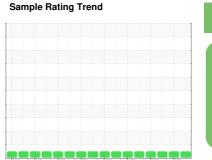


OIL ANALYSIS REPORT

KEMP QUARRIES / BCS - GRAVETTE [67225]





NORMAL

Resample at the next service interval to monitor. (

There is no indication of any contamination in the

The condition of the oil is acceptable for the time in

Customer Sample Comment: Pm-1)

All component wear rates are normal.

DIAGNOSIS Recommendation

Contamination

Fluid Condition

Wear

oil.

service.

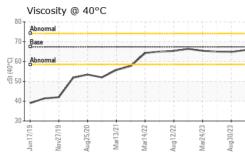
Component Hydraulic System

PETRO CANADA HYDREX AW 68 (--- GAL)

SAMPLE INFOR	MATION	method				history2
		Client Info		PCA0069869	PCA0086393	PCA0085790
Sample Number		Client Info		08 Dec 2023		09 Jun 2023
Sample Date	bro	Client Info		33270	30 Aug 2023	31807
Machine Age	hrs				32702 32702	31807
Oil Age	hrs	Client Info Client Info		568 N/A		32234 N/A
Oil Changed		Client Inio		NORMAL	Changed NORMAL	NORMAL
Sample Status				NORMAL	NORMAL	NORIVIAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>26	2	2	1
Chromium	ppm	ASTM D5185m	>5	<1	0	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>11	1	0	1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>31	1	<1	<1
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	1	2	2
Manganese	ppm	ASTM D5185m	0	0	0	<1
Magnesium	ppm	ASTM D5185m	0	13	24	21
Calcium	ppm	ASTM D5185m	50	100	131	144
Phosphorus	ppm	ASTM D5185m	330	368	403	384
Zinc	ppm	ASTM D5185m	430	460	497	481
Sulfur	ppm	ASTM D5185m	760	1041	1221	1153
CONTAMINAN		method	limit/base	current	history1	history2
Silicon				4		, , , , , , , , , , , , , , , , , , ,
	ppm	ASTM D5185m	>21	-	5	4
Sodium	ppm	ASTM D5185m	00	0	<1	<1
Potassium	ppm	ASTM D5185m		2	3	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
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OIL ANALYSIS REPORT



	FLUID PROPERTIES	method limit/base	current	history1	history2	
	Visc @ 40°C cSt	ASTM D445 67.4	65.8	64.8	65.0	
	SAMPLE IMAGES	method limit/base	current	history1	history2	
Mar13/21 +	Color		no image	no image	no image	
Marl 4,72 Aug 12,72 Mar24,73 Aug 30,23	Bottom		no image	no image	no image	
	GRAPHS		/			
	Iron (ppm)		Lead (ppm)			
	50 - Severe		5 - Severe			
	40 - <u>5</u> 30 - Abnormal	mdd	10 -			
	B. 30 - Abnormal 20 -		0 - Abnormal			
	10		5-			
	Jun17/19 + Nov27/19 + Aug25/20 + Mar13/21 +	Aug12/22 + Mar24/23 + Aug30/23 -	Nov27/19	Mar13/21 Mar14/22	Mar24/23 - Aug30/23 -	
		Aug			Mari	
	Aluminum (ppm)	1	Chromium (pp	pm) 		
	20 - Severe		8			
	Abnormal	Edd	Abnormal			
	5-		2			
	Jun 17/19 Nov27/19 Aug 25/20 Mar 13/21	Aug 1 2/2 2 Mar 2 4/2 3 Aug 3 0/2 3	Jun17/19 Nov27/19 Aug25/20	Mar13/21 Mar14/22	Mar24/23 Aug30/23	
	Copper (ppm)		Silicon (ppm)	- 2 4	4	
	70 60 Severe		0 Severe			
	50		5 0 Abnormal			
	Abnormal	Edd				
				\sim	\sim	
		1/23	0 	3/21	1/23	
	Jun17/19 Nov27/19 Aug25/20 Mar13/21	Aug12/22 Mar24/23 Aug30/23	Jun17/19 Nov27/19 Aug25/20	Mar13/21 Mar14/22	Mar24/23 Aug30/23	
	Viscosity @ 40°C	250	Additives			
	Abnormal 70 - Base	200	0 - calcium phosphorus	s		
	다. 60 - Abnormal 정 50 -	- E ¹⁵⁰	10 - Zinc			
		100	AND	-		
	40	50		and and a statements	A R R R R R R R R R R R R R R R R R R R	
	5 Jun 17/19 Nov27/19 Mar13/21 Mar14/22	Aug 12/22 - Mar24/23 - Aug 30/23 -	Jun17/19 - Nov27/19 - Aug25/20 -	Mar13/21- Mar14/22 -	Mar24/23 - Aug30/23 -	
	Ju Na Ma	Au Au	No Aut	M	M∂ Auj	
Laboratory Sample No. Lab Number Unique Number	: WearCheck USA - 501 Madis : PCA0069869 Recieved : 06039818 Diagnose : 10795047 Diagnose	i : 19 Dec 2023 i : 21 Dec 2023	13 Kemp Quarries - Benton County Stone - Grave 15100 N Hwy Sulphur Springs, A US 727			
cate L2367 Test Package	: MOB 1		Aro.	vatta@hantana	Contac	
scuss this sample report,	contact Customer Service at 1-8 are outside of the ISO 17025 sco	00-237-1309.	grav	vette@bentonco	ountystone.co	