current	history1	history2
Calycol WC Method NEG NEG NEG WEAR METALS method limit/base current history1 history2 bron ppm ASTM D5185m >100 102 44 20 Chromium ppm ASTM D5185m >20 2 1 1 Nickel ppm ASTM D5185m >4 <1	Fuel		WC Method	>5	<1.0	<1.0	<1.0
WEAR METALS	Water		WC Method	>0.2	NEG	NEG	NEG
Post	Glycol		WC Method		NEG	NEG	NEG
Chromium	WEAR METAL	S	method	limit/base	current	history1	history2
Strickel	ron	ppm	ASTM D5185m	>100	102	44	20
Titanium	Chromium	ppm	ASTM D5185m	>20	2	1	1
Silver	Nickel	ppm	ASTM D5185m	>4	<1	0	0
Aluminum ppm ASTM D5185m >20 ▲ 9 8 3 Lead ppm ASTM D5185m >40 1 2 0 Copper ppm ASTM D5185m >15 <1 <1 0 Vanadium ppm ASTM D5185m >15 <1 0 Cadmium ppm ASTM D5185m <10 0 Cadmium ppm ASTM D5185m 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 Cadmium ppm ASTM D5185m 0 Calcicium ppm ASTM D5185m 1070 1033 1017 1131 Calcicium ppm ASTM D5185m 1270 1202 1198 1336 Callfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Cadmium ppm ASTM D5185m >20 3 2 0 INFRA-RED method limit/base current history1 history2 Cadmium Abs/.1mm 'ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION method limit/base current history1 history2 Cadmium Abs/.1mm 'ASTM D7414 >25 13.7 13.6 13.2	Titanium	ppm	ASTM D5185m		1	<1	<1
Lead ppm ASTM D5185m >40 1 2 0 Copper ppm ASTM D5185m >330 10 8 5 Fin ppm ASTM D5185m >15 <1 <1 0 Vanadium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 3 1 25 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 0 Magnesium ppm ASTM D5185m 0 1 <1 <1 <1 Magnesium ppm ASTM D5185m 1070 1033 1017 1131 Phosphorus ppm ASTM D5185m 1270 1202	Silver	ppm	ASTM D5185m	>3	0	0	0
Copper	Aluminum	ppm	ASTM D5185m	>20	4 9	8	3
Fin	_ead	ppm	ASTM D5185m	>40	1	2	0
Vanadium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 3 1 25 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 0 0 0 Magnesium ppm ASTM D5185m 0 1 <1 <1 Magnesium ppm ASTM D5185m 1010 959 908 994 Calcium ppm ASTM D5185m 1070 1033 1017 1131 Phosphorus ppm ASTM D5185m 1270 1202 1198 1336 Zinc ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 <	Copper	ppm	ASTM D5185m	>330	10	8	5
Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 3 1 25 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 0 1 <1	Γin	ppm	ASTM D5185m	>15	<1	<1	0
ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 0 3 1 25 Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 60 64 63 64 Manganese ppm ASTM D5185m 0 1 <1	Vanadium	ppm	ASTM D5185m		<1	0	0
Soron ppm ASTM D5185m 0 0 0 0 0 0 0 0 0	Cadmium	ppm	ASTM D5185m		<1	0	0
Barium ppm ASTM D5185m 0 0 0 0 Molybdenum ppm ASTM D5185m 60 64 63 64 Manganese ppm ASTM D5185m 0 1 <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum ppm ASTM D5185m 60 64 63 64 Manganese ppm ASTM D5185m 0 1 <1 <1 Magnesium ppm ASTM D5185m 1010 959 908 994 Calcium ppm ASTM D5185m 1070 1033 1017 1131 Phosphorus ppm ASTM D5185m 1150 988 1020 1085 Zinc ppm ASTM D5185m 1270 1202 1198 1336 Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 30 18 8 Sodium ppm ASTM D5185m >20 3 2 0 INFRA-RED method limit/base current history1 history2 Soot % *ASTM D7824 >20	Boron	ppm	ASTM D5185m	0	3	1	25
Manganese ppm ASTM D5185m 0 1 <1 <1 Magnesium ppm ASTM D5185m 1010 959 908 994 Calcium ppm ASTM D5185m 1070 1033 1017 1131 Phosphorus ppm ASTM D5185m 1150 988 1020 1085 Zinc ppm ASTM D5185m 1270 1202 1198 1336 Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 30 18 8 Sodium ppm ASTM D5185m >25 30 18 8 Potassium ppm ASTM D5185m >20 3 2 0 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7624<	Barium	ppm	ASTM D5185m	0	0	0	0
