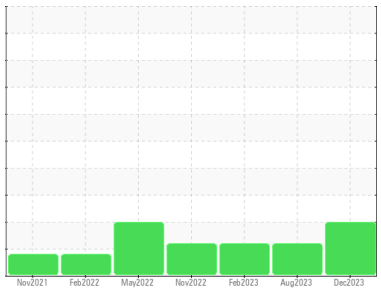
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

Sample Rating Trend



VISCOSITY

Area
Roll Shop
Machine Id
[Roll Shop] #1 Grinder-BIG GRINDER TELE-TABLE (Zcarriage)
Component
Circulating System
Fluid
PETRO CANADA ACCUFLO TK 68 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0107741**	PCA0101462	PCA0089493
Sample Date		Client Info		**26 Dec 2023**	14 Aug 2023	01 Feb 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m		**6**	5	5
Chromium	ppm	ASTM D5185m		**0**	0	0
Nickel	ppm	ASTM D5185m		**0**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m		**0**	0	<1
Lead	ppm	ASTM D5185m		**<1**	0	<1
Copper	ppm	ASTM D5185m		**7**	<1	<1
Tin	ppm	ASTM D5185m		**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**0**	0	<1
Calcium	ppm	ASTM D5185m	700	**14**	4	5
Phosphorus	ppm	ASTM D5185m	73	**83**	20	19
Zinc	ppm	ASTM D5185m	0	**62**	0	0
Sulfur	ppm	ASTM D5185m	4200	**2117**	3061	2768

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**<1**	<1	<1
Sodium	ppm	ASTM D5185m		**3**	3	1
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304		**NEG**	NEG	NEG

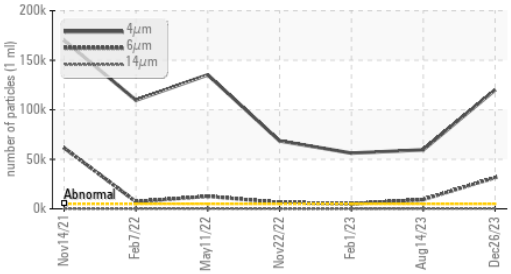
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **120024**	▲ 59541	▲ 56240
Particles >6µm		ASTM D7647	>1300	▲ **31492**	▲ 9284	▲ 5040
Particles >14µm		ASTM D7647	>160	▲ **210**	97	29
Particles >21µm		ASTM D7647	>40	**17**	11	4
Particles >38µm		ASTM D7647	>10	**0**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **24/22/15**	▲ 23/20/14	▲ 23/20/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.65	**0.12**	0.09	0.045

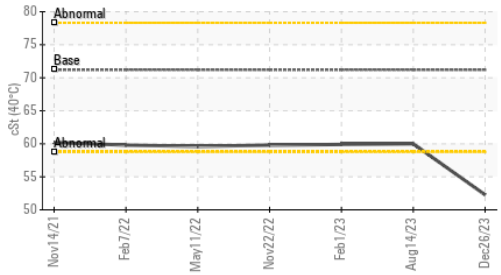
OIL ANALYSIS REPORT

OIL DIAGNOSTICS

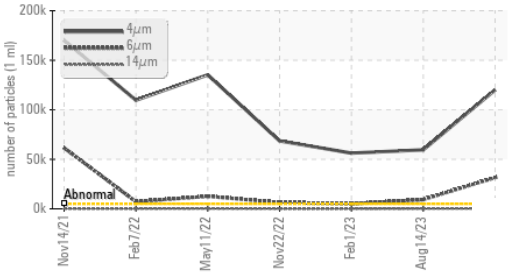
Particle Trend



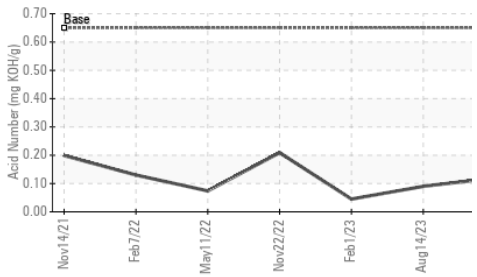
Viscosity @ 40°C



Particle Trend

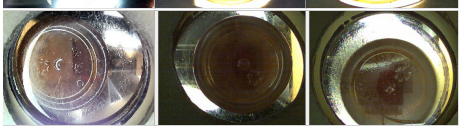


Acid Number



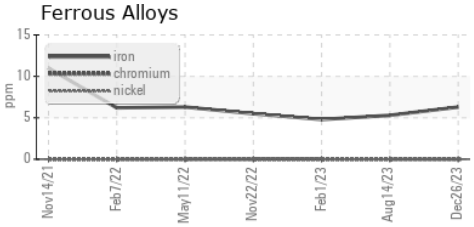
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	71.2	▲ **52.27**	60.0	59.9

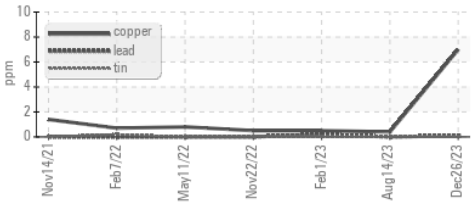
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

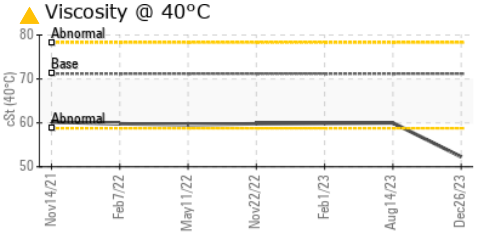
Ferrous Alloys



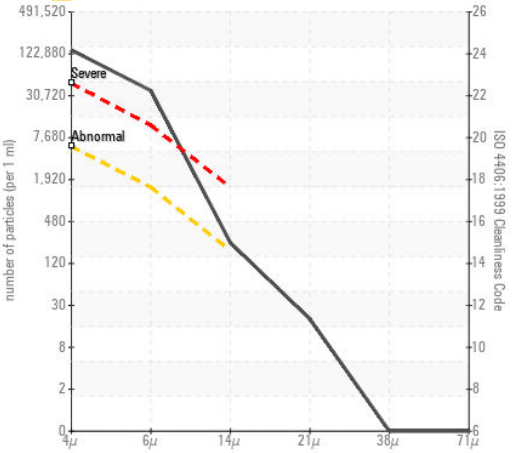
Non-ferrous Metals



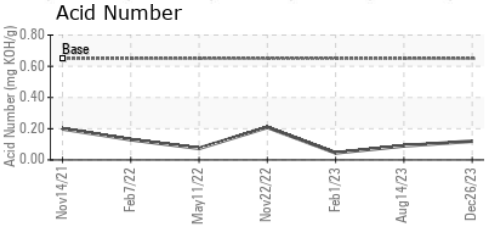
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0107741
Lab Number : 06046117
Unique Number : 10806725
Test Package : PLANT

Recieved : 27 Dec 2023
Diagnosed : 02 Jan 2024
Diagnostician : Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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