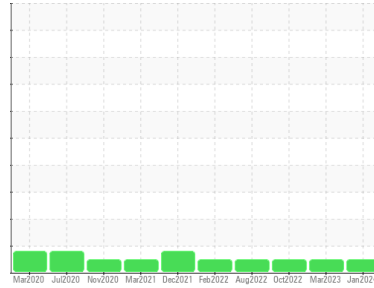


# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**

Area  
**READY TO EAT [98574960]**  
 Machine Id  
**KR-GR-002411-EAST - CRUSTER DRIVE (S/N SLICE/3)**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 220 (--- QTS)**



## DIAGNOSIS

**Recommendation**  
 Resample at the next service interval to monitor. ( Customer Sample Comment: 98574960 )

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is no indication of any contamination in the fluid.

**Fluid Condition**  
 The condition of the fluid is acceptable for the time in service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0100860</b>	PCA0092417	PCA0082119
Sample Date	Client Info		<b>02 Jan 2024</b>	21 Mar 2023	21 Oct 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>21</b>	14	18
Chromium	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	<b>0</b>	0	1
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	3
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	2	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 50	<b>1</b>	0	<1
Calcium	ppm	ASTM D5185m 50	<b>3</b>	0	3
Phosphorus	ppm	ASTM D5185m 350	<b>836</b>	843	802
Zinc	ppm	ASTM D5185m 100	<b>0</b>	0	4
Sulfur	ppm	ASTM D5185m 12500	<b>564</b>	674	720

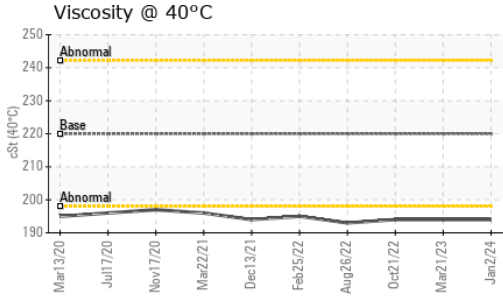
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>0</b>	1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>0</b>	0	<1

## VISUAL

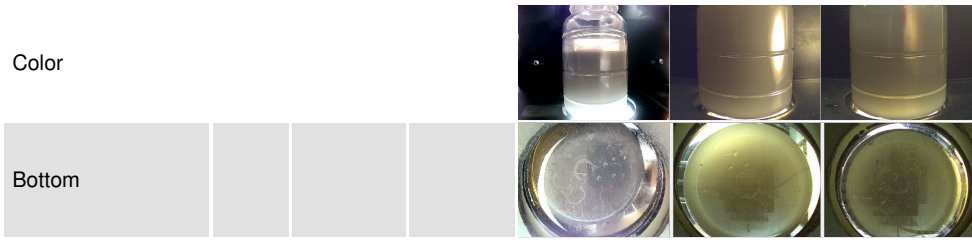
	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual NONE	<b>NONE</b>	MODER	NONE
Debris	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual >0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual	<b>NEG</b>	NEG	NEG

# OIL ANALYSIS REPORT

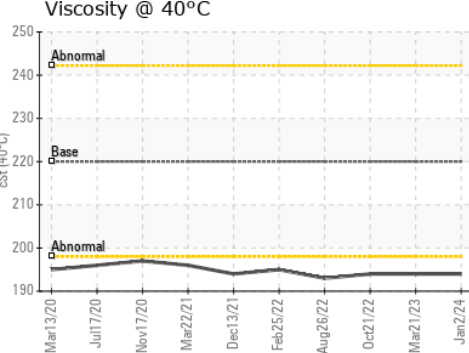
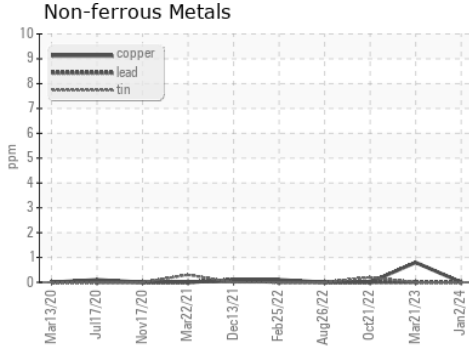
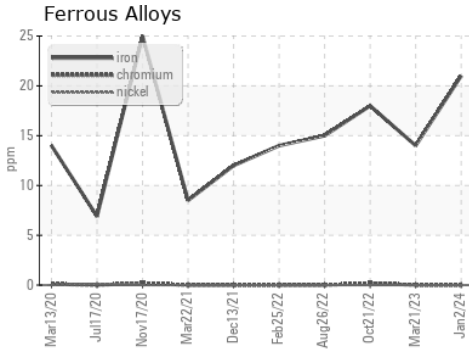


FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	<b>194</b>	194	194

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0100860  
**Lab Number** : 06052314  
**Unique Number** : 10818263  
**Test Package** : IND 1

**KraftHeinz - Kirksville - Plant 8333 PCA**  
 2504 INDUSTRIAL DR  
 KIRKSVILLE, MO  
 US 63501  
 Contact: WALLACE WARD  
 wallace.ward@kraftheinzcompany.com  
 T: (660)627-1031  
 F: (660)627-5887

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)