

# **OIL ANALYSIS REPORT**

Sample Rating Trend



## Area KEMP QUARRIES / BCS - GRAVETTE [67225] WL127 Component Except Left Final Drive

Front Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

RO TO-4 SAE 50 (	GAL)	lun2019 Nov	2019 Aug2020 Mar2021	Mar2022 Aug2022 Mar2023	Aug2023	
SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0069870	PCA0086479	PCA0086346
Sample Date		Client Info		08 Dec 2023	30 Aug 2023	09 Jun 2023
Machine Age	hrs	Client Info		33270	32702	32254
Oil Age	hrs	Client Info		568	32702	32254
Oil Changed		Client Info		N/A	Changed	N/A
Sample Status				NORMAL	ABNORMAL	NORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	.S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	5	10	8
Chromium	ppm	ASTM D5185m	>10	<1	0	<1
Nickel	ppm	ASTM D5185m	>5	<1	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum		ASTM D5185m		3	0	0
Lead	ppm	ASTM D5185m	>10	-	<1	<1
	ppm			<1		
Copper	ppm	ASTM D5185m	>75	<1	<1	<1
Tin	ppm	ASTM D5185m	>8	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	2	4	3
Barium	ppm	ASTM D5185m	0	8	0	0
Molybdenum	ppm	ASTM D5185m	0	2	1	2
Manganese	ppm	ASTM D5185m	0	<1	<1	<1
Magnesium	ppm	ASTM D5185m	9	17	21	19
Calcium	ppm	ASTM D5185m	3114	3627	3114	3082
Phosphorus	ppm	ASTM D5185m	1099	1114	1098	1048
Zinc	ppm	ASTM D5185m	1245	1230	1362	1293
Sulfur	ppm	ASTM D5185m	7086	4889	6385	5931
CONTAMINAN	ITS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	9	6	5
Sodium	ppm	ASTM D5185m	100	0	2	1
Potassium	ppm	ASTM D5185m	>20	2	1	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	scalar	*Visual	NORML	NORML	NORML	NORML
Appearance		*Visual	NORML	-	NORML	NORML
Odor Emulaified Water	scalar			NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

# Wear

DIAGNOSIS Recommendation

All component wear rates are normal.

Customer Sample Comment: Pm-1 )

### Contamination

There is no indication of any contamination in the oil.

Resample at the next service interval to monitor. (

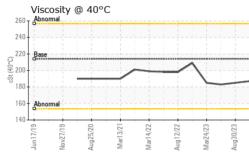
## Fluid Condition

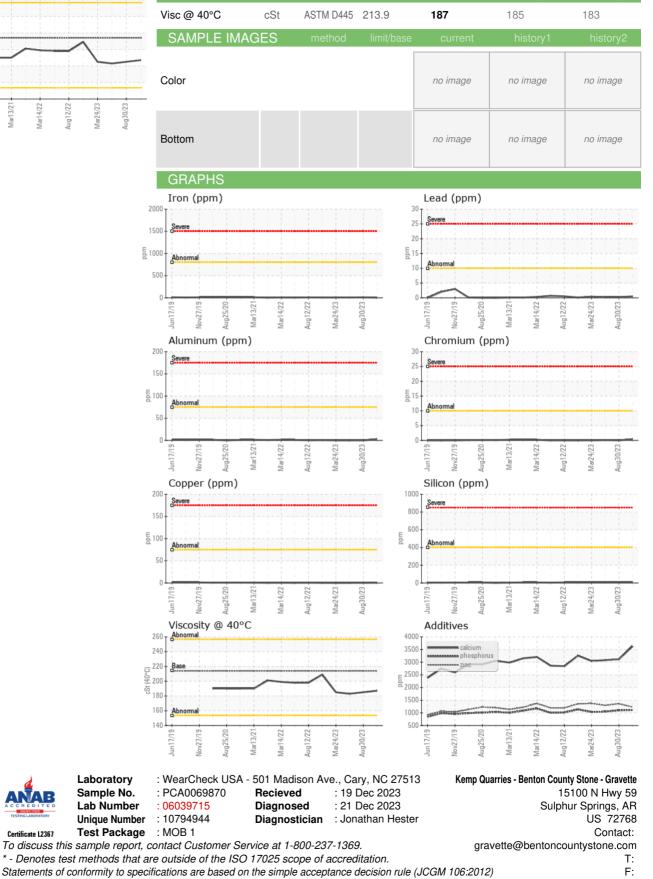
The condition of the oil is acceptable for the time in service.



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FLUID PROPERTIES





Certificate L2367