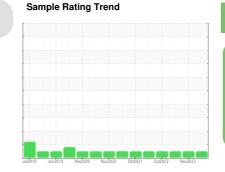


# **OIL ANALYSIS REPORT**

SAMPLE INFORMATION method





NORMAL

# WESTERN STAR 155-23

Diesel Engine

## PETRO CANADA DURON SHP 15W40 (12 GAL)

## DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

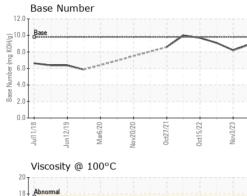
| Sample Number   |  | Client Info  |  | PCA0106872   | PCA0089560  | PCA0078535   |
|---|--|--|--|--|---|--|
| Sample Date   |  | Client Info  |  | 30 Nov 2023  | 03 Nov 2023   | 04 Jan 2023  |
| Machine Age   | mls  | Client Info  |  | 184755   | 180000  | 148425   |
| Oil Age   | mls  | Client Info  |  | 10000  | 10000   | 10000  |
| Oil Changed   |  | Client Info  |  | Changed  | Changed   | Changed  |
| Sample Status   |  |  |  | NORMAL   | NORMAL  | NORMAL   |
| CONTAMINAT  | ION  | method   | limit/base   | current  | history1  | history2   |
| Fuel  |  | WC Method  | >3.0   | <1.0   | <1.0  | <1.0   |
| Water   |  | WC Method  | >0.2   | NEG  | NEG   | NEG  |
| Glycol  |  | WC Method  |  | NEG  | NEG   | NEG  |
| WEAR METAL  | S  | method   | limit/base   | current  | history1  | history2   |
| Iron  | ppm  | ASTM D5185m  | >65  | 5  | 14  | 9  |
| Chromium  | ppm  | ASTM D5185m  | >5   | <1   | 1   | 1  |
| Nickel  | ppm  | ASTM D5185m  | >3   | 0  | 0   | 0  |
| Titanium  | ppm  | ASTM D5185m  | >5   | 0  | <1  | 0  |
| Silver  | ppm  | ASTM D5185m  | >2   | 0  | 0   | 0  |
| Aluminum  | ppm  | ASTM D5185m  | >35  | 4  | 11  | 6  |
| Lead  | ppm  | ASTM D5185m  | >10  | 0  | 0   | <1   |
| Copper  | ppm  | ASTM D5185m  | >180   | 2  | 6   | 2  |
| Tin   | ppm  | ASTM D5185m  | >8   | 0  | <1  | <1   |
| Vanadium  | ppm  | ASTM D5185m  |  | 0  | <1  | 0  |
| Cadmium   | ppm  | ASTM D5185m  |  | 0  | 0   | 0  |
| ADDITIVES   |  | mathad   | limit/base   | ourropt  | الدرس مخما وا   | history2   |
| NBBIIIVE0   |  | method   | iiiiii/base  | current  | history1  | TIStoryz   |
| Boron   | ppm  | ASTM D5185m  | 0  | <1   | <1  | 2  |
|   | ppm<br>ppm   |  | 0  |  |   |  |
| Boron   |  | ASTM D5185m  | 0  | <1   | <1  | 2  |
| Boron<br>Barium   | ppm  | ASTM D5185m<br>ASTM D5185m   | 0<br>0<br>60   | <1<br>0  | <1<br>0   | 2<br>0   |
| Boron<br>Barium<br>Molybdenum   | ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60   | <1<br>0<br>55  | <1<br>0<br>59   | 2<br>0<br>60   |
| Boron<br>Barium<br>Molybdenum<br>Manganese  | ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 0<br>0<br>60<br>0  | <1<br>0<br>55<br>0   | <1<br>0<br>59<br><1   | 2<br>0<br>60<br><1   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium   | ppm<br>ppm<br>ppm<br>ppm   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>0<br>1010  | <1<br>0<br>55<br>0<br>961  | <1<br>0<br>59<br><1<br>923  | 2<br>0<br>60<br><1<br>927  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm  | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m   | 0<br>0<br>60<br>0<br>1010<br>1070  | <1<br>0<br>55<br>0<br>961<br>1077  | <1<br>0<br>59<br><1<br>923<br>1074  | 2<br>0<br>60<br><1<br>927<br>1106  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                                   | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>0<br>1010<br>1070<br>1150  | <1<br>0<br>55<br>0<br>961<br>1077<br>971   | <1<br>0<br>59<br><1<br>923<br>1074<br>953   | 2<br>0<br>60<br><1<br>927<br>1106<br>994   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                            | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>0<br>1010<br>1070<br>1150<br>1270  | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216   | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150   | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                            | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>1010<br>1070<br>1150<br>1270<br>2060   | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823   | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610   | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm                     | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>1010<br>1070<br>1150<br>1270<br>2060   | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current  | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1   | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS               | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br><b>method</b><br>ASTM D5185m   | 0<br>0<br>60<br>1010<br>1070<br>1150<br>1270<br>2060<br>kimit/base   | <1<br>0<br>555<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current<br>3  | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5  | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4  |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium   | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS               | ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br>ASTM D5185m<br><b>method</b><br>ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>1010<br>1070<br>1150<br>1270<br>2060<br>kimit/base   | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current<br>3<br>2  | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5<br>3   | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium  | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS               | ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>60<br>0<br>1010<br>1070<br>1150<br>1270<br>2060<br><b>limit/base</b><br>>15<br>>20                             | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current<br>3<br>2<br>3   | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5<br>3<br>10                                   | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4<br>4<br>7   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED                                     | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>TS<br>ppm<br>ppm | ASTM D5185m<br>ASTM D5185m   | 0<br>0<br>0<br>1010<br>1070<br>1150<br>1270<br>2060<br><b>Imit/base</b><br>>20   | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current<br>3<br>2<br>2<br>3<br>2   | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5<br>3<br>10<br>history1                       | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4<br>4<br>7<br>history2                                   |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %                           | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm       | ASTM D5185m<br>ASTM D5185m  | 0<br>0<br>0<br>1010<br>1070<br>1150<br>1270<br>2060<br>limit/base<br>>15<br>>20<br>limit/base<br>>3                      | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current<br>3<br>2<br>3<br>2<br>3<br><i>current</i><br>0.3                          | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5<br>3<br>10<br>history1<br>0.7                | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4<br>4<br>7<br>history2<br>0.5                            |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration              | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm       | ASTM D5185m<br>ASTM D5185m                              | 0<br>0<br>0<br>1010<br>1070<br>1150<br>1270<br>2060<br><i>limit/base</i><br>>15<br>>20<br><i>limit/base</i><br>>3<br>>20 | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br><i>current</i><br>3<br>2<br>2<br>3<br><i>current</i><br>0.3<br>6.0                 | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5<br>3<br>10<br>history1<br>0.7<br>8.5         | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4<br>4<br>7<br>history2<br>0.5<br>7.3                     |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm       | ASTM D5185m<br>ASTM D5185m                              | 0<br>0<br>0<br>1010<br>1070<br>1150<br>1270<br>2060<br><b>imit/base</b><br>>20<br><b>imit/base</b><br>>3<br>>20          | <1<br>0<br>55<br>0<br>961<br>1077<br>971<br>1216<br>2823<br>current<br>3<br>2<br>3<br>2<br>3<br>2<br>3<br><i>current</i><br>0.3<br>6.0<br>18.2 | <1<br>0<br>59<br><1<br>923<br>1074<br>953<br>1150<br>2610<br>history1<br>5<br>3<br>10<br>history1<br>0.7<br>8.5<br>20.2 | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4<br>4<br>7<br><b>history2</b><br>0.5<br>7.3<br>18.7      |
| Boron<br>Barium<br>Molybdenum<br>Manganese<br>Magnesium<br>Calcium<br>Phosphorus<br>Zinc<br>Sulfur<br>CONTAMINAN<br>Silicon<br>Sodium<br>Potassium<br>INFRA-RED<br>Soot %<br>Nitration<br>Sulfation | ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm<br>ppm       | ASTM D5185m<br>ASTM D7844<br>*ASTM D7624<br>*ASTM D7415 | 0<br>0<br>0<br>1010<br>1070<br>1150<br>2060<br>2060<br>2060<br>2060<br>2060<br>2060<br>2060<br>20                        | <1 0 55 0 961 1077 971 1216 2823 Current 3 2 3 Current 0.3 6.0 18.2 Current  | <1 0 59 <1 923 1074 953 1150 2610 history1 5 3 10 history1 0.7 8.5 20.2 history1  | 2<br>0<br>60<br><1<br>927<br>1106<br>994<br>1216<br>3494<br>history2<br>4<br>4<br>4<br>7<br>history2<br>0.5<br>7.3<br>18.7<br>history2 |

