

## **OIL ANALYSIS REPORT**

#### Area **Plymouth & Brockton** Machine Id **415** Component

Diesel Engine

PETRO CANADA DURON SHP 15W40 (39 QTS)

### DIAGNOSIS

#### Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

#### 🔺 Wear

Cylinder, crank, or cam shaft wear is indicated.

#### Contamination

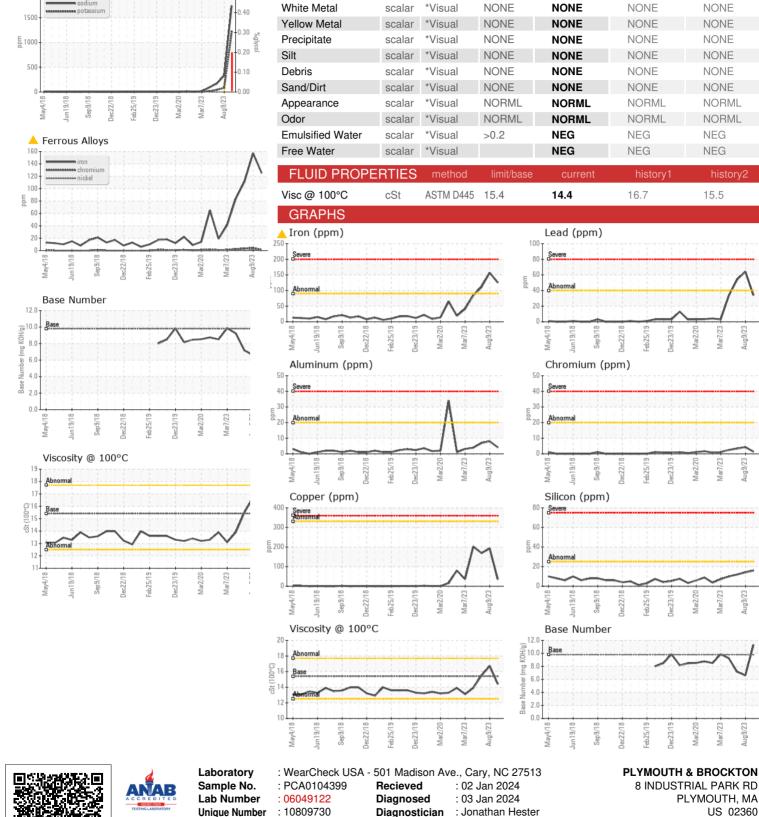
Sodium and/or potassium levels are high. There is a high concentration of glycol present in the oil.

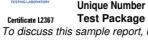
#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.



SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0104399	PCA0013379	PCA0013295
Sample Date		Client Info		11 Dec 2023	09 Aug 2023	23 Jun 2023
Machine Age	mls	Client Info		540389	528857	523184
Oil Age	mls	Client Info		12000	24000	12000
Oil Changed		Client Info		Not Changd	Changed	Not Changd
Sample Status				SEVERE	ABNORMAL	ABNORMAL
CONTAMINAT	ION	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	<u> </u>	<b>1</b> 57	<b></b> 111
Chromium	ppm	ASTM D5185m	>20	1	4	3
Nickel	ppm	ASTM D5185m	>2	0	<1	<1
Titanium	ppm	ASTM D5185m		0	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m		4	8	7
Lead	ppm	ASTM D5185m	>40	34	<b>▲</b> 64	54
Copper	ppm	ASTM D5185m		35	192	▲ 169
Tin	ppm	ASTM D5185m	>15	0	3	2
Vanadium	ppm	ASTM D5185m	210	0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
	ppin			U	0	0
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	ASTM D5185m	0	current 5	history1 8	8
	ppm ppm		0			
Boron		ASTM D5185m	0	5	8	8
Boron Barium	ppm	ASTM D5185m ASTM D5185m	0 0 60	5 5	8 0	8
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60	5 5 131	8 0 72	8 0 68
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0	5 5 131 0	8 0 72 2	8 0 68 1
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010	5 5 131 0 867	8 0 72 2 935	8 0 68 1 967
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010 1070	5 5 131 0 867 1109	8 0 72 2 935 1207	8 0 68 1 967 1261
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010 1070 1150	5 5 131 0 867 1109 918	8 0 72 2 935 1207 1062	8 0 68 1 967 1261 1050
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010 1070 1150 1270 2060	5 5 131 0 867 1109 918 1218 3626 current	8 0 72 2 935 1207 1062 1280	8 0 68 1 967 1261 1050 1335
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010 1070 1150 1270 2060	5 5 131 0 867 1109 918 1218 3626	8 0 72 2 935 1207 1062 1280 2482	8 0 68 1 967 1261 1050 1335 2882 history2 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	0 0 60 0 1010 1070 1150 1270 2060	5 5 131 0 867 1109 918 1218 3626 current	8 0 72 2 935 1207 1062 1280 2482 history1	8 0 68 1 967 1261 1050 1335 2882 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 <b>limit/base</b>	5 5 131 0 867 1109 918 1218 3626 <u>current</u> 16	8 0 72 2 935 1207 1062 1280 2482 history1 14	8 0 68 1 967 1261 1050 1335 2882 history2 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m <b>method</b> ASTM D5185m ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 <b>limit/base</b>	5 5 131 0 867 1109 918 1218 3626 <u>current</u> 16 ▲ 1741	8 0 72 2 935 1207 1062 1280 2482 history1 14 ▲ 328	8 0 68 1 967 1261 1050 1335 2882 history2 12 12 169
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 <b>limit/base</b>	5 5 131 0 867 1109 918 1218 3626 Current 16 16 1741 ▲ 1741 ▲ 1209	8 0 72 2 935 1207 1062 1280 2482 history1 14 14 ▲ 328 ▲ 86	8 0 68 1 967 1261 1050 1335 2882 history2 12 12 169 ▲ 169 ▲ 41
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	0 0 60 1010 1070 1150 1270 2060 <b>Imit/base</b> >25 >20	5 5 131 0 867 1109 918 1218 3626 Current 16 ▲ 1741 ▲ 1209 ● 0.20	8 0 72 2 935 1207 1062 1280 2482 history1 14 14 ▲ 328 ▲ 86 ▲ 0.06	8 0 68 1 967 1261 1050 1335 2882 history2 12 ▲ 169 ▲ 41 NEG
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m *ASTM D5185m *ASTM D2982	0 0 0 1010 1070 1150 1270 2060 <b>Imit/base</b> >25 >20	5 5 131 0 867 1109 918 1218 3626 <b>Current</b> 16 ▲ 1741 16 ▲ 1741 1209 ● 0.20	<ul> <li>8</li> <li>0</li> <li>72</li> <li>2</li> <li>935</li> <li>1207</li> <li>1062</li> <li>1280</li> <li>2482</li> <li>history1</li> <li>14</li> <li>▲ 328</li> <li>▲ 86</li> <li>▲ 0.06</li> <li>history1</li> </ul>	8 0 68 1 967 1261 1050 1335 2882 history2 12 12 12 12 12 12 12 12 12 12 12 12 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m *ASTM D2982 method *ASTM D7844	0 0 0 1010 1070 1150 1270 2060 <b>Iimit/base</b> >25 >20 <b>Iimit/base</b> >20	5 5 131 0 867 1109 918 1218 3626 <b>current</b> 16 ▲ 1741 ▲ 1209 ● 0.20 <b>current</b> 2.2	8 0 72 935 1207 1062 1280 2482 history1 14 ▲ 328 ▲ 86 ▲ 0.06 history1 4.2	8 0 68 1 967 1261 1050 1335 2882 history2 12 ▲ 169 ▲ 41 NEG history2 3.1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m *ASTM D2982 <b>method</b> *ASTM D7844 *ASTM D7624	0 0 0 1010 1070 1150 1270 2060 <b>Iimit/base</b> >25 >20 <b>Iimit/base</b> >20	5 5 131 0 867 1109 918 1218 3626 Current 16 ▲ 1741 ▲ 1209 ● 0.20 Current 2.2 15.9	<ul> <li>8</li> <li>0</li> <li>72</li> <li>2</li> <li>935</li> <li>1207</li> <li>1062</li> <li>1280</li> <li>2482</li> </ul> history1 <ul> <li>14</li> <li>328</li> <li>86</li> <li>0.06</li> <li>history1</li> <li>4.2</li> <li>21.4</li> </ul>	8 0 68 1 967 1261 1050 1335 2882 12 12 12 12 12 12 12 12 12 12 12 12 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m *ASTM D2982 <b>method</b> *ASTM D7844 *ASTM D7624	0 0 0 1010 1070 1150 1270 2060 <b>imit/base</b> >25 >20 <b>imit/base</b> >20 >30 <b>imit/base</b>	5 5 131 0 867 1109 918 1218 3626 <b>Current</b> 16 ▲ 1741 16 ▲ 1741 1209 ● 0.20 <b>Current</b> 2.2 15.9 27.7	<ul> <li>8</li> <li>0</li> <li>72</li> <li>2</li> <li>935</li> <li>1207</li> <li>1062</li> <li>1280</li> <li>2482</li> <li>history1</li> <li>14</li> <li>▲ 328</li> <li>▲ 86</li> <li>▲ 0.06</li> <li>history1</li> <li>4.2</li> <li>21.4</li> <li>37.1</li> </ul>	8 0 68 1 967 1261 1050 1335 2882 <b>history2</b> 12 12 12 12 12 12 12 12 12 12 12 12 12
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINAN Silicon Sodium Potassium Glycol INFRA-RED Soot % Nitration Sulfation FLUID DEGRAM Oxidation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m *ASTM D5185m *ASTM D5185m *ASTM D2982 <b>method</b> *ASTM D7844 *ASTM D7624 *ASTM D7414	0 0 0 1010 1070 1150 1270 2060 <b>imit/base</b> >25 >20 <b>imit/base</b> >20 <b>imit/base</b> >30	5 5 131 0 867 1109 918 1218 3626 Current 16 ▲ 1741 4 1209 ● 0.20 Current 2.2 15.9 27.7 Current	<ul> <li>8</li> <li>0</li> <li>72</li> <li>2</li> <li>935</li> <li>1207</li> <li>1062</li> <li>1280</li> <li>2482</li> <li>history1</li> <li>14</li> <li>328</li> <li>86</li> <li>0.06</li> <li>history1</li> <li>4.2</li> <li>21.4</li> <li>37.1</li> <li>history1</li> </ul>	8 0 68 1 967 1261 1050 1335 2882 12 × 169 ↓ 164 ↓ 165 ↓ 164 ↓ 165 ↓ 164 ↓ 165 ↓ 164 ↓ 165 ↓ 16





: MOB 2 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

OIL

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DIAGNOSTICS

Glycol Contamination

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Page 2 of 2

# **OIL ANALYSIS REPORT**

VISUAL

0.50