

FPRESS 32

OIL ANALYSIS REPORT

Sample Rating Trend







Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable.

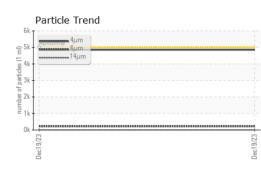
Fluid Condition

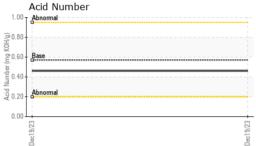
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

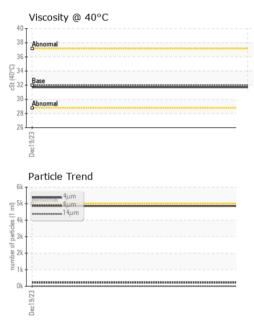
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0114519		
Sample Date		Client Info		19 Dec 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				NORMAL		
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	10		
Molybdenum	ppm	ASTM D5185m	5	<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	87		
Calcium	ppm	ASTM D5185m	200	70		
Phosphorus	ppm	ASTM D5185m	300	322		
Zinc	ppm	ASTM D5185m	370	381		
Sulfur	ppm	ASTM D5185m	2500	938		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0		
Sodium	ppm	ASTM D5185m		0		
Potassium	ppm	ASTM D5185m	>20	1		
Water	%	ASTM D6304	>0.1	NEG		
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	4854		
Particles >6µm		ASTM D7647	>1300	220		
Particles >14µm		ASTM D7647	>160	3		
Particles >21µm		ASTM D7647	>40	1		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/15/9		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.46		

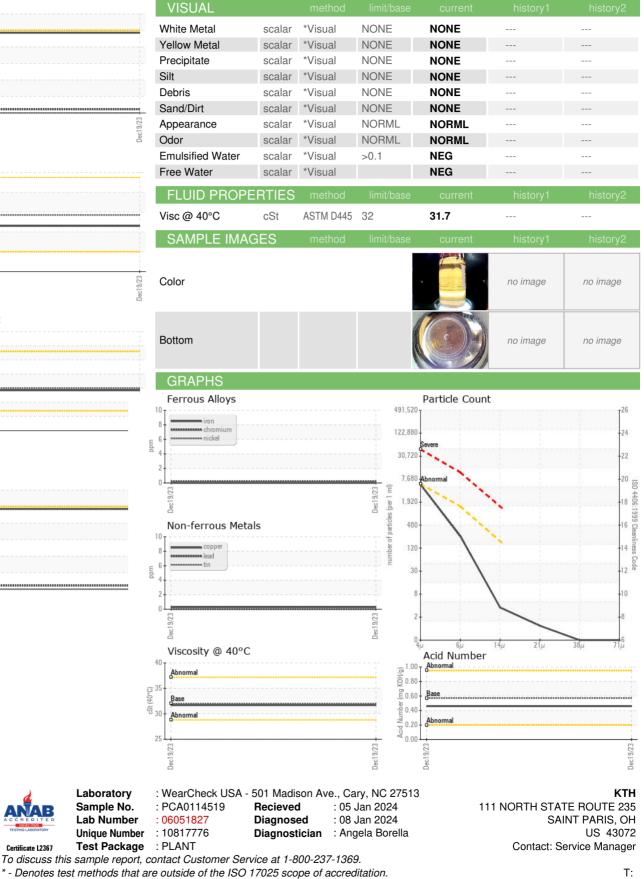


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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Laboratory

Sample No.

Lab Number

Contact/Location: Service Manager - KTHSAI