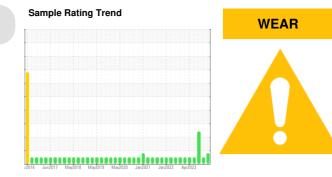


## **OIL ANALYSIS REPORT**



#### Machine Id 10642C

Component
Natural Gas Engine

### PETRO CANADA DURON GEO LD 15W40 (8 GAL)

#### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### 📥 Wear

Cylinder, crank, or cam shaft wear is indicated.

#### Contamination

Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

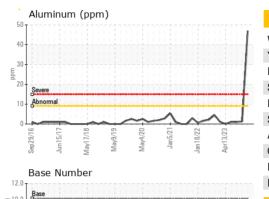
#### Fluid Condition

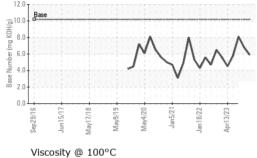
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.

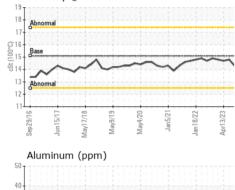
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		GFL0098518	GFL0087743	GFL0087782
Sample Date		Client Info		18 Dec 2023	01 Sep 2023	04 Aug 2023
Machine Age	hrs	Client Info		8014	7674	116466
Oil Age	hrs	Client Info		1200	1200	1200
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>/</b> 70	19	8
Chromium	ppm	ASTM D5185m	>4	3	1	<1
Nickel	ppm	ASTM D5185m	>2	1	<1	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>9	47	1	<1
Lead	ppm	ASTM D5185m	>30	12	6	<1
Copper	ppm	ASTM D5185m	>35	7	1	7
Tin	ppm	ASTM D5185m	>4	2	<1	0
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185m	limit/base	current 32	history1 33	history2 45
	ppm ppm					
Boron		ASTM D5185m	50	32 0 98	33	45
Boron Barium	ppm	ASTM D5185m ASTM D5185m	50 5 50	32 0	33 0	45 0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50	32 0 98	33 0 66	45 0 60
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0	32 0 98 2	33 0 66 <1	45 0 60 <1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560	32 0 98 2 584	33 0 66 <1 719	45 0 60 <1 496
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510	32 0 98 2 584 1547	33 0 66 <1 719 1966	45 0 60 <1 496 1463
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780	32 0 98 2 584 1547 824	33 0 66 <1 719 1966 985	45 0 60 <1 496 1463 733
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870	32 0 98 2 584 1547 824 1119	33 0 66 <1 719 1966 985 1164	45 0 60 <1 496 1463 733 859
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 Iimit/base	32 0 98 2 584 1547 824 1119 2609	33 0 66 <1 719 1966 985 1164 3161	45 0 60 <1 496 1463 733 859 2394
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 Iimit/base	32 0 98 2 584 1547 824 1119 2609 current	33 0 66 <1 719 1966 985 1164 3161 history1	45 0 60 <1 496 1463 733 859 2394 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 <b>limit/base</b> >+100	32 0 98 2 584 1547 824 1119 2609 current 17	33 0 66 <1 719 1966 985 1164 3161 history1 4	45 0 60 <1 496 1463 733 859 2394 history2 8
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 <b>limit/base</b> >+100	32 0 98 2 584 1547 824 1119 2609 <u>current</u> 17 3	33 0 66 <1 719 1966 985 1164 3161 history1 4 8	45 0 60 <1 496 1463 733 859 2394 history2 8 8 79
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm TS	ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 <b>limit/base</b> >+100	32 0 98 2 584 1547 824 1119 2609 current 17 3 129	33 0 66 <1 719 1966 985 1164 3161 history1 4 8 0	45 0 60 <1 496 1463 733 859 2394 history2 8 8 ▲ 79 ▲ 211
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm ppm	ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 limit/base >+100 	32 0 98 2 584 1547 824 1119 2609 current 17 3 129 current	33 0 66 <1 719 1966 985 1164 3161 history1 4 8 0 0 history1	45 0 60 <1 496 1463 733 859 2394 A S59 2394 A S59 239
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm TS ppm ppm	ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 limit/base >+100 	32 0 98 2 584 1547 824 1119 2609 current 17 3 129 current 0	33 0 66 <1 719 1966 985 1164 3161 history1 4 8 0 history1 0.1	45 0 60 <1 496 1463 733 859 2394 history2 8 8 79 211 history2 0.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 Imit/base >+100 S20 Imit/base	32 0 98 2 584 1547 824 1119 2609 current 17 3 129 current 0 9.8	33 0 66 <1 719 1966 985 1164 3161 history1 4 8 0 history1 0.1 0.1 10.2	45 0 60 <1 496 1463 733 859 2394
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	50 5 50 0 560 1510 780 870 2040 Imit/base >20 Imit/base >20 >20 >30 Imit/base	32 0 98 2 584 1547 824 1119 2609 current 17 3 129 current 0 9.8 21.0	33 0 66 <1 719 1966 985 1164 3161 history1 4 8 0 history1 0.1 10.2 23.7	45 0 60 <1 496 1463 733 859 2394
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7844	50 50 50 1510 780 870 2040 2040 3>+100 3>20 Imit/base 330 220 30 220 220 220 220 220 220 220	32 0 98 2 584 1547 824 1119 2609 current 17 3 129 current 0 9.8 21.0 current	33 0 66 <1 719 1966 985 1164 3161 history1 4 8 0 history1 0.1 10.2 23.7 history1	45 0 60 <1 496 1463 733 859 2394 ▲ 2394 ▲ 79 ▲ 211 ▲ 21 ▲ 21 ▲ 23 ▲ 21 ▲ 23 ▲ 21 ▲ 21 ▲ 2 ▲ 2

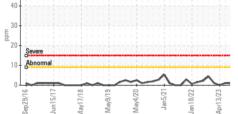


# **OIL ANALYSIS REPORT**

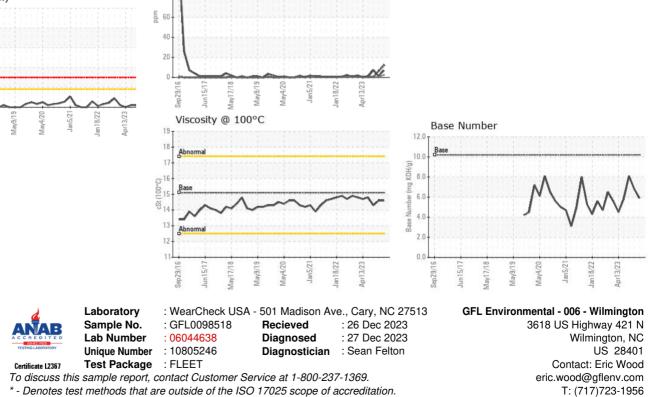








VISUAL		method	limit/base	current	history1	histo
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NOR
Odor	scalar	*Visual	NORML	NORML	NORML	NOR
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	histo
Visc @ 100°C	cSt	ASTM D445	15.1	14.6	14.6	14.3
GRAPHS						
Ferrous Alloys						
<sup>70</sup> T			T.			
60 - iron						
50 - nickel						
40						
40						
20 -		٨				
10-		$\Lambda M$	~			
	$\sim$	A				
Sep29/16	May4/20	Jan 5/21- Jan 18/22 -				
Sep2 Jun1 May1 May	May	Jan 1 Jan 1 Anr 1				
Non-ferrous Meta	ls					
20 copper						
00						
80 -						



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Submitted By: Eric Wood

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