

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

CUMMINS 10862

Component **Diesel Engine**

Fluid PETRO CANADA DURON SHP 15W40 (7 GAL

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

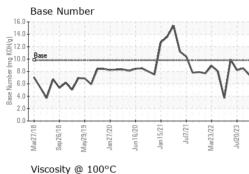
Fluid Condition

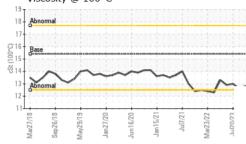
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| L) | | •1••• | | | | |
|---|----------|--------------------------------------|----------------------|--|-------------|-------------|
| SAMPLE INFORI | MATION | method | 8 May2019 Jan2020 Ju | n2020 Jan2021 Jul2021 Mar2022 CUrrent | history1 | history2 |
| Sample Number | | Client Info | | GFL0086252 | GFL0086270 | GFL0086237 |
| Sample Date | | Client Info | | 20 Dec 2023 | 09 Aug 2023 | 20 Jul 2023 |
| Machine Age | hrs | Client Info | | 14717 | 14133 | 31895 |
| Dil Age | hrs | Client Info | | 14717 | 14133 | 13984 |
| Dil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | NORMAL |
| CONTAMINAT | ION | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >3.0 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR METAL | S | method | limit/base | current | history1 | history2 |
| ron | ppm | ASTM D5185m | >75 | 11 | 6 | 2 |
| Chromium | ppm | ASTM D5185m | >5 | <1 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | >4 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | >2 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >2 | 0 | <1 | 0 |
| Aluminum | ppm | ASTM D5185m | >15 | 3 | <1 | 1 |
| ead | ppm | ASTM D5185m | >25 | <1 | <1 | 0 |
| Copper | ppm | ASTM D5185m | >100 | 2 | <1 | 0 |
| īn | ppm | ASTM D5185m | >4 | 0 | 0 | 0 |
| /anadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 63 | 15 | 31 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 2 | 0 |
| Nolybdenum | ppm | ASTM D5185m | 60 | 88 | 87 | 61 |
| <i>l</i> anganese | ppm | ASTM D5185m | 0 | 3 | 0 | 0 |
| <i>I</i> agnesium | ppm | ASTM D5185m | 1010 | 644 | 743 | 714 |
| Calcium | ppm | ASTM D5185m | 1070 | 1270 | 1140 | 1031 |
| Phosphorus | ppm | ASTM D5185m | 1150 | 781 | 928 | 877 |
| Zinc | ppm | ASTM D5185m | 1270 | 920 | 1125 | 1047 |
| Sulfur | ppm | ASTM D5185m | 2060 | 2886 | 3148 | 2856 |
| CONTAMINAN | TS | method | limit/base | current | history1 | history2 |
| Silicon | ppm | | >25 | 14 | 5 | 5 |
| Sodium | ppm | ASTM D5185m | | 11 | <u> </u> | 10 |
| Potassium | ppm | ASTM D5185m | >20 | 4 | ▲ 152 | 14 |
| INFRA-RED | | method | limit/base | | history1 | history2 |
| Da at 0/ | % | *ASTM D7844 | >6 | 0.4 | 0.3 | 0.1 |
| | | | . 00 | 9.0 | 6.3 | 4.4 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | | | |
| Nitration Sulfation | Abs/.1mm | *ASTM D7415 | >20 >30 | 19.2 | 16.9 | 16.1 |
| Nitration | Abs/.1mm | *ASTM D7415 | | | | |
| Soot % Nitration Sulfation FLUID DEGRAE Oxidation Base Number (BN) | Abs/.1mm | *ASTM D7415 method *ASTM D7414 | >30 | 19.2 | 16.9 | 16.1 |

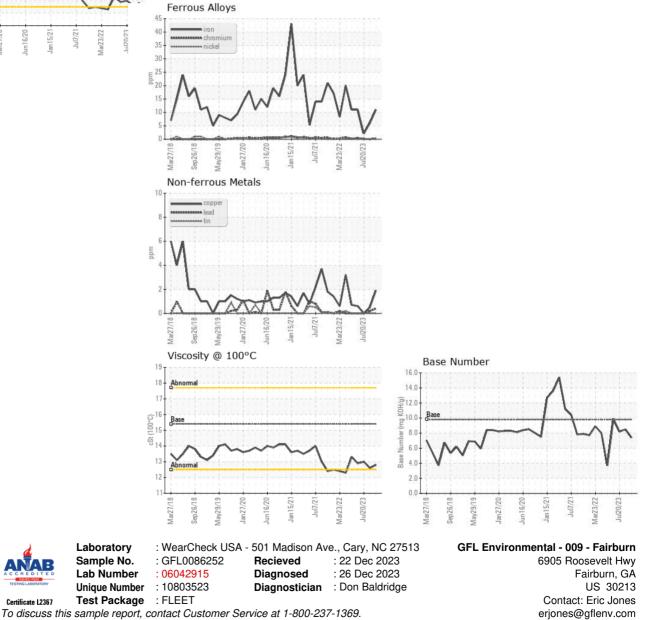


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| VISUAL | | method | limit/base | current | history1 | history2 |
|------------------|--------|-----------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPE | RTIES | method | limit/base | current | history1 | history2 |
| Visc @ 100°C | cSt | ASTM D445 | 15.4 | 12.8 | 12.6 | 13.0 |
| GRAPHS | | | | | | |



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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