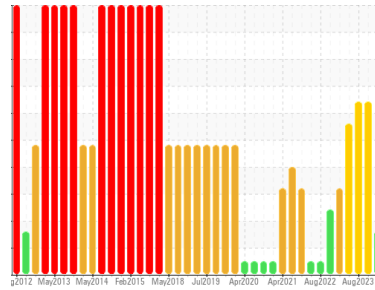


OIL ANALYSIS REPORT



Area
KEMP QUARRIES / MUSKOGEE SAND [67434]
Machine Id
WL056
Component
Rear Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

Sample Rating Trend



WATER



DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: PM-4 changed fluid)

Wear

All component wear rates are normal.

▲ Contamination

There is a moderate concentration of water present in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0086554	PCA0084749	PCA0070428
Sample Date	Client Info		18 Dec 2023	03 Oct 2023	10 Aug 2023
Machine Age	hrs	Client Info	34606	34177	33775
Oil Age	hrs	Client Info	34606	34177	1190
Oil Changed	Client Info		Changed	Changed	Not Changed
Sample Status			ABNORMAL	SEVERE	SEVERE

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >800	69	▲ 844	681
Chromium	ppm	ASTM D5185m >10	<1	4	2
Nickel	ppm	ASTM D5185m >5	0	2	2
Titanium	ppm	ASTM D5185m >15	<1	3	2
Silver	ppm	ASTM D5185m >2	<1	<1	0
Aluminum	ppm	ASTM D5185m >75	5	▲ 64	▲ 63
Lead	ppm	ASTM D5185m >10	<1	10	7
Copper	ppm	ASTM D5185m >75	12	80	69
Tin	ppm	ASTM D5185m >8	1	9	6
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 2	2	13	8
Barium	ppm	ASTM D5185m 0	<1	0	0
Molybdenum	ppm	ASTM D5185m 0	0	9	9
Manganese	ppm	ASTM D5185m 0	1	11	8
Magnesium	ppm	ASTM D5185m 9	28	109	100
Calcium	ppm	ASTM D5185m 3114	2954	3036	2721
Phosphorus	ppm	ASTM D5185m 1099	914	1048	932
Zinc	ppm	ASTM D5185m 1245	1115	1248	1109
Sulfur	ppm	ASTM D5185m 7086	4023	5665	4886

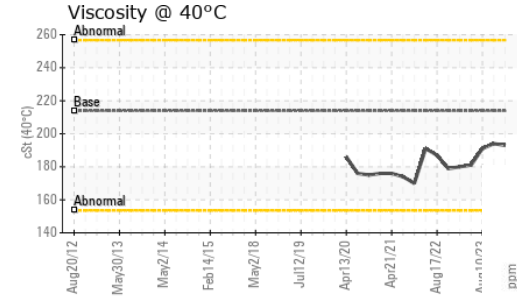
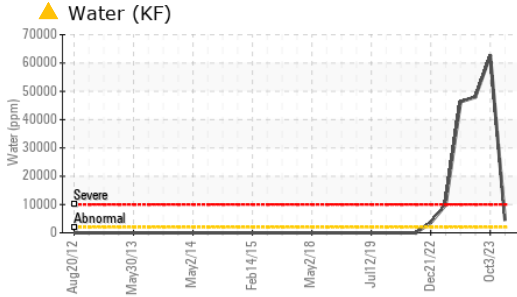
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >400	47	▲ 407	▲ 339
Sodium	ppm	ASTM D5185m	2	39	36
Potassium	ppm	ASTM D5185m >20	2	31	25
Water	%	ASTM D6304 >0.2	▲ 0.441	● 6.27	● 4.80
ppm Water	ppm	ASTM D6304 >2000	▲ 4410	● 62700	● 48000

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	MODER	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	HAZY	NORML	▲ LAYRD
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	0.2%	● 0.2%	● 0.2%
Free Water	scalar	*Visual	NEG	NEG	NEG

OIL ANALYSIS REPORT

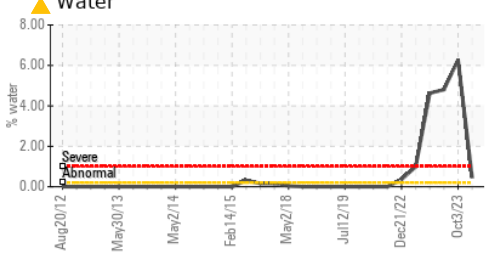
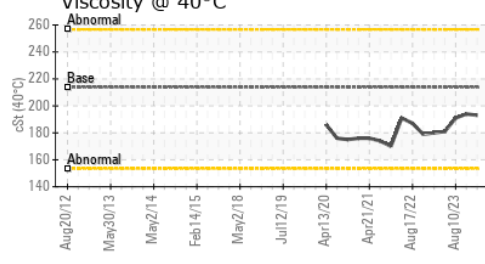
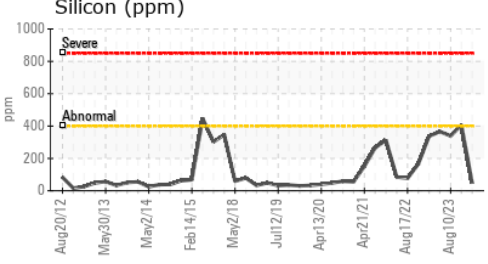
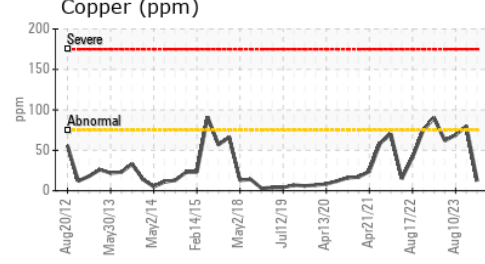
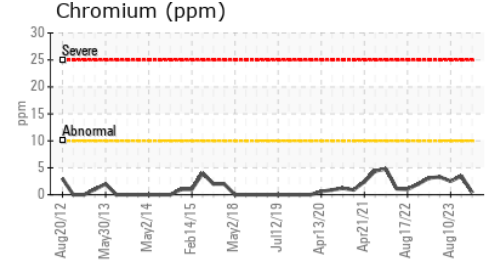
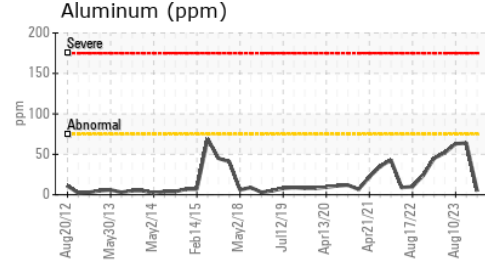
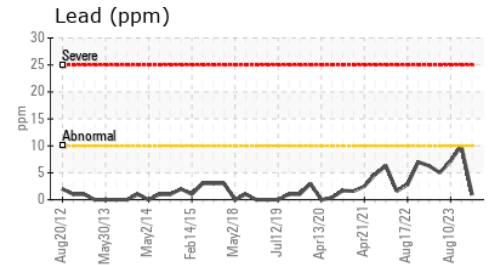
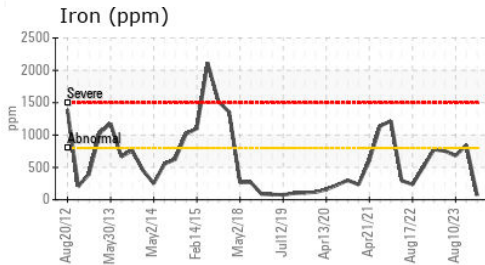


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213.9	193	194	191

SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color	no image		
Bottom	no image		

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0086554 **Received** : 02 Jan 2024
Lab Number : 06049675 **Diagnosed** : 04 Jan 2024
Unique Number : 10810283 **Diagnostician** : Sean Felton
Test Package : MOB 1 (Additional Tests: KF)

Kemp Quarries - Muskogee Sand
 3395 W 50th St N
 Porter, OK
 US 74454
 Contact: MUSCOGEE NOTIFICATIONS
 muskogee@muskogeessand.com
 T:
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)