

### **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id 821021 Component

Diesel Engine

PETRO CANADA DURON SHP 15W40 (--- GAL)

					Jun2023 Dec20	23	
Sample Date         Client Info         11 Dec 2023 60 (Age         21 Jun 2023 bit Client Info         0627 60 (Z         5052 5052         4472 4472           Oil Changed         Ins         Client Info         0         0         4472           Oil Changed         Client Info         0         0         4472           Oil Changed         Client Info         0         0         4472           Oil Changed         Client Info         0         0         4472           CONTAMUNATION         method         imm/bbase         current         history1         history2           Fuel         WC Method         >3.0         <1.0         <1.0         <1.0         <1.0           Water         WC Method         >2.0         NEG         NEG         NEG           Iron         ppm         ASTM DS185m         >2.0         0         0         0           Silver         ppm         ASTM DS185m         >2.0         0         0         0           Aluminum         ppm         ASTM DS185m         >2.0         0         0         0           Silver         ppm         ASTM DS185m         >2.0         0         0         0           Silver	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Machine Age         hrs         Client Info         6027         5052         4472           Oil Age         hrs         Client Info         0         0         4472           Oil Changed         Client Info         0         0         4472           Oil Changed         Client Info         Changed         NORMAL         NORMAL           Sample Status         method         imit/base         current         history1         history2           Fuel         WC Method         >3.0         <1.0	Sample Number		Client Info		GFL0067002	GFL0067010	GFL0066961
Max.mine ruge         Inits         Other finitio         O UX         SOLAL         4472           Oil Changed         Client Info         0         0         4472           Oil Changed         Client Info         ATTENTION         NORMAL         NORMAL           CONTAMINATION         method         init/base         current         history!         history!           Fuel         WC Method         >3.0         <1.0	Sample Date		Client Info		11 Dec 2023	21 Jun 2023	06 Feb 2023
Oli Changed Sample Status       Client Info       Changed ATTENTION       Changed NORMAL       Changed NORMAL       Changed NORMAL       NORMAL         CONTAMINATION       method       Imit/base       current       history1       history2         Fuel       WC Method       >0.2       NEG       NEG       NEG         Wear       WC Method       >0.2       NEG       NEG       NEG         Iron       ppm       ASTMD5185m       >120       11       10       9         Chromium       ppm       ASTMD5185m       >20       <1	Machine Age	hrs	Client Info		6027	5052	4472
Oli Changed Sample Status       Client Info       Changed ATTENTION       Changed NORMAL       Changed NORMAL       Changed NORMAL       NORMAL         CONTAMINATION       method       Imit/base       current       history1       history2         Fuel       WC Method       >0.2       NEG       NEG       NEG         Wear       WC Method       >0.2       NEG       NEG       NEG         Iron       ppm       ASTMD5185m       >120       11       10       9         Chromium       ppm       ASTMD5185m       >20       <1	Oil Age	hrs	Client Info		0	0	4472
Sample Status         ATTENTION         NORMAL         NORMAL           CONTAMINATION         method         imit/base         current         history1         history2           Fuel         WC Method         >3.0         <1.0	-		Client Info		Changed	Changed	Changed
Fuel         WC Method         >3.0         <1.0         <1.0         <1.0         <1.0           Water         WC Method         >0.2         NEG         NEG         NEG           WEAR METALS         method         imit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >120         11         10         9           Chromium         ppm         ASTM D5185m         >20         <1         <1         <1           Nickel         ppm         ASTM D5185m         >20         <1         <1         <1           Nickel         ppm         ASTM D5185m         >20         4         33         4           Lead         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >20         4         3         4           Cadmium         ppm         ASTM D5185m         0         0         0         0         0         0         0           Cadmium         ppm         ASTM D5185m         0					-		0
Water         WC Method         >0.2         NEG         NEG         NEG           WEAR METALS         method         imit/base         current         history1         history2           Iron         ppm         ASTM D5185m         >20         <1	CONTAMINAT	ION	method	limit/base	current	history1	history2
WEAR METALS         method         limit/base         current         history1         history2           Iron         ppm         ASTM 05185m         >120         11         10         9           Chromium         ppm         ASTM 05185m         >20         <1	Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Iron         ppm         ASTM D5185m         >120         11         10         9           Chromium         ppm         ASTM D5185m         >20         <1	Water		WC Method	>0.2	NEG	NEG	NEG
Chromium         ppm         ASTM D5185m         >20         <1         <1         <1           Nickel         ppm         ASTM D5185m         >5         1         <1	WEAR METAL	S	method	limit/base	current	history1	history2
Nickel         ppm         ASTM D5185m         >5         1         <1         <1         <1           Titanium         ppm         ASTM D5185m         >2         0         0         0           Silver         ppm         ASTM D5185m         >2         0         0         0           Auminum         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >40         1         1         <1	Iron	ppm	ASTM D5185m	>120	11	10	9
Titanium         ppm         ASTM D5185m         >2         0         0         0           Silver         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >20         4         3         4           Copper         ppm         ASTM D5185m         >330         <1	Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Silver         ppm         ASTM D5185m         >2         0         0         0           Aluminum         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >40         <1	Nickel	ppm	ASTM D5185m	>5	1	<1	<1
Aluminum         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >40         <1	Titanium	ppm	ASTM D5185m	>2	0	0	0
Aluminum         ppm         ASTM D5185m         >20         4         3         4           Lead         ppm         ASTM D5185m         >40         <1	Silver	ppm	ASTM D5185m	>2	0	0	0
Lead         ppm         ASTM D5185m         >40         <1         1         <1           Copper         ppm         ASTM D5185m         >330         <1	Aluminum		ASTM D5185m	>20	4	3	4
Copper         ppm         ASTM D5185m         >330         <1         1         <1           Tin         ppm         ASTM D5185m         >15         <1							<1
Tin         ppm         ASTM D5185m         >15         <1         <1         <1         <1         <1           Vanadium         ppm         ASTM D5185m         0         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         imit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         6         9         27           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         <1						1	
