

OIL ANALYSIS REPORT



HPRESS 32

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 32 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0114530		
Sample Date		Client Info		20 Dec 2023		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	3		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0		
Barium	ppm	ASTM D5185m	5	10		
Molybdenum	ppm	ASTM D5185m	5	0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	25	73		
Calcium	ppm	ASTM D5185m	200	73		
Phosphorus	ppm	ASTM D5185m	300	314		
Zinc	ppm	ASTM D5185m	370	323		
Sulfur	ppm	ASTM D5185m	2500	952		
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	0		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.1	NEG		
FLUID CLEANL	INESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	6 96448		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>160	12		
Particles >21µm		ASTM D7647	>40	1		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	4 24/20/11		
FLUID DEGRAD	DATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.37		



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

method

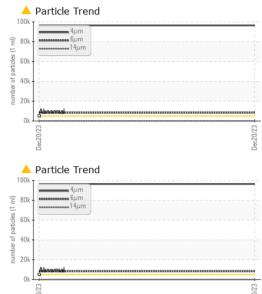
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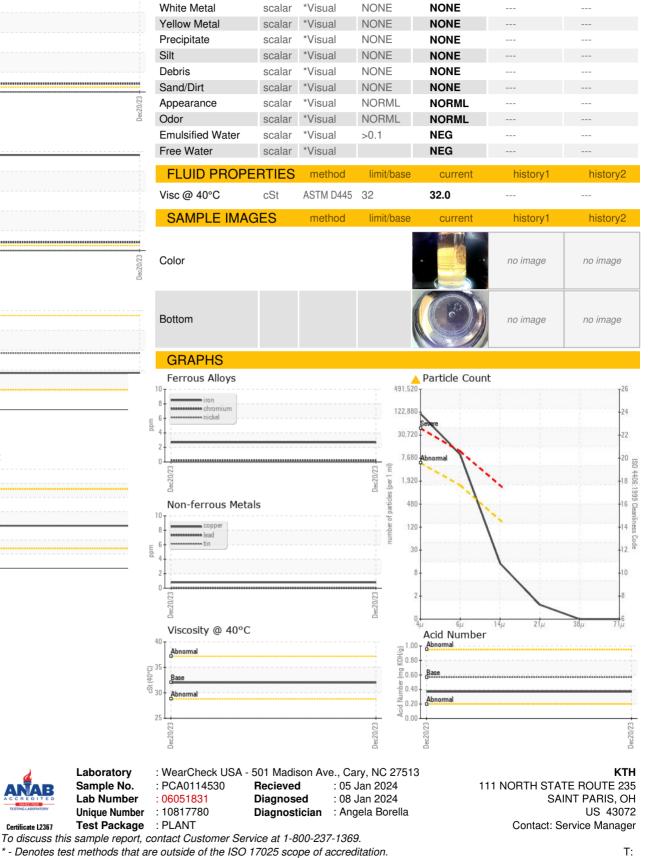
current

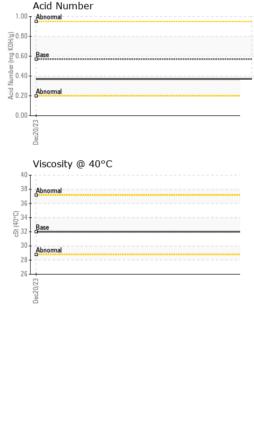
history1

history2

VISUAL







Certificate L2367

Contact/Location: Service Manager - KTHSAI

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