

OIL ANALYSIS REPORT

KEMP QUARRIES / KEMP STONE - FAIRLAND [67743]

Sample Rating Trend



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Component Rear Left Final Drive

PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

RO TO-4 SAE 50	(GAL)	Aar2019 Jani	2020 Jul2020 Jan2021	Jun2022 Nov2022 Apr2023	Oct2023	
SAMPLE INFOR	RMATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0086566	PCA0084757	PCA0084602
Sample Date		Client Info		21 Dec 2023	06 Oct 2023	10 Jul 2023
Machine Age	hrs	Client Info		34924	34458	33887
Oil Age	hrs	Client Info		34924	34458	33887
Oil Changed		Client Info		Changed	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINA	TION	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
WEAR META	LS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>800	247	395	276
Chromium	ppm	ASTM D5185m	>10	<1	4	<1
Nickel	ppm	ASTM D5185m	>5	0	<1	<1
Titanium	ppm	ASTM D5185m	>15	<1	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	2	5	3
Lead	ppm	ASTM D5185m	>10	<1	0	<1
Copper	ppm	ASTM D5185m	>75	2	2	2
Tin	ppm	ASTM D5185m	>8	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	2	<1	0	2
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	1	4	3
Manganese	ppm	ASTM D5185m	0	2	3	2
Magnesium	ppm	ASTM D5185m	9	17	20	15
Calcium	ppm	ASTM D5185m	3114	3149	4168	3357
Phosphorus	ppm	ASTM D5185m	1099	951	1175	961
Zinc	ppm	ASTM D5185m	1245	1203	1526	1183
Sulfur	ppm	ASTM D5185m	7086	4542	6183	5104
CONTAMINA	NTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>400	30	48	37
Sodium	ppm	ASTM D5185m		1	<1	0
Potassium	ppm	ASTM D5185m	>20	<1	2	2
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
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DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. (Customer Sample Comment: $\mbox{PM-4}$ changed fluid)

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

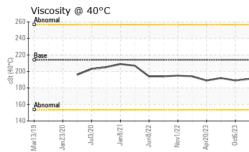
Fluid Condition

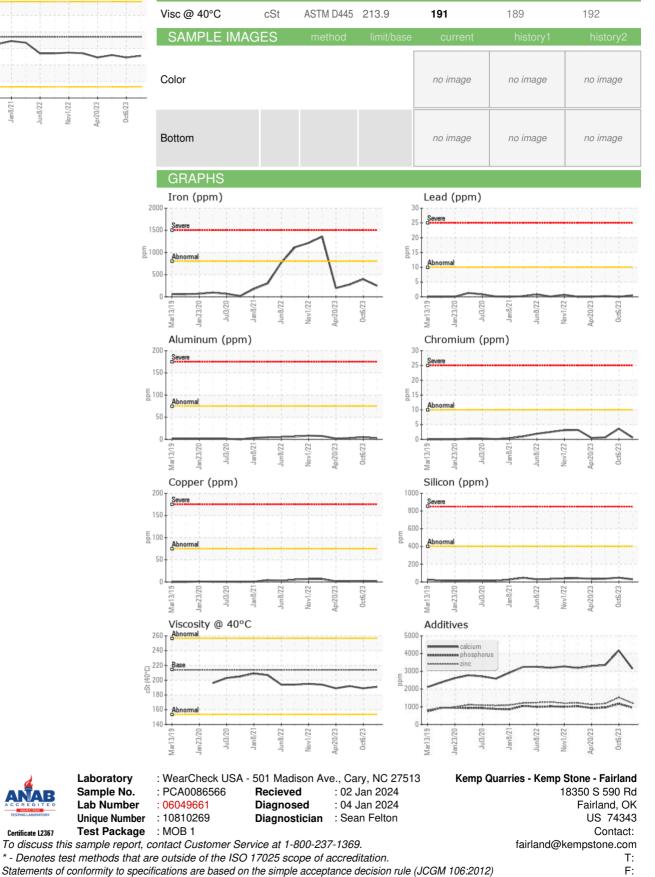
The condition of the oil is acceptable for the time in service.



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FLUID PROPERTIES





Certificate L2367