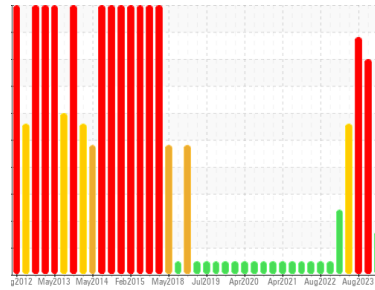


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / MUSKOGEE SAND [67434]
Machine Id
WL056
Component
Front Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



WATER



DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid)

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate concentration of water present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0086557	PCA0084747	PCA0070430
Sample Date	Client Info		21 Dec 2023	03 Oct 2023	10 Aug 2023
Machine Age	hrs	Client Info	34606	34177	33775
Oil Age	hrs	Client Info	2284	34177	1190
Oil Changed	Client Info		Changed	Changed	Not Changed
Sample Status			ABNORMAL	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	88	621	577
Chromium	ppm	ASTM D5185m >10	<1	2	2
Nickel	ppm	ASTM D5185m >5	<1	2	2
Titanium	ppm	ASTM D5185m >15	<1	3	3
Silver	ppm	ASTM D5185m >2	0	<1	0
Aluminum	ppm	ASTM D5185m >75	8	▲ 44	▲ 56
Lead	ppm	ASTM D5185m >10	2	▲ 21	▲ 13
Copper	ppm	ASTM D5185m >75	20	▲ 166	▲ 129
Tin	ppm	ASTM D5185m >8	2	▲ 12	▲ 9
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	1	3	3
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	<1	1
Manganese	ppm	ASTM D5185m 0	2	10	7
Magnesium	ppm	ASTM D5185m 9	19	10	27
Calcium	ppm	ASTM D5185m 3114	2969	3206	3122
Phosphorus	ppm	ASTM D5185m 1099	913	1097	958
Zinc	ppm	ASTM D5185m 1245	1133	1330	1192
Sulfur	ppm	ASTM D5185m 7086	4090	5609	4837

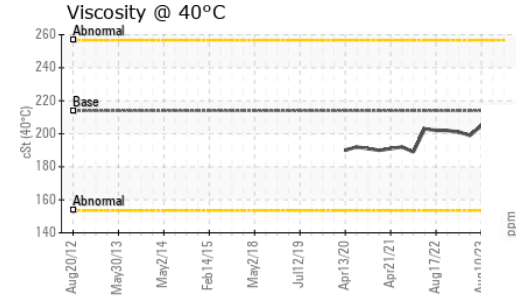
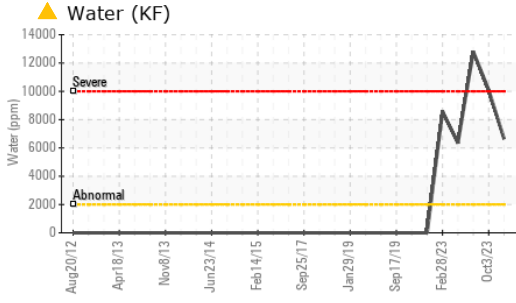
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	50	▲ 198	▲ 252
Sodium	ppm	ASTM D5185m	2	11	14
Potassium	ppm	ASTM D5185m >20	2	14	16
Water	%	ASTM D6304 >0.2	▲ 0.664	● 1.01	● 1.28
ppm Water	ppm	ASTM D6304 >2000	▲ 6640	● 10100	● 12800

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	MODER	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	HAZY	NORML	▲ LAYRD
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	0.2%	● 0.2%	● 0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

