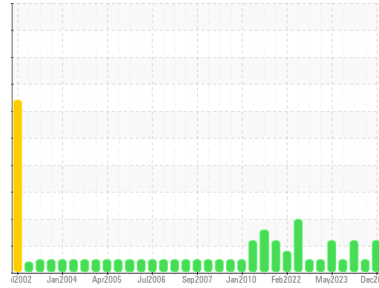


Area
Grinding Room
 Machine Id
#4 FEEDER AUGER
 Component
Gearbox
 Fluid
Mobilgear 600 XP 150 (16 GAL)



DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0103602	PCA0103601	PCA0099630
Sample Date	Client Info		29 Dec 2023	24 Oct 2023	08 Sep 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	18	14	17
Chromium	ppm	ASTM D5185m >15	<1	<1	0
Nickel	ppm	ASTM D5185m >15	<1	<1	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	1	1	0
Lead	ppm	ASTM D5185m >100	<1	0	0
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	<1	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	1	0
Barium	ppm	ASTM D5185m	2	0	0
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	1	0	1
Calcium	ppm	ASTM D5185m	13	2	5
Phosphorus	ppm	ASTM D5185m	341	321	300
Zinc	ppm	ASTM D5185m	66	17	24
Sulfur	ppm	ASTM D5185m	15150	17056	14846

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	5	6	7
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	0	2	<1

FLUID CLEANLINESS

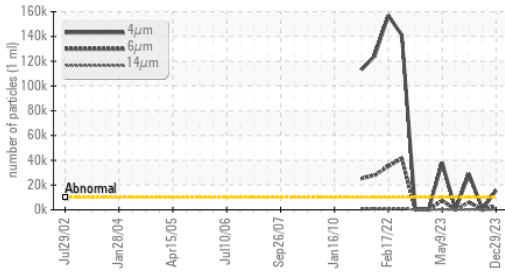
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	▲ 15551	415	▲ 28882
Particles >6µm	ASTM D7647	>2500	▲ 2947	100	▲ 6079
Particles >14µm	ASTM D7647	>640	185	12	282
Particles >21µm	ASTM D7647	>160	40	3	57
Particles >38µm	ASTM D7647	>40	1	1	2
Particles >71µm	ASTM D7647	>10	0	0	1
Oil Cleanliness	ISO 4406 (c)	>20/18/16	▲ 21/19/15	16/14/11	▲ 22/20/15

FLUID DEGRADATION

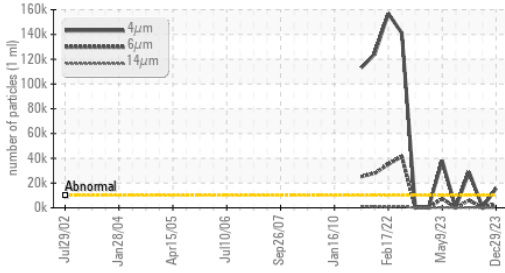
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.58	0.62	0.59

OIL ANALYSIS REPORT

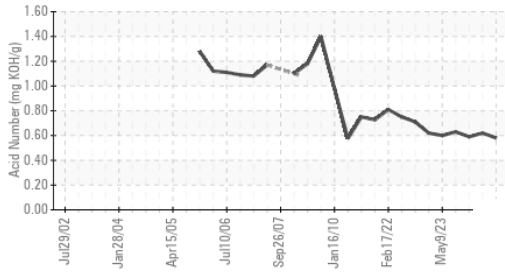
Particle Trend



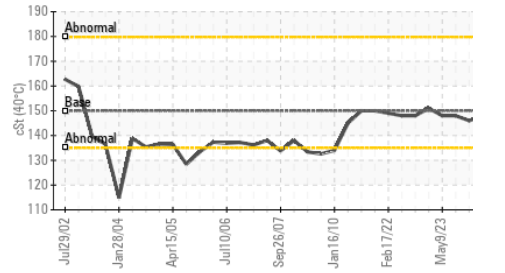
Particle Trend



Acid Number



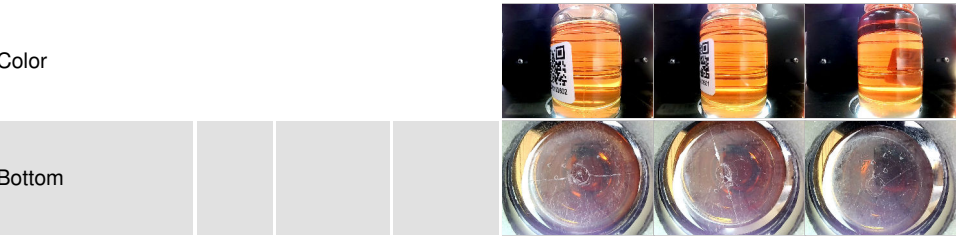
Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

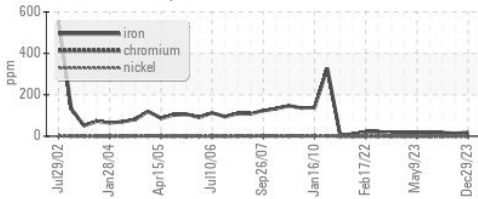
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	146	148

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------

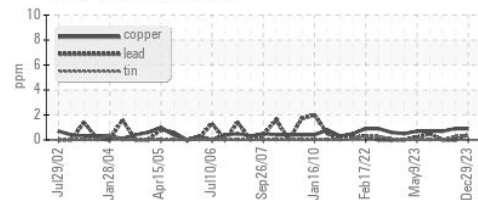


GRAPHS

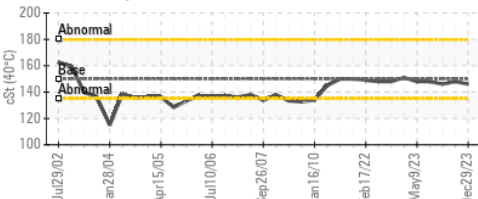
Ferrous Alloys



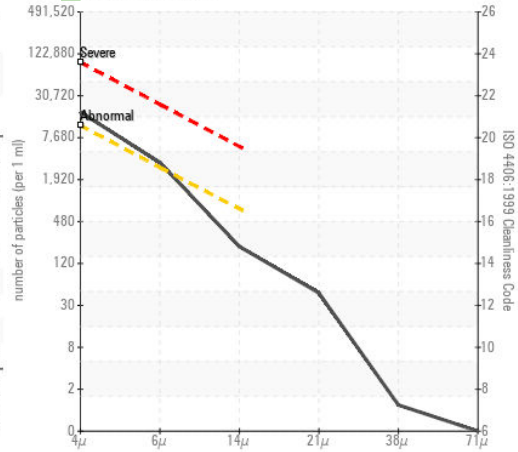
Non-ferrous Metals



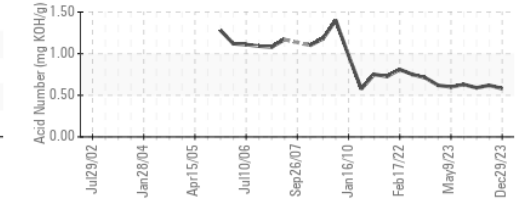
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103602 **Received** : 04 Jan 2024
Lab Number : 06050872 **Diagnosed** : 05 Jan 2024
Unique Number : 10816821 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

KraftHeinz - New Ulm - Plant 8302
 2525 S BRIDGE STREET
 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)