OIL ANALYSIS REPORT

Sample Rating Trend

FUEL

Machine Id
FLORY SWP-6634 SW-44 (S/N 3046050)
Component
Diesel Engine
Fluid
DIESEL ENGINE OIL SAE 15W40 (--- GAL)

DIAGNOSIS

Recommendation
We advise that you check the fuel injection system. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear
All component wear rates are normal.

Contamination
There is a high amount of fuel present in the oil.

Fluid Condition
Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0107098**	---	---
Sample Date		Client Info		**07 Dec 2023**	---	---
Machine Age	hrs	Client Info		**3816**	---	---
Oil Age	hrs	Client Info		**250**	---	---
Oil Changed		Client Info		**Changed**	---	---
Sample Status				**SEVERE**	---	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	---	---
Glycol		WC Method		**NEG**	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	**14**	---	---
Chromium	ppm	ASTM D5185m	>20	**<1**	---	---
Nickel	ppm	ASTM D5185m	>4	**0**	---	---
Titanium	ppm	ASTM D5185m		**0**	---	---
Silver	ppm	ASTM D5185m	>3	**0**	---	---
Aluminum	ppm	ASTM D5185m	>20	**2**	---	---
Lead	ppm	ASTM D5185m	>40	**3**	---	---
Copper	ppm	ASTM D5185m	>330	**1**	---	---
Tin	ppm	ASTM D5185m	>15	**<1**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	**4**	---	---
Barium	ppm	ASTM D5185m	10	**0**	---	---
Molybdenum	ppm	ASTM D5185m	100	**46**	---	---
Manganese	ppm	ASTM D5185m		**<1**	---	---
Magnesium	ppm	ASTM D5185m	450	**801**	---	---
Calcium	ppm	ASTM D5185m	3000	**926**	---	---
Phosphorus	ppm	ASTM D5185m	1150	**811**	---	---
Zinc	ppm	ASTM D5185m	1350	**1047**	---	---
Sulfur	ppm	ASTM D5185m	4250	**2451**	---	---

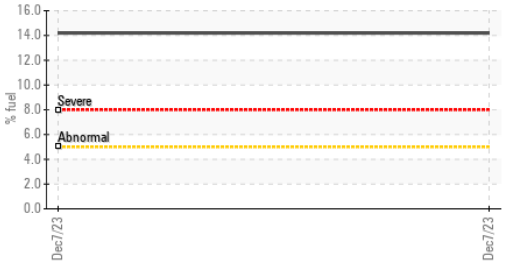
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	---	---
Sodium	ppm	ASTM D5185m	>158	**<1**	---	---
Potassium	ppm	ASTM D5185m	>20	**<1**	---	---
Fuel	%	ASTM D3524	>5	**14.2**	---	---

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	**0.3**	---	---
Nitration	Abs/cm	*ASTM D7624	>20	**6.9**	---	---
Sulfation	Abs/.1mm	*ASTM D7415	>30	**20.7**	---	---

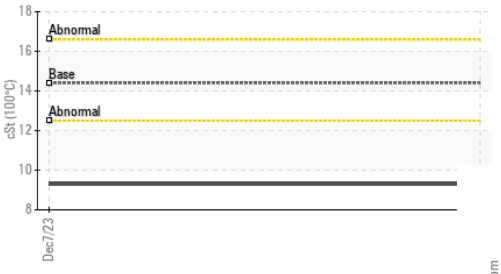
FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	**19.9**	---	---
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	**6.7**	---	---

OIL ANALYSIS REPORT

Fuel Dilution



Viscosity @ 100°C



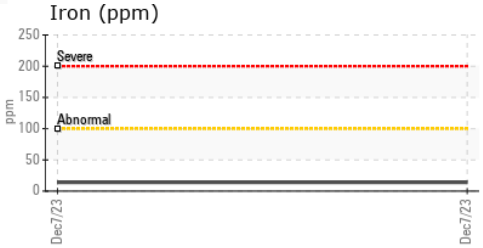
Base Number

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.2	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

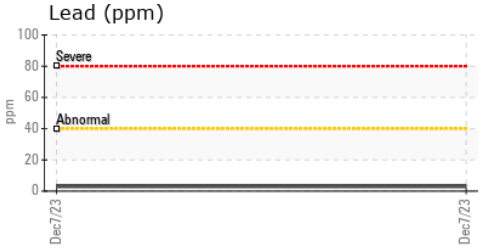
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	▲ **9.3**	---	---

GRAPHS

Iron (ppm)



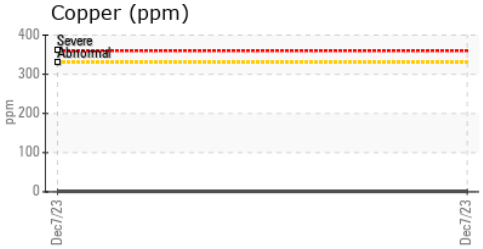
Lead (ppm)



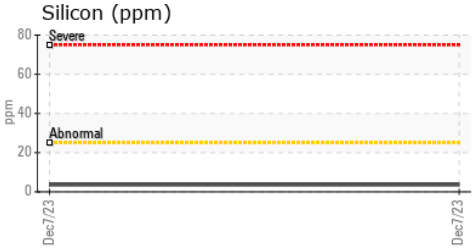
Aluminum (ppm)

Chromium (ppm)

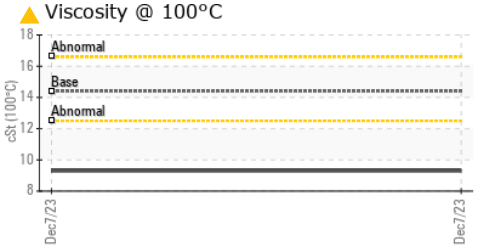
Copper (ppm)



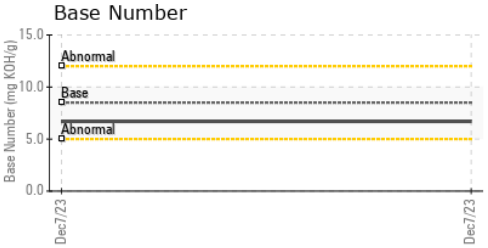
Silicon (ppm)



Viscosity @ 100°C



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0107098 **Recieved** : 18 Dec 2023
Lab Number : 06037514 **Diagnosed** : 23 Dec 2023
Unique Number : 10792743 **Diagnostician** : Don Baldridge
Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel, TBN)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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