

OIL ANALYSIS REPORT

KEMP QUARRIES / PRYOR STONE [67471]

Sample Rating Trend



DIAGNOSIS

Recommendation

Contamination

Fluid Condition

in service.

Wear

fluid

Component Hvdraulic System

OHT093

PETRO CANADA HYDREX AW 68 (--- GAL)

SAMPLE INFORMATION method PCA0084042 PCA0019812 PCA0084392 Sample Number **Client Info** Resample at the next service interval to monitor. (05 Dec 2023 25 Jul 2023 Sample Date Client Info 03 Nov 2020 Customer Sample Comment: Pm4 performed. All 16093 Machine Age hrs Client Info 15337 15191 oil samples taken. All oils, and all filters changed.) Oil Age hrs Client Info 0 0 0 Oil Changed Changed Oil Added **Client Info** Changed All component wear rates are normal. Sample Status NORMAL NORMAL NORMAL CONTAMINATION There is no indication of any contamination in the >0.1 NEG NEG NEG Water WC Method WEAR METALS The condition of the fluid is acceptable for the time ASTM D5185m >26 0 7 1 Iron ppm Chromium ASTM D5185m >5 0 0 0 ppm 0 Nickel ASTM D5185m >10 0 -1 ppm Titanium ASTM D5185m 0 0 0 ppm 0 Silver n ppm ASTM D5185m <1 Aluminum ppm ASTM D5185m >11 0 2 <1 ASTM D5185m >10 0 0 0 Lead ppm >31 4 Copper ppm ASTM D5185m 1 <1 ASTM D5185m >10 0 0 0 Tin ppm 0 Antimony ppm ASTM D5185m ---0 0 0 Vanadium ppm ASTM D5185m Cadmium ppm ASTM D5185m 0 0 0 **ADDITIVES** 6 0 0 <1 Boron ppm ASTM D5185m Barium ppm ASTM D5185m O 0 0 0 ASTM D5185m 0 0 0 3 Molybdenum ppm 0 Manganese ASTM D5185m 0 <1 0 ppm 0 26 68 Magnesium ppm ASTM D5185m 13 Calcium ASTM D5185m 50 84 236 469 ppm Phosphorus ppm ASTM D5185m 330 341 389 410 Zinc ASTM D5185m 430 425 499 537 ppm Sulfur 760 ppm ASTM D5185m 864 1167 1198 CONTAMINANTS Silicon ASTM D5185m >21 <1 5 2 ppm Sodium ASTM D5185m 0 <1 0 ppm ASTM D5185m >20 0 Potassium 0 0 ppm White Metal scalar *Visual NONE NONE NONE NONE Yellow Metal *Visual NONE NONE NONE NONE scalar Precipitate scalar *Visual NONE NONE NONE NONE Silt *Visual scalar NONE NONE NONE NONE Debris scalar *Visua NONE NONE NONE NONE Sand/Dirt scalar *Visual NONE NONE NONE NONE *Visual NORML Appearance scalar NORML NORML NORML NORML NORML Odor scalar *Visual NORML NORML **Emulsified Water** scalar *Visual >0.1 NEG NEG NEG

scalar *Visual

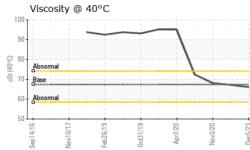
NEG

NEG

Report Id: KEMPRY [WUSCAR] 06038875 (Generated: 12/20/2023 1{ Free Water



OIL ANALYSIS REPORT



				FLUID	PROP	ERTIES	method	l limit/l	base	current		history	1	histo	ry2
				Visc @ 40)°C	cSt	ASTM D44	45 67.4		66.1	6	7.2		68.1	
				SAMP	LE IMA	GES	method	l limit/l	base	current		history	1	histo	ry2
0ct31/19	/20	/20	/23	Color						no image	n	o image		no ima	ge
	Apr7/20	Nov3/20	Dec5/23	Bottom						no image	n	no image		no image	
				GRAP	HS						1				
				Iron (pp	om)				30 T	Lead (ppm)					
			mqq	50 - Severe 40 - 30 - Abnormal 20 -					20 - 특 15 -	Abnormal					
				10				\sim	5- 0						
				Sep14/16	Feb 26/19	0ct31/19 -	Apr7/20 -	Dec5/23 -		Sep14/16 -	Feb26/19	0ct31/19 -	Apr7/20 -	Nov3/20 -	
				Aluminu	۽ ٿ Im (ppm)					∞		0		Rea.	
				25 20 Severe					10 8	Severe					
			mqq	15-					mdd 4	Abnormal					1
			dd	10 - Abnormal					² 4-						
						\sim		\sim	2 - 0 _	\sim			-		
				Sep14/16	Feb26/19	0ct31/19	Apr7/20 Nov3/20	Dec5/23		Sep 1 4/1 6 Nov 1 0/1 7	Feb26/19	0ct31/19	Apr7/20	Nov3/20	2
				Copper					25 -	Silicon (ppm)				
				60 - Severe					30 1	Severe					
			bpm	50 - 40 - 30 - Abnormal					25 - E 20 - E 15 -	Abnormal					
				20-					10-			-			
								~	5- 0-	2				\rightarrow	\geq
				Sep14/16	Feb26/19	0ct31/19	Apr7/20 Nov3/20	Dec5/23		Sep 14/16	Feb26/19	0ct31/19	Apr7/20	Nov3/20	
			1	Viscosit	y @ 40°C	:			3000 т	Additives					
				90-			\neg		2500 -	calcium phospho	orus				
			(40	80 - Abnormal					2000 - 특 1500 -	zinc	~				
				70 Base 60 Abnormal					1000-	And the second design of the s	and the second			1	
				50	6	6	0	3	0		6	6		- 0	
				Sep14/16	Feb26/19	0ct31/19	Apr7/20 Nov3/20	Dec5/23		Sep 1 4/16 Nov1 0/17	Feb26/19	0ct31/19	Apr7/20	Nov3/20	C U o o C U o o
Denotes t	Sa Lal Uni Tes nis san est me	thods th	o. er ber ige ort, co eat are	: PCA0084 : 0603887 : 1079410 : MOB 1 ontact Cust e outside o	392 5 4 omer Ser f the ISO	Recieve Diagnos Diagnos vice at 1- 17025 sc	sed : 2 stician : D 800-237-13 ope of acci	8 Dec 202 0 Dec 202 0 n Baldrig 869. reditation.	23 23 dge	Кетр СGM 106:201			ryor Si 105 or@pryo	50 E 52 Pryor US 7 Con	20 R r, Ol 436 tact