Vanadium         ppm         ASTM D5185m         0         0         0           Cadmium         ppm         ASTM D5185m         0         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         6         9         27           Barium         ppm         ASTM D5185m         0         66         73         73           Manganese         ppm         ASTM D5185m         0         <1         <1         <1           Magnesium         ppm         ASTM D5185m         0         <1         <1         <1         <1           Magnesium         ppm         ASTM D5185m         1010         852         960         748           Calcium         ppm         ASTM D5185m         1070         1000         1231         1140           Phosphorus         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         cur							
Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history2           Boron         ppm         ASTM D5185m         0         6         9         27           Barium         ppm         ASTM D5185m         0         0         0         0         0           Molybdenum         ppm         ASTM D5185m         0         <1							
Boron         ppm         ASTM D5185m         0         6         9         27           Barium         ppm         ASTM D5185m         0         0         0         0           Molybdenum         ppm         ASTM D5185m         60         66         73         73           Manganese         ppm         ASTM D5185m         0         <1							
Barium         ppm         ASTM D5185m         0         0         0         0         0           Molybdenum         ppm         ASTM D5185m         60         66         73         73           Manganese         ppm         ASTM D5185m         0         <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum         ppm         ASTM D5185m         60         66         73         73           Manganese         ppm         ASTM D5185m         0         <1	Boron	ppm	ASTM D5185m	0	6		
Manganese         ppm         ASTM D5185m         0         <1         <1         <1           Magnesium         ppm         ASTM D5185m         1010         852         960         748           Calcium         ppm         ASTM D5185m         1070         1000         1231         1140           Phosphorus         ppm         ASTM D5185m         1070         1000         1238         1048           Sulfur         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D7844         >4 </td <td>Barium</td> <td>ppm</td> <td>ASTM D5185m</td> <td>0</td> <th>0</th> <td>0</td> <td>0</td>	Barium	ppm	ASTM D5185m	0	0	0	0
Magnesium         ppm         ASTM D5185m         1010         852         960         748           Calcium         ppm         ASTM D5185m         1070         1000         1231         1140           Phosphorus         ppm         ASTM D5185m         1150         947         1023         847           Zinc         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Soot %         %         *ASTM D7642         >0	Molybdenum	ppm	ASTM D5185m	60	66	73	73
Calcium         ppm         ASTM D5185m         1070         1000         1231         1140           Phosphorus         ppm         ASTM D5185m         1150         947         1023         847           Zinc         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/.m         *ASTM D7624         20	Manganese	ppm	ASTM D5185m	0	<1	<1	<1
Calcium         ppm         ASTM D5185m         1070         1000         1231         1140           Phosphorus         ppm         ASTM D5185m         1150         947         1023         847           Zinc         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5892         NEG         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/.m         *ASTM D7415         >30	Magnesium	ppm	ASTM D5185m	1010	852	960	748
Phosphorus         ppm         ASTM D5185m         1150         947         1023         847           Zinc         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >20         5         5         6           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7844         >4         0.9         0.5         0.6           FLUID DEGRADATION         method         limit/base </td <td>-</td> <td></td> <td>ASTM D5185m</td> <td>1070</td> <th>1000</th> <td>1231</td> <td>1140</td>	-		ASTM D5185m	1070	1000	1231	1140
Zinc         ppm         ASTM D5185m         1270         1180         1238         1048           Sulfur         ppm         ASTM D5185m         2060         2728         3623         2647           CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         5         5         5           Sodium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D5185m         >20         5         5         6           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8							
SulfurppmASTM D5185m2060272836232647CONTAMINANTSmethodlimit/basecurrenthistory1history2SiliconppmASTM D5185m>25555SodiumppmASTM D5185m>20556PotassiumppmASTM D5185m>20556Glycol%*ASTM D5185m>20556INFRA-REDmethodlimit/basecurrenthistory1history2Soot %%*ASTM D7844>40.90.50.6NitrationAbs/cm*ASTM D7624>209.98.69.1SulfationAbs/.1mm*ASTM D7415>3021.819.120.0FLUID DEGRADATIONmethodlimit/basecurrenthistory1history2OxidationAbs/.1mm*ASTM D7414>2516.714.815.7			ASTM D5185m	1270			
Silicon       ppm       ASTM D5185m<>25       5       5       5         Sodium       ppm       ASTM D5185m       >20       5       5       6         Potassium       ppm       ASTM D5185m       >20       5       5       6         Glycol       %       *ASTM D2982       NEG       NEG       NEG         INFRA-RED       method       limit/base       current       history1       history2         Soot %       %       *ASTM D7844       >4       0.9       0.5       0.6         Nitration       Abs/cm       *ASTM D7624       >20       9.9       8.6       9.1         Sulfation       Abs/.1mm       *ASTM D7624       >30       21.8       19.1       20.0         FLUID DEGRADATION       method       limit/base       current       history1       history2         Oxidation       Abs/.1mm       *ASTM D7414       >25       16.7       14.8       15.7							
Sodium         ppm         ASTM D5185m         ▲ 99         68         37           Potassium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7615         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	CONTAMINAN	TS	method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         5         5         6           Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	Silicon	ppm	ASTM D5185m	>25	5	5	5
Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	Sodium	ppm	ASTM D5185m		<b>4</b> 99	68	37
INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	Potassium	ppm	ASTM D5185m	>20	5	5	6
Soot %         %         *ASTM D7844         >4         0.9         0.5         0.6           Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	Glycol	%	*ASTM D2982		NEG	NEG	NEG
Nitration         Abs/cm         *ASTM D7624         >20         9.9         8.6         9.1           Sulfation         Abs/.1mm         *ASTM D7615         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	INFRA-RED		method	limit/base	current	history1	history2
Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	Soot %	%	*ASTM D7844	>4	0.9	0.5	0.6
Sulfation         Abs/.1mm         *ASTM D7415         >30         21.8         19.1         20.0           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7	Nitration	Abs/cm	*ASTM D7624	>20	9.9	8.6	9.1
Oxidation         Abs/.1mm         *ASTM D7414         >25         16.7         14.8         15.7							
	FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
	O distantia a	Abc/1mm	*ASTM D7/1/	> 25	16 7	1/ 0	15 7
	Oxidation	AUS/.IIIIIII	A31W D7414	225	10.7	14.0	13.7

## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

#### Contamination

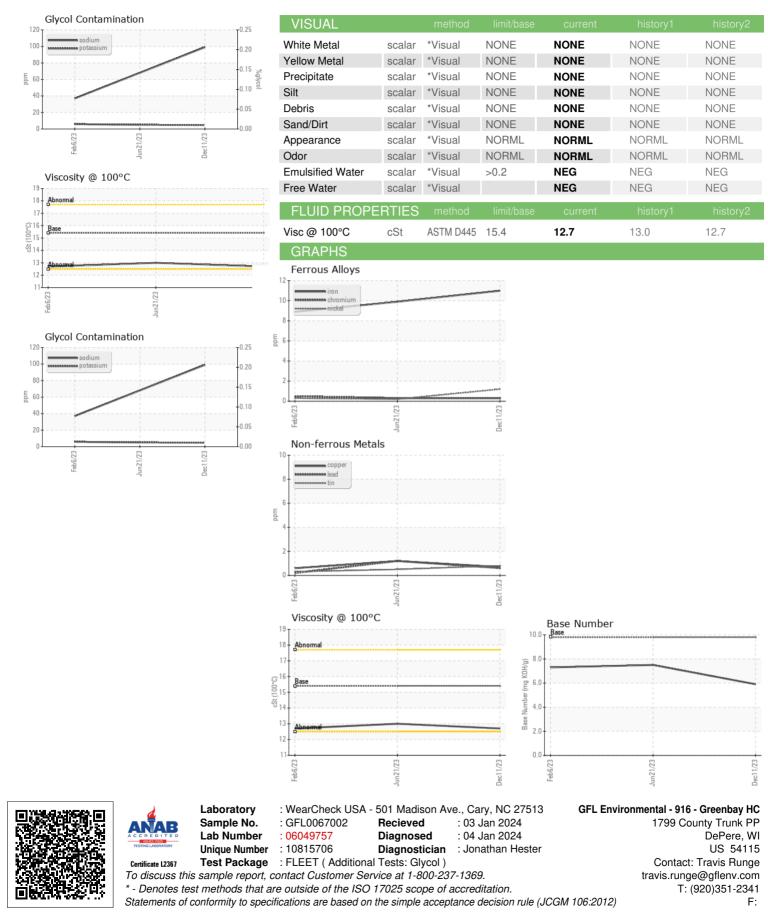
Sodium and/or potassium levels are high. Test for glycol is negative.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.



# **OIL ANALYSIS REPORT**



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