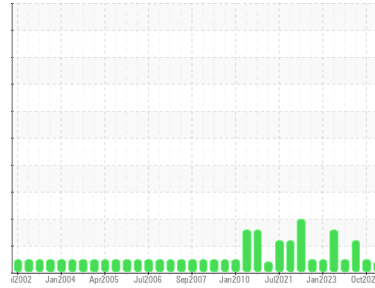


Area
Grinding Room
Machine Id
#2 FEEDER AUGER
Component
Gearbox
Fluid
Mobilgear 600 XP 150 (16 GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0103604	PCA0103599	PCA0099628
Sample Date	Client Info		29 Dec 2023	19 Oct 2023	08 Sep 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	12	9	28
Chromium	ppm	ASTM D5185m	>15	<1	<1	0
Nickel	ppm	ASTM D5185m	>15	<1	<1	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	1	<1
Lead	ppm	ASTM D5185m	>100	<1	0	<1
Copper	ppm	ASTM D5185m	>200	2	1	2
Tin	ppm	ASTM D5185m	>25	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		<1	<1	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	1	<1
Barium	ppm	ASTM D5185m		1	0	0
Molybdenum	ppm	ASTM D5185m		<1	<1	<1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		1	0	1
Calcium	ppm	ASTM D5185m		8	5	5
Phosphorus	ppm	ASTM D5185m		336	332	298
Zinc	ppm	ASTM D5185m		62	50	60
Sulfur	ppm	ASTM D5185m		16129	17637	15588

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	2	1	4
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	1	<1
Water	%	ASTM D6304	>0.2	0.156	---	---
ppm Water	ppm	ASTM D6304	>2000	1560	---	---

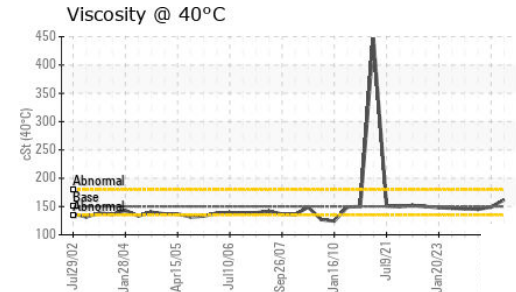
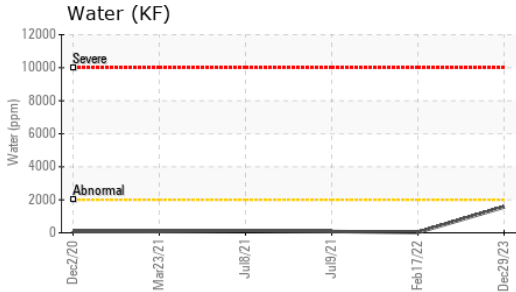
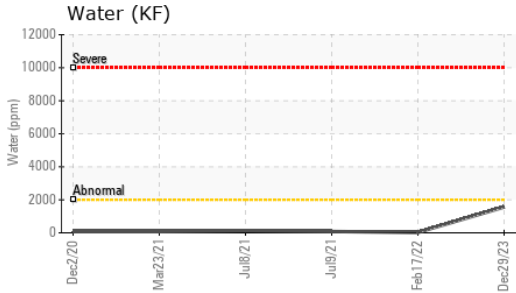
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	---	300	▲ 116575
Particles >6µm	ASTM D7647	>2500	---	84	▲ 24710
Particles >14µm	ASTM D7647	>640	---	13	630
Particles >21µm	ASTM D7647	>160	---	5	91
Particles >38µm	ASTM D7647	>40	---	0	4
Particles >71µm	ASTM D7647	>10	---	0	2
Oil Cleanliness	ISO 4406 (c)	>20/18/16	---	15/14/11	▲ 24/22/16

FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.55	0.55	0.53

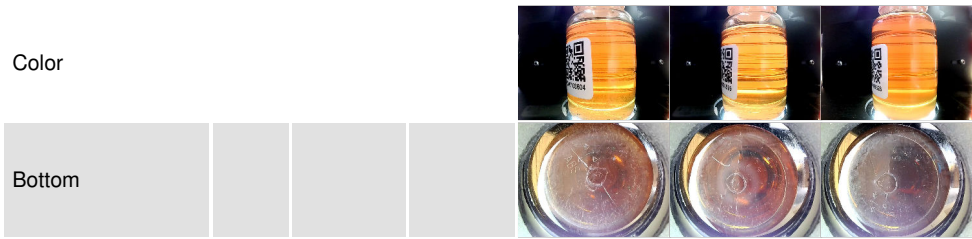
OIL ANALYSIS REPORT



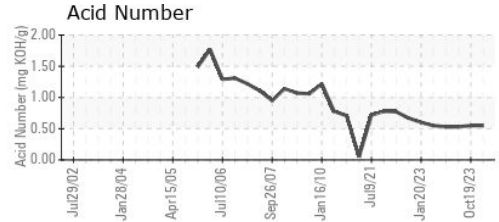
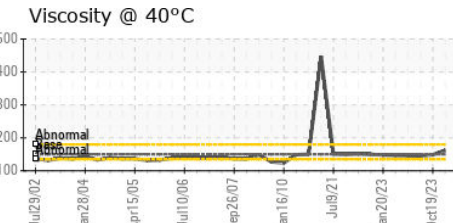
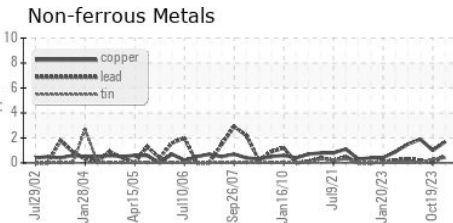
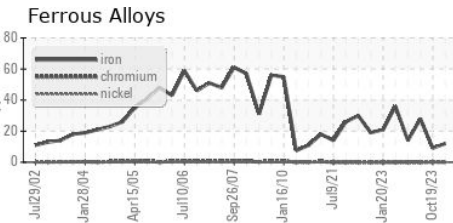
PARAMETER	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

PARAMETER	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	150	162	149

SAMPLE IMAGES



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0103604 **Received** : 04 Jan 2024
Lab Number : 06050874 **Diagnosed** : 05 Jan 2024
Unique Number : 10816823 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

KraftHeinz - New Ulm - Plant 8302
 2525 S BRIDGE STREET
 NEW ULM, MN
 US 56073
 Contact: RYAN SCHMID
 ryan.schmid@kraftheinz.com
 T: (507)568-0338
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)