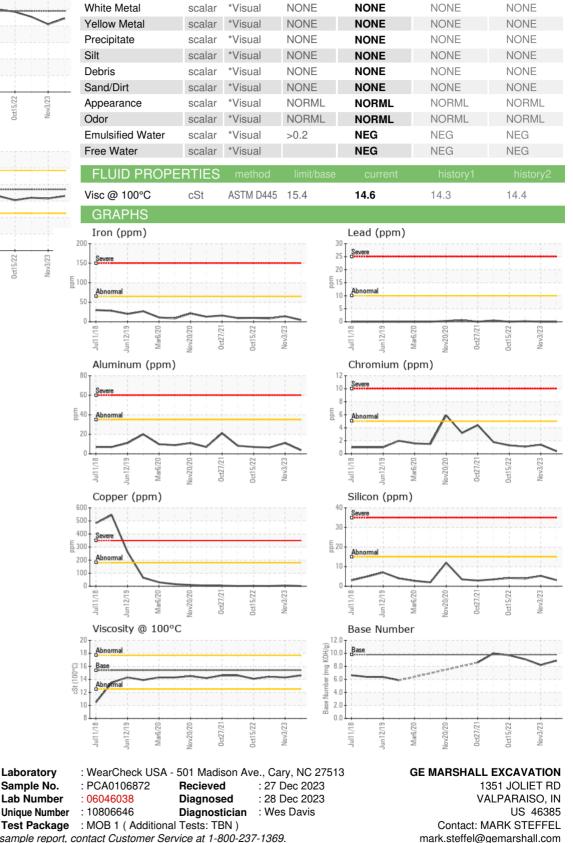


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# **OIL ANALYSIS REPORT**

VISUAL





To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

T:

F: