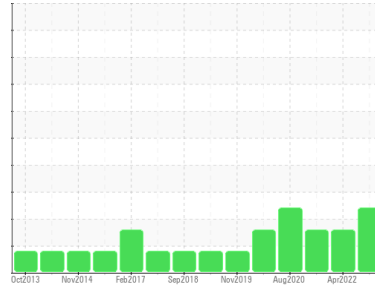


OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
LINE 6 [908102981]
 Machine Id
[LINE 6] L6 WRAPPER 2 L6 WRAPPER 2
 Component
Gearbox
 Fluid
NOT GIVEN (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The aluminum level is abnormal.

Contamination

Appearance is milky. There is a high amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0106463	PCA0058856	PCA0056245
Sample Date	Client Info		12 Dec 2023	07 Apr 2022	28 Sep 2021
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		11	40	44
Iron	ppm	ASTM D5185m >200	43	40	39
Chromium	ppm	ASTM D5185m >15	1	1	1
Nickel	ppm	ASTM D5185m >15	<1	<1	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >25	▲ 283	▲ 223	▲ 231
Lead	ppm	ASTM D5185m >100	<1	1	<1
Copper	ppm	ASTM D5185m >200	7	7	8
Tin	ppm	ASTM D5185m >25	<1	1	1
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	1
Barium	ppm	ASTM D5185m	11	12	15
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m	8	9	8
Calcium	ppm	ASTM D5185m	4062	3811	3720
Phosphorus	ppm	ASTM D5185m	560	545	540
Zinc	ppm	ASTM D5185m	1689	1506	1456
Sulfur	ppm	ASTM D5185m	1786	1245	1277

CONTAMINANTS

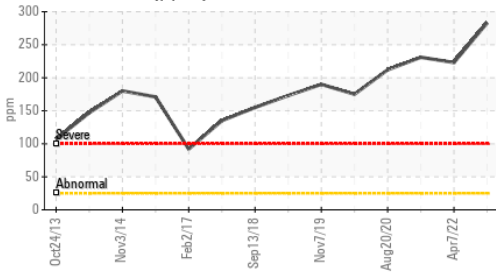
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	32	20	22
Sodium	ppm	ASTM D5185m	4	5	6
Potassium	ppm	ASTM D5185m >20	3	0	0

FLUID DEGRADATION

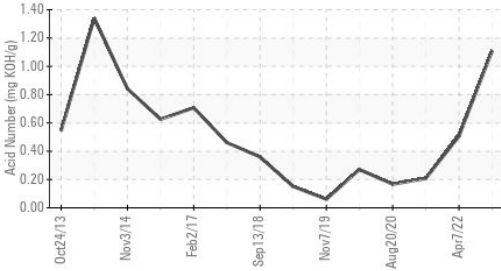
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.11	0.507	0.208

OIL ANALYSIS REPORT

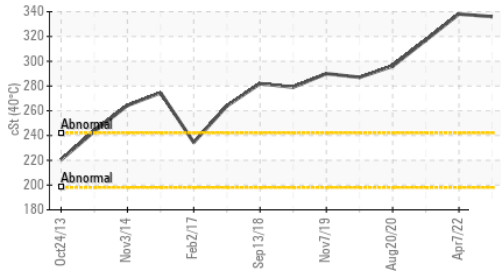
▲ Aluminum (ppm)



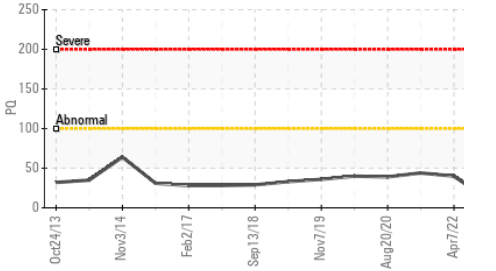
Acid Number



Viscosity @ 40°C



PQ



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	▲ HEAVY	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	▲ MILKY	▲ MILKY	▲ HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

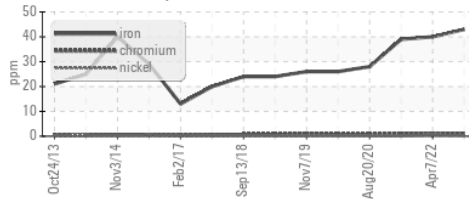
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	336	338.1	317

SAMPLE IMAGES

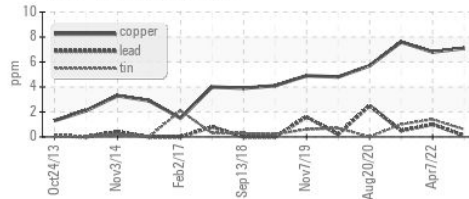


GRAPHS

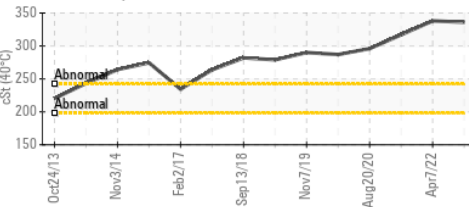
Ferrous Alloys



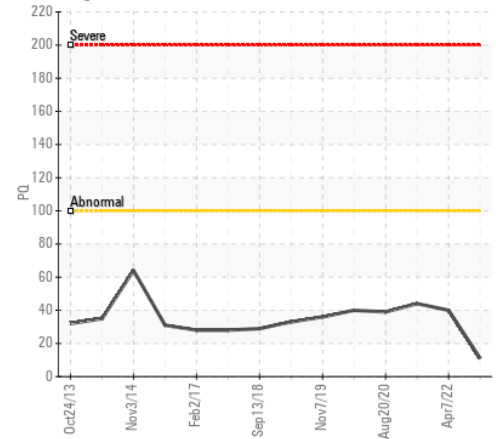
Non-ferrous Metals



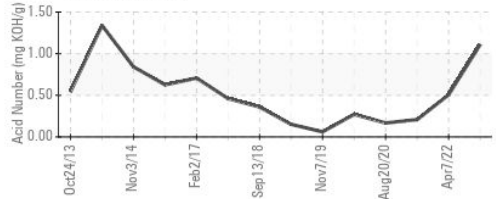
Viscosity @ 40°C



PQ



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0106463 **Received** : 18 Dec 2023
Lab Number : 06038719 **Diagnosed** : 20 Dec 2023
Unique Number : 10793948 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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