Magnesium ppm ASTM D5185m 1010 959 908 994 Calcium ppm ASTM D5185m 1070 1033 1017 1131 Phosphorus ppm ASTM D5185m 1150 988 1020 1085 Zinc ppm ASTM D5185m 1270 1202 1198 1336 Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 ▲ 30 18 8 Sodium ppm ASTM D5185m >20 3 2 <1	Molybdenum	ppm	ASTM D5185m	60	64	63	64
Calcium ppm ASTM D5185m 1070 1033 1017 1131 Phosphorus ppm ASTM D5185m 1150 988 1020 1085 Zinc ppm ASTM D5185m 1270 1202 1198 1336 Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 30 18 8 Sodium ppm ASTM D5185m >20 3 2 0 Potassium ppm ASTM D5185m >20 3 2 0 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.9 0.8 0.5 Nitration Abs/cm *ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION *ASTM	Manganese	ppm	ASTM D5185m	0	1	<1	<1
Phosphorus ppm ASTM D5185m 1150 988 1020 1085 Zinc ppm ASTM D5185m 1270 1202 1198 1336 Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 ▲ 30 18 8 Sodium ppm ASTM D5185m >20 3 2 <1	Magnesium	ppm	ASTM D5185m	1010	959	908	994
Zinc ppm ASTM D5185m 1270 1202 1198 1336 Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 ▲ 30 18 8 Sodium ppm ASTM D5185m >20 3 2 <1	Calcium	ppm	ASTM D5185m	1070	1033	1017	1131
Sulfur ppm ASTM D5185m 2060 3276 3175 3913 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 ▲ 30 18 8 Sodium ppm ASTM D5185m <1	Phosphorus	ppm	ASTM D5185m	1150	988	1020	1085
CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >25 ▲ 30 18 8 Sodium ppm ASTM D5185m <1	Zinc	ppm	ASTM D5185m	1270	1202	1198	1336
Soliticon ppm ASTM D5185m >25 ▲ 30 18 8 Sodium ppm ASTM D5185m <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 2 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1 <1	Sulfur	ppm	ASTM D5185m	2060	3276	3175	3913
Sodium ppm ASTM D5185m <1 2 <1	CONTAMINAN	ITS	method	limit/base	current	history1	history2
Potassium ppm ASTM D5185m >20 3 2 0 INFRA-RED method limit/base current history1 history2 Soot % % *ASTM D7844 >3 0.9 0.8 0.5 Nitration Abs/cm *ASTM D7624 >20 6.4 6.2 5.3 Sulfation Abs/.1mm *ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 13.7 13.6 13.2	Silicon	ppm	ASTM D5185m	>25	△ 30	18	8
INFRA-RED	Sodium	ppm	ASTM D5185m		<1	2	<1
Soot % % *ASTM D7844 >3 0.9 0.8 0.5 Nitration Abs/cm *ASTM D7624 >20 6.4 6.2 5.3 Sulfation Abs/.1mm *ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 13.7 13.6 13.2	Potassium	ppm	ASTM D5185m	>20	3	2	0
Nitration Abs/cm *ASTM D7624 >20 6.4 6.2 5.3 Sulfation Abs/.1mm *ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 13.7 13.6 13.2	INFRA-RED		method	limit/base	current	history1	history2
Nitration Abs/cm *ASTM D7624 >20 6.4 6.2 5.3 Sulfation Abs/.1mm *ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 13.7 13.6 13.2	Soot %	%	*ASTM D7844	>3	0.9	0.8	0.5
Sulfation Abs/.1mm *ASTM D7415 >30 19.2 18.8 18.1 FLUID DEGRADATION method limit/base current history1 history2 Oxidation Abs/.1mm *ASTM D7414 >25 13.7 13.6 13.2	Vitration	Abs/cm	*ASTM D7624	>20			5.3
Oxidation	Sulfation						
	FLUID DEGRAI	OATION	method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	13.7	13.6	13.2
	Base Number (BN)	mg KOH/g			8.8	9.0	



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