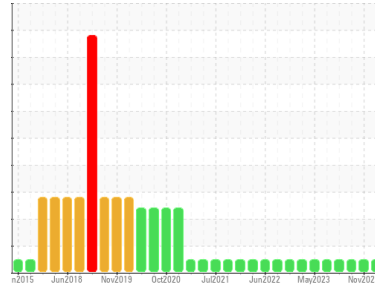


OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL


Area
KEMP QUARRIES / PRYOR STONE [68458]
 Machine Id
WP047
 Component
Diesel Engine
 Fluid
PETRO CANADA DURON SHP 15W40 (--- GAL)

DIAGNOSIS
Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: PM performed. Engine oil sample taken. Engine oil, and all filters changed.)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0084397	PCA0084314	PCA0084294
Sample Date	Client Info			08 Dec 2023	02 Nov 2023	03 Oct 2023
Machine Age	hrs	Client Info		626	323	2
Oil Age	hrs	Client Info		303	321	0
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Fuel	WC Method	>5		<1.0	<1.0	<1.0
Water	WC Method	>0.2		NEG	NEG	NEG
Glycol	WC Method			NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	8	10	11
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>4	<1	0	<1
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>20	1	<1	<1
Lead	ppm	ASTM D5185m	>40	3	3	3
Copper	ppm	ASTM D5185m	>330	<1	2	1
Tin	ppm	ASTM D5185m	>15	0	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	<1

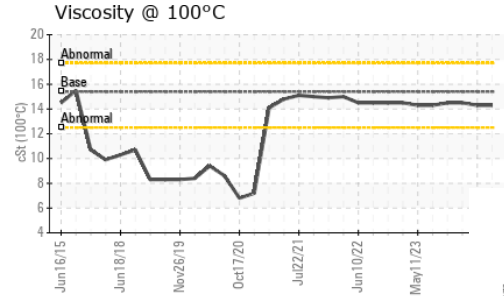
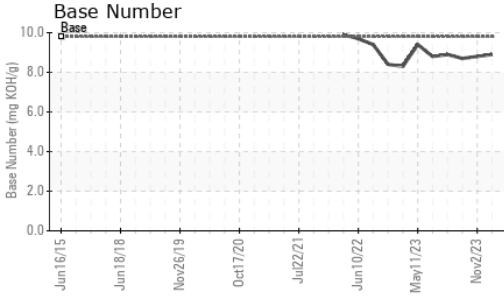
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	0	<1
Barium	ppm	ASTM D5185m	0	0	0	3
Molybdenum	ppm	ASTM D5185m	60	60	61	58
Manganese	ppm	ASTM D5185m	0	0	0	<1
Magnesium	ppm	ASTM D5185m	1010	958	1004	907
Calcium	ppm	ASTM D5185m	1070	1026	1118	1009
Phosphorus	ppm	ASTM D5185m	1150	1050	1090	961
Zinc	ppm	ASTM D5185m	1270	1222	1308	1136
Sulfur	ppm	ASTM D5185m	2060	3259	3147	2754

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	3	3
Sodium	ppm	ASTM D5185m		1	4	5
Potassium	ppm	ASTM D5185m	>20	1	<1	<1

INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.2	0.3	0.2
Nitration	Abs/cm	*ASTM D7624	>20	5.7	6.1	5.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	18.0	18.0	17.5

FLUID DEGRADATION		method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.1	14.1	13.6
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	8.9	8.8	8.7

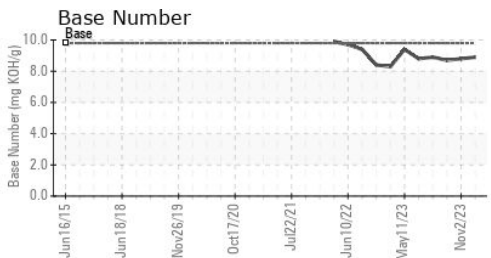
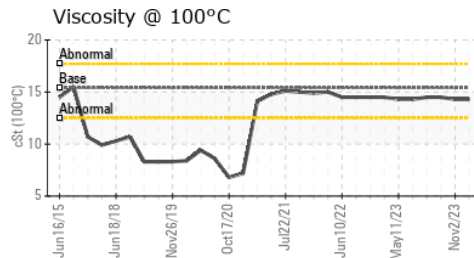
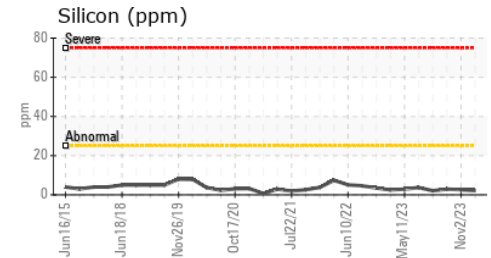
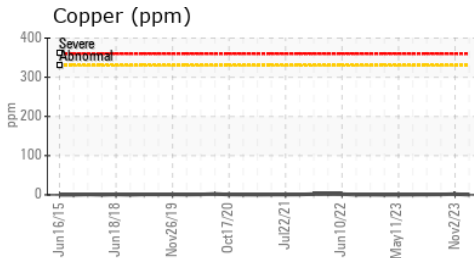
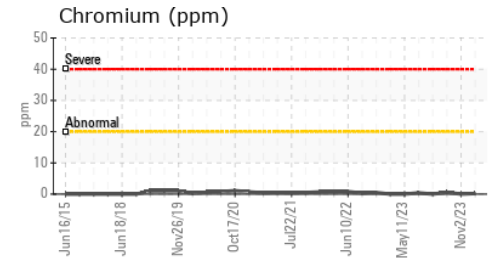
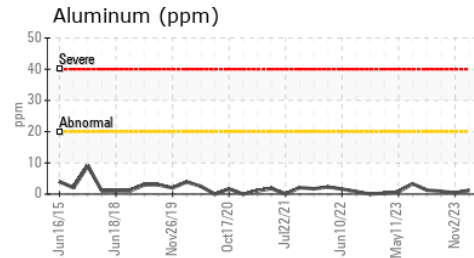
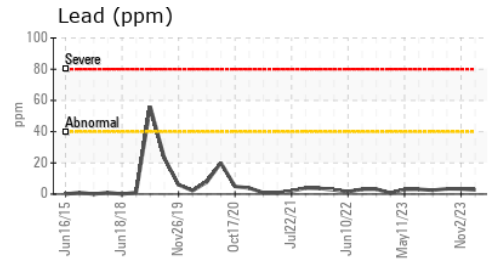
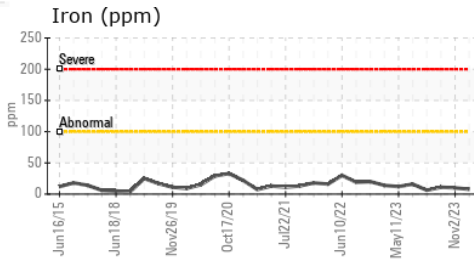
OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 100°C	cSt	ASTM D445	15.4	14.3	14.3	14.5

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0084397 **Recieved** : 19 Dec 2023
Lab Number : **06039031** **Diagnosed** : 20 Dec 2023
Unique Number : 10794260 **Diagnostician** : Don Baldrige
Test Package : MOB 1 (Additional Tests: TBN)

Kemp Quarries - Pryor Stone - Pryor
 1050 E 520 Rd
 Pryor, OK
 US 74361
 Contact:
 pryor@pryorstone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: