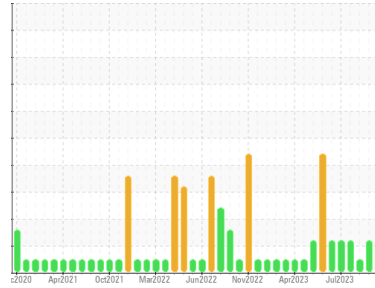


Area  
**MIX ROOM E [98651029]**  
 Machine Id  
**KR-GR-003115 - WEST DUMPER (S/N MIX E - 11513079)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**



## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. ( Customer Sample Comment: 98651029 )

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0111178</b>	PCA0051934	PCA0091768
Sample Date	Client Info	<b>20 Dec 2023</b>	15 Nov 2023	25 Oct 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>Not Chngd</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	ABNORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2	
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>20	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	6	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	25	<b>0</b>	0	10
Calcium	ppm	ASTM D5185m	200	<b>0</b>	<1	0
Phosphorus	ppm	ASTM D5185m	300	<b>391</b>	399	442
Zinc	ppm	ASTM D5185m	370	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	2500	<b>274</b>	475	521

## CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	1	2
Sodium	ppm	ASTM D5185m		<b>3</b>	0	1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	1	1

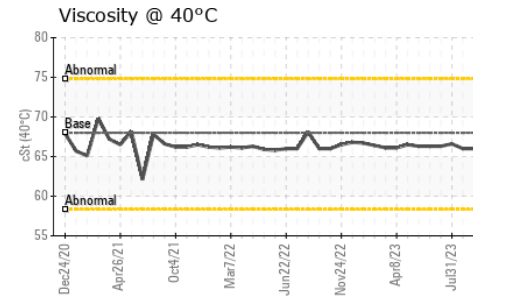
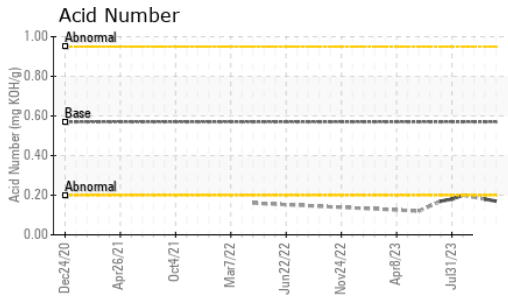
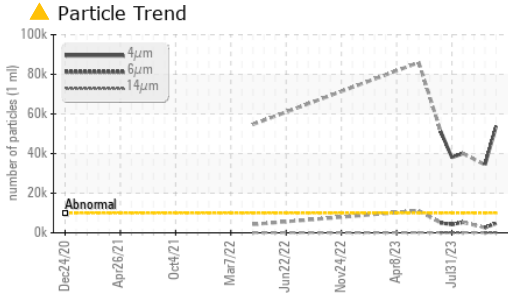
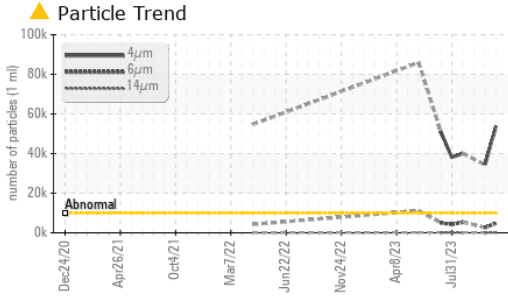
## FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>10000	<b>▲ 53823</b>	▲ 34342	---
Particles >6µm	ASTM D7647	>2500	<b>▲ 4759</b>	▲ 2575	---
Particles >14µm	ASTM D7647	>640	<b>114</b>	30	---
Particles >21µm	ASTM D7647	>160	<b>17</b>	5	---
Particles >38µm	ASTM D7647	>40	<b>1</b>	0	---
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>▲ 23/19/14</b>	▲ 22/19/12	---

## FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.17</b>	0.18	---

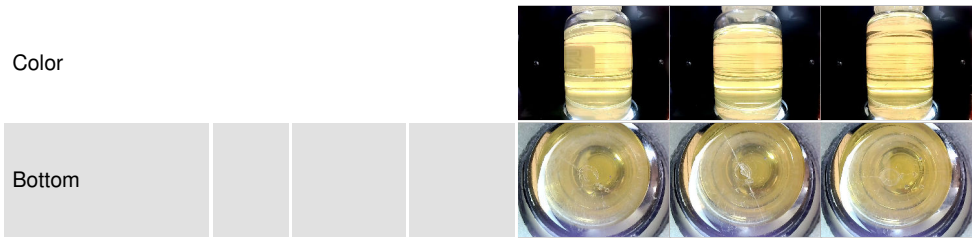
# OIL ANALYSIS REPORT



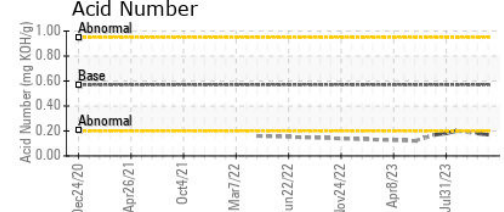
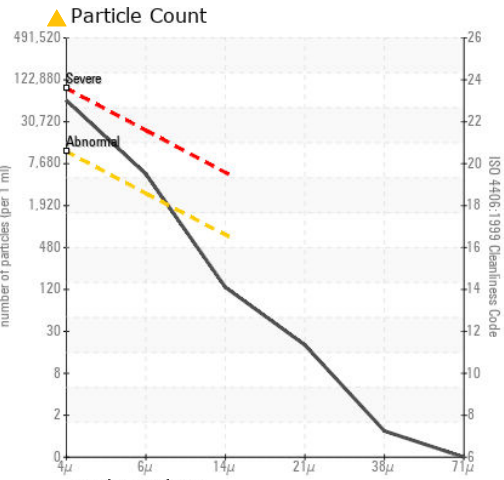
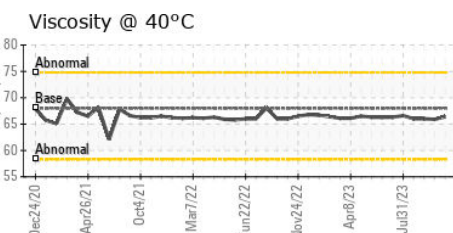
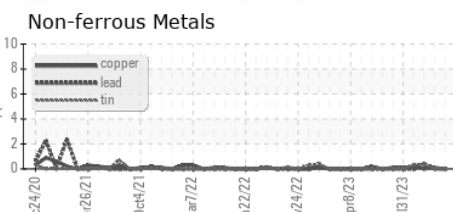
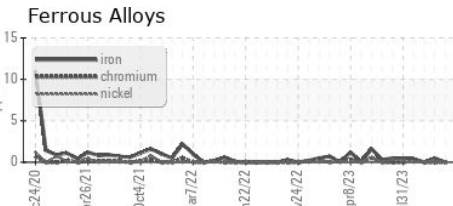
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	66.4	65.9	66.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0111178 **Received** : 29 Dec 2023  
**Lab Number** : 06047753 **Diagnosed** : 02 Jan 2024  
**Unique Number** : 10808361 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)