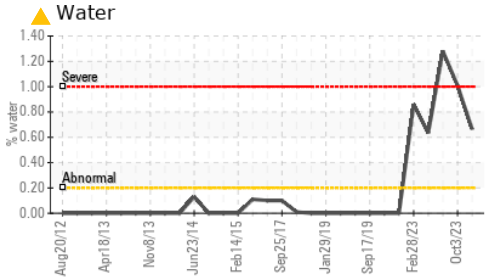
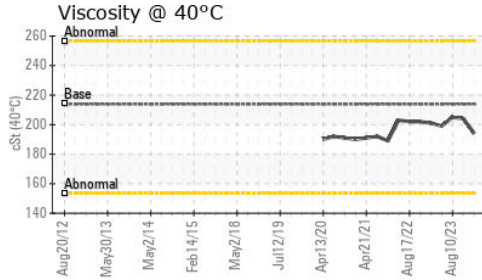
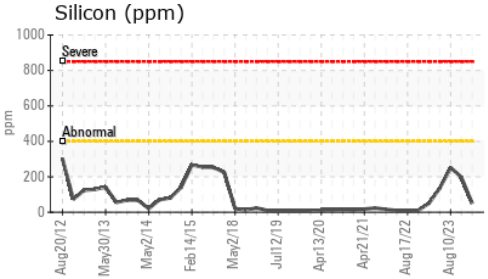
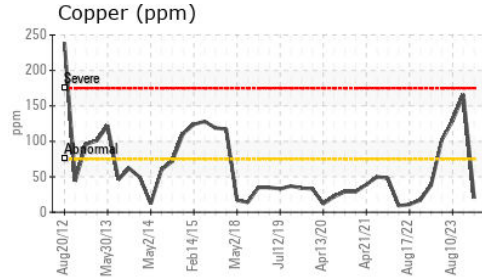
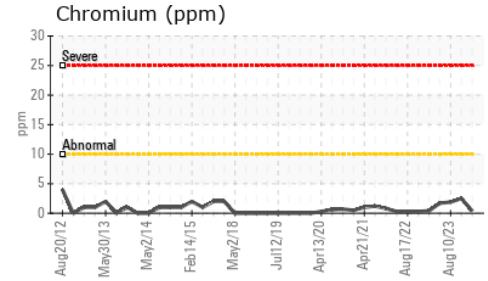
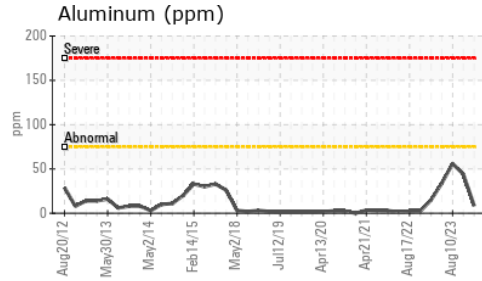
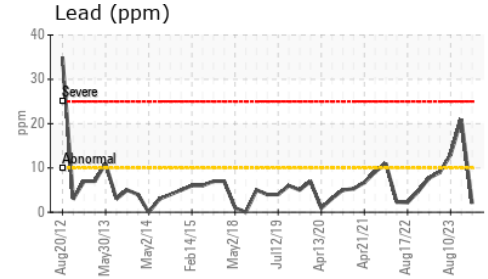
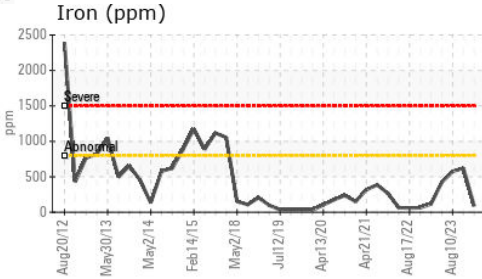
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	194	204	205

SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086557 **Received** : 02 Jan 2024
Lab Number : 06049672 **Diagnosed** : 04 Jan 2024
Unique Number : 10810280 **Diagnostician** : Sean Felton
Test Package : MOB 1 (Additional Tests: KF)

Kemp Quarries - Muskogee Sand
 3395 W 50th St N
 Porter, OK
 US 74454

Contact: MUSCOGEE NOTIFICATIONS
 muskogee@muskogeessand.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: