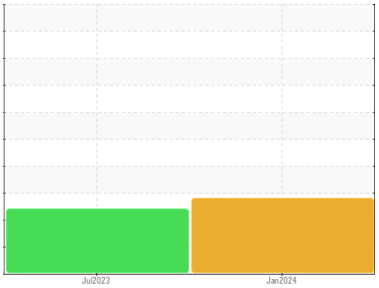
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
PHASE 1 HTS
Machine Id
HT 01
Component
Agitator Gearbox
Fluid
PETRO CANADA PURITY FG SYN GEAR ISO 220 (--- LTR)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

The copper level is abnormal. All other component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**PCA0111044**	USP244666	---
Sample Date		Client Info		**08 Jan 2024**	17 Jul 2023	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**Not Changd**	N/A	---
Sample Status				**ABNORMAL**	ABNORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>150	**4**	3	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m	>10	**0**	0	---
Titanium	ppm	ASTM D5185m		**<1**	0	---
Silver	ppm	ASTM D5185m		**0**	<1	---
Aluminum	ppm	ASTM D5185m	>25	**2**	0	---
Lead	ppm	ASTM D5185m	>100	**0**	<1	---
Copper	ppm	ASTM D5185m	>50	▲ **75**	38	---
Tin	ppm	ASTM D5185m	>10	**<1**	0	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**14**	8	---
Barium	ppm	ASTM D5185m		**0**	1	---
Molybdenum	ppm	ASTM D5185m		**<1**	1	---
Manganese	ppm	ASTM D5185m		**<1**	0	---
Magnesium	ppm	ASTM D5185m		**<1**	<1	---
Calcium	ppm	ASTM D5185m		**19**	2	---
Phosphorus	ppm	ASTM D5185m		**675**	623	---
Zinc	ppm	ASTM D5185m		**9**	12	---
Sulfur	ppm	ASTM D5185m		**9756**	9997	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**6**	19	---
Sodium	ppm	ASTM D5185m		**0**	0	---
Potassium	ppm	ASTM D5185m	>20	**1**	1	---

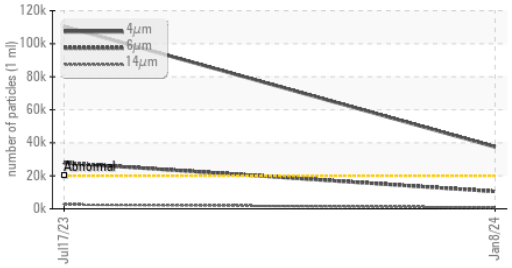
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **37498**	▲ 110457	---
Particles >6µm		ASTM D7647	>5000	▲ **10514**	▲ 27829	---
Particles >14µm		ASTM D7647	>640	▲ **777**	▲ 2550	---
Particles >21µm		ASTM D7647	>160	▲ **203**	▲ 835	---
Particles >38µm		ASTM D7647	>40	**4**	▲ 62	---
Particles >71µm		ASTM D7647	>10	**0**	6	---
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **22/21/17**	▲ 24/22/19	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.42	**1.30**	0.93	---

