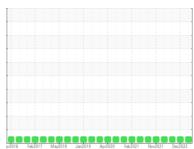


# **OIL ANALYSIS REPORT**

# Sample Rating Trend







# KEMP QUARRIES / PRYOR STONE [63645] WL103

Component Front Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

# DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm1 performed. All oil samples taken. Engine oil, engine oil filters, fuel, air, and cabin air filters changed)

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the

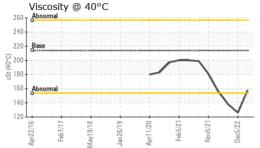
## **Fluid Condition**

The condition of the oil is acceptable for the time in service.

RO TO-4 SAE 50 (	( GAL)	pr2016 Feb2	017 May2018 Jan2019	Apr2020 Feb2021 Nov2021	Dec2022	
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0084383	PCA0070283	PCA006260
Sample Date		Client Info		02 Dec 2023	05 Dec 2022	26 Aug 2022
Machine Age	hrs	Client Info		39780	39249	38695
Dil Age	hrs	Client Info		531	2150	1696
Oil Changed		Client Info		Oil Added	Changed	Oil Added
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINAT	ΓΙΟΝ	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	2	3	3
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	<1	<1	0
Titanium	ppm	ASTM D5185m	>15	<1	0	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	3	0	<1
_ead	ppm	ASTM D5185m	>10	<1	<1	<1
Copper	ppm	ASTM D5185m	>75	<1	<1	<1
Tin	ppm	ASTM D5185m	>8	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	0	0	1
Barium	ppm	ASTM D5185m	0	8	0	0
Molybdenum	ppm	ASTM D5185m	0	1	<1	<1
Manganese	ppm	ASTM D5185m	0	<1	0	<1
Magnesium	ppm	ASTM D5185m	9	15	13	17
Calcium	ppm	ASTM D5185m	3114	3086	1838	2155
Phosphorus	ppm	ASTM D5185m	1099	991	652	790
Zinc	ppm	ASTM D5185m	1245	1115	740	1066
Sulfur	ppm	ASTM D5185m	7086	6137	3494	4390
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	14	2	4
Sodium	ppm	ASTM D5185m		0	2	0
Potassium	ppm	ASTM D5185m	>20	2	0	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
51:05) Pov: 1	5 50.01					Submitted F



# **OIL ANALYSIS REPORT**





Iron	(ppn	n)							Lea	d (pp	m)					
T								30 · 25 ·	Seve							
Severe								20	1							
Abnom	nal							튎 15	Aba							
1-1-1								10 ·	Abno	omai						
	1 1	111						0	Щ	_						_
Apr22/16	Feb7/17	May19/18	Jan26/19	Apr11/20	Feb5/21	Nov5/21	Dec5/22		Apr22/16	Feb7/1	May19/18	Jan26/19	Apr11/20	Feb5/21	Nov5/21	
		≊ n(ppi		A							≊ m (pp		₹			
Severe		· (PP		7777				30	Seve		(PP					
)								25	0000							
Abnom	-							돌 15·								
Abnom	Idi							10	Abno	ormal						-
,	11							5 · 0 ·								
Apr22/16	Feb7/17	May19/18	Jan26/19	Apr11/20	Feb5/21-	Nov5/21	Dec5/22		Apr22/16	Feb7/17	May19/18	Jan26/19	Apr11/20	Feb5/21	Nov5/21	
			Jai	Ap		Z						Jai	Ap		2	
Copp	ei (I	opiii)						1000	Seve	con (p	pili					
0								800	- Cove							Ť
Abnom								600- Ed 400	Abno	nmal						
Abnom	nai			-1-1-1				400								
,	11							200								
Apr22/16	Feb7/17	May19/18	Jan26/19	Apr11/20	Feb5/21	Nov5/21	Dec5/22		Apr22/16	Feb7/17	May19/18	Jan26/19	Apr11/20	Feb5/21	Nov5/21	
		∮ @ 40		Ap	ш.	2	ā					Jar	Ap	ш.	Z	
Abnom	nal	w 40						3500	Add	litives		1				
Base	di							3000	-		osphorus	~	1		1	
					_	7		2500 톱 2000		211	~		4			1
Abnom	nal					1		1500		A	e recee			and the second second second second		
1-1-1							V	1000	*8,000		1	>	Miller	A STATE OF THE PARTY OF	Separate of the last of the la	-
Apr22/16	Feb7/17	May19/18	Jan26/19	Apr11/20	Feb5/21-	Nov5/21	Dec5/22	500	Apr22/16	Feb7/17+	May19/18 -	Jan26/19 -	Apr11/20	Feb5/21-	Nov5/21-	



Certificate L2367

Laboratory Sample No. Lab Number Unique Number : 10794941 Test Package : MOB 1

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0084383 : 06039712

Recieved Diagnosed

: 19 Dec 2023 : 21 Dec 2023 Diagnostician : Jonathan Hester Kemp Quarries - Pryor Stone - Pryor 1050 E 520 Rd

Pryor, OK US 74361 Contact:

pryor@pryorstone.com

T: F:

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)