

# **OIL ANALYSIS REPORT**

Sample Rating Trend





Machine Id 648M Component

Fluid

**Diesel Engine** PETRO CANADA DURON

N SHP 15W40 (	- GAL)	Jun2021	lov2021 Mar2022 Sep202	22 Mar2023 May2023 Jul2023	Dec2023	
SAMPLE INFORM	<b>/</b> ATION	method	limit/base	current	history1	history2
Sample Number Sample Date Machine Age	hrs	Client Info Client Info Client Info		GFL0107068 19 Dec 2023 9711	GFL0082733 28 Jul 2023 8792	GFL0081307 17 May 2023 8030
Oil Age Oil Changed Sample Status	hrs	Client Info Client Info		600 Changed NORMAL	600 Changed NORMAL	600 Changed NORMAL
	ON	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>120	12	6	11
Chromium	ppm	ASTM D5185m	>20	<1	0	<1
Nickel	ppm	ASTM D5185m	>5	1	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>20	2	2	0
_ead	ppm	ASTM D5185m	>40	<1	0	<1
Copper	ppm	ASTM D5185m		2	<1	2
Гin	ppm	ASTM D5185m	>15	<1	0	<1
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	1	8
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m	60	61	56	53
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	1010	915	955	814
Calcium	ppm	ASTM D5185m	1070	1078	1074	1102
Phosphorus	ppm	ASTM D5185m	1150	893	956	922
Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m	1270 2060	1188 2626	1196 3171	1176 2805
CONTAMINAN		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		3	2	4
Sodium	ppm	ASTM D5185m		2	3	3
Potassium	ppm	ASTM D5185m	>20	2	0	1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>4	0.9	0.5	0.5
Nitration	Abs/cm	*ASTM D7624	>20	8.9	6.7	7.9
Sulfation	Abs/.1mm	*ASTM D7415	>30	20.6	18.9	20.4
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	16.1	14.3	16.2
Base Number (BN)	mg KOH/g	ASTM D2896	9.8	6.3	8.1	7.0

## DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

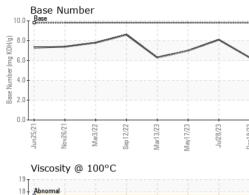


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Inv/26/71

Mar3/77

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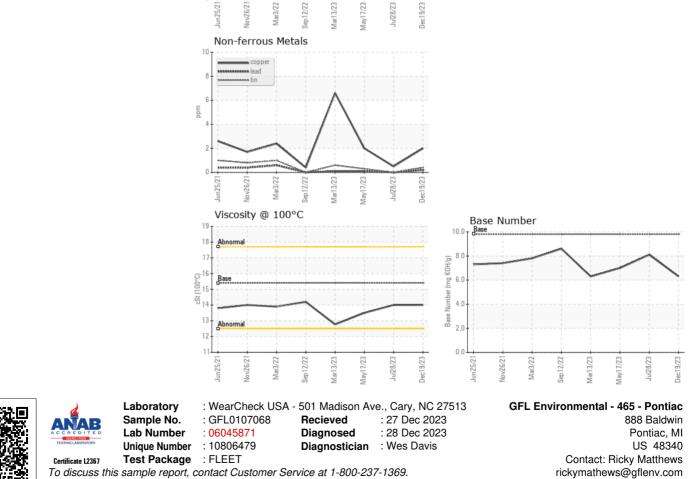
Sep12/22

Mar13/23

May17/23

Jul28/23

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPE	RTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	15.4	14.0	14.0	13.5
GRAPHS						
Ferrous Alloys						
16 14						
12 - newsame chromium		$\backslash$				
10		$\mathbf{X}$				
8		$\langle \rangle$				
6						
4	V					
2 -						



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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