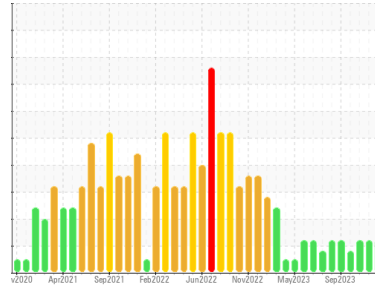


Area
MIX ROOM D [98651028]
Machine Id
KR-GR-003114 - EAST DUMPER (S/N MIX D - 11513073)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 68 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. (Customer Sample Comment: 98651028)

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			PCA0111177	PCA0110827	PCA0108455
Sample Date	Client Info			20 Dec 2023	15 Nov 2023	30 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			Not Changed	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	<1	<1
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	<1
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	0	<1	<1
Tin	ppm	ASTM D5185m	>20	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

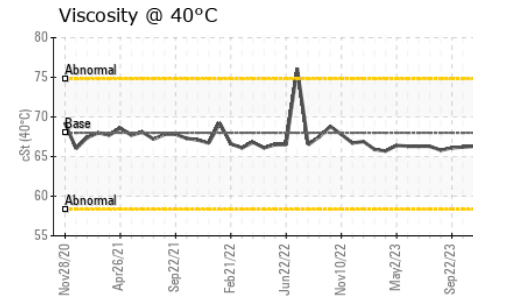
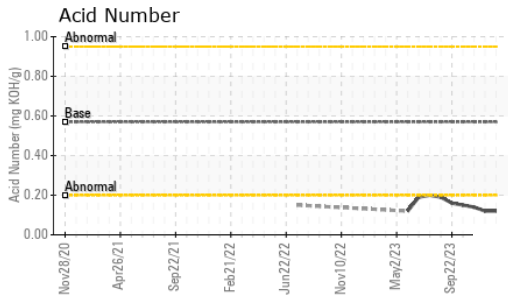
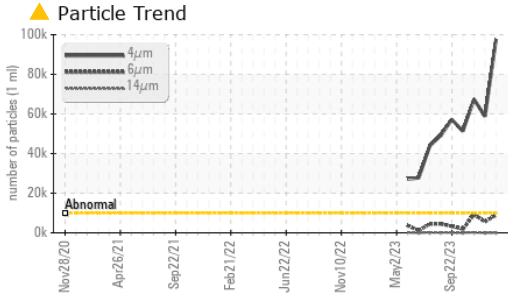
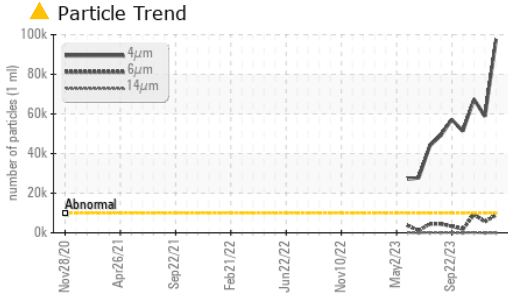
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	6	19
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	0	0	0
Calcium	ppm	ASTM D5185m	200	0	2	1
Phosphorus	ppm	ASTM D5185m	300	361	363	412
Zinc	ppm	ASTM D5185m	370	0	0	21
Sulfur	ppm	ASTM D5185m	2500	240	408	490

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	1	1	2
Sodium	ppm	ASTM D5185m		4	0	3
Potassium	ppm	ASTM D5185m	>20	2	<1	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 97645	▲ 58790	▲ 67408	
Particles >6µm	ASTM D7647	>2500	▲ 8975	▲ 5574	▲ 9370	
Particles >14µm	ASTM D7647	>640	28	19	223	
Particles >21µm	ASTM D7647	>160	6	3	35	
Particles >38µm	ASTM D7647	>40	0	0	1	
Particles >71µm	ASTM D7647	>10	0	0	0	
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 24/20/12	▲ 23/20/11	▲ 23/20/15	

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.12	0.12	0.14

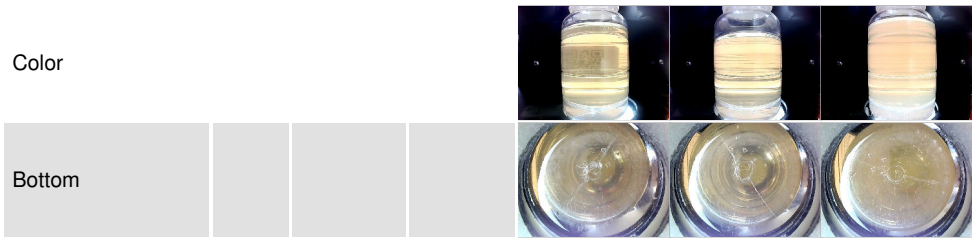
OIL ANALYSIS REPORT



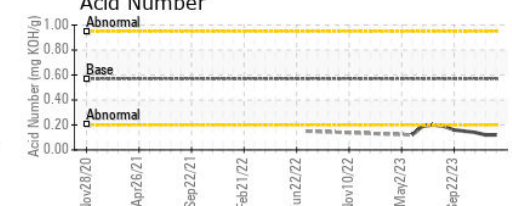
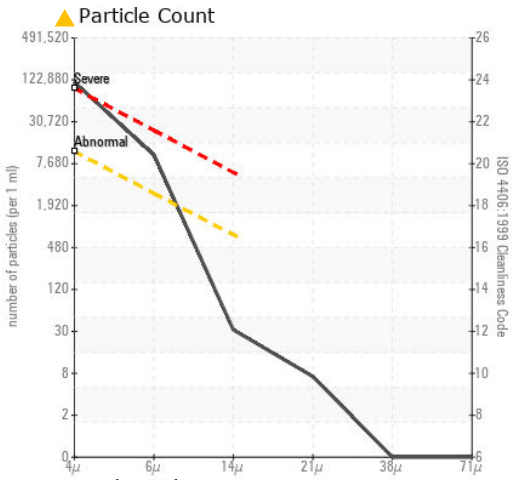
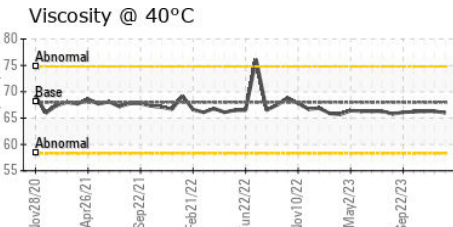
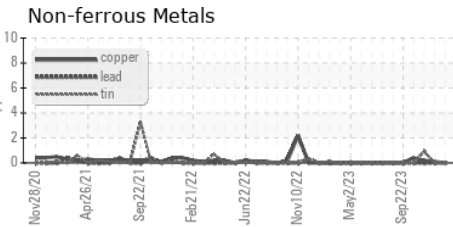
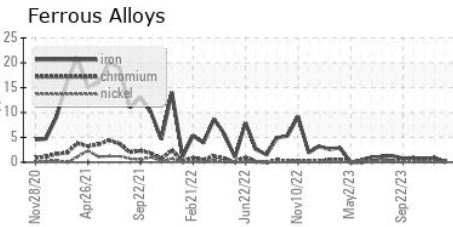
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.3	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0111177 **Received** : 29 Dec 2023
Lab Number : 06047749 **Diagnosed** : 02 Jan 2024
Unique Number : 10808357 **Diagnostician** : Don Baldrige
Test Package : IND 2

KraftHeinz - Kirksville - Plant 8333 PCA
 2504 INDUSTRIAL DR
 KIRKSVILLE, MO
 US 63501
 Contact: WALLACE WARD
 wallace.ward@kraftheinzcompany.com
 T: (660)627-1031
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)