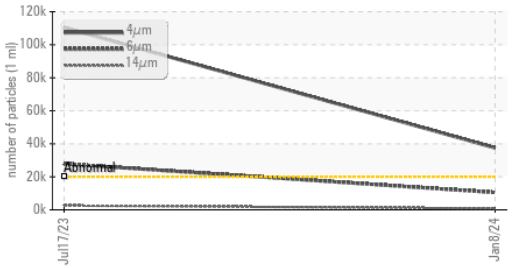
OIL DIAGNOSTICS

OIL ANALYSIS REPORT

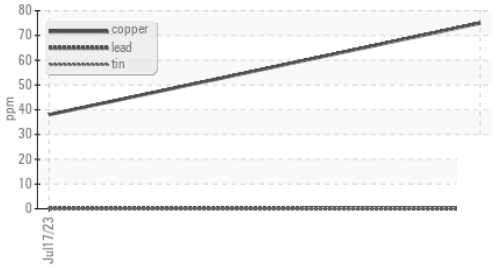
Particle Trend



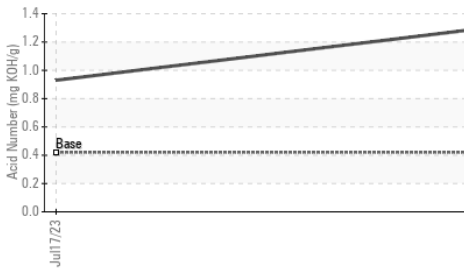
Particle Trend



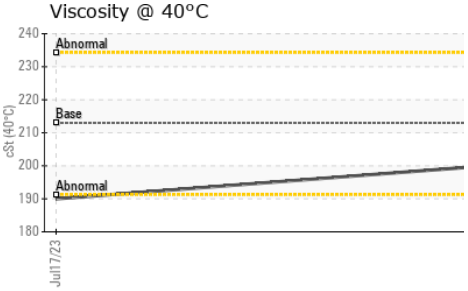
Non-ferrous Metals



Acid Number

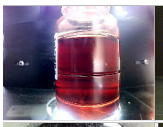


Viscosity @ 40°C



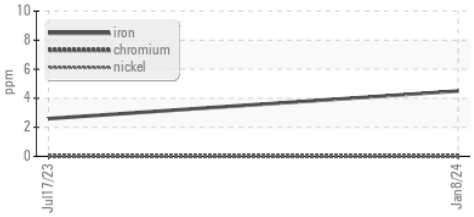
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	213	**200**	190	---

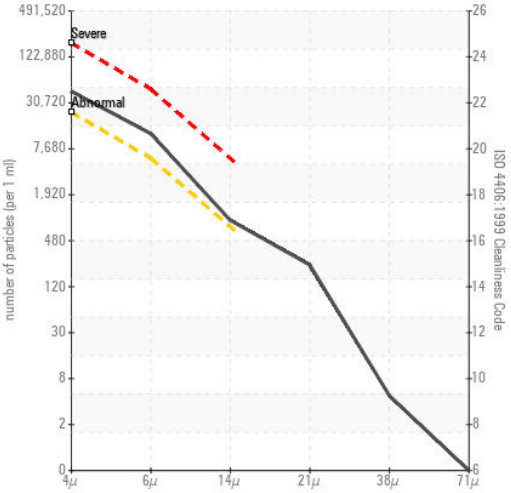
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

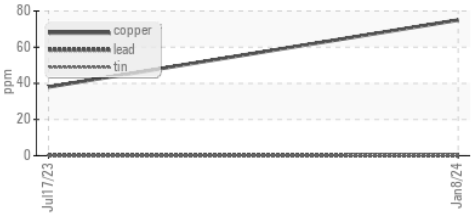
Ferrous Alloys



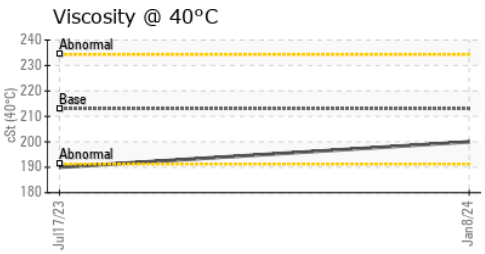
Particle Count



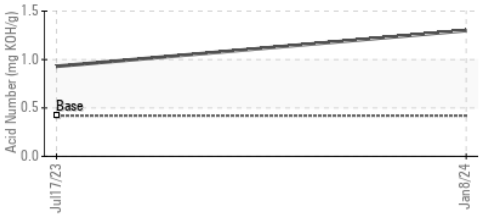
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0111044 **Recieved** : 11 Jan 2024
Lab Number : 06058039 **Diagnosed** : 14 Jan 2024
Unique Number : 10829421 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Mason City - Plant 8360
1022 12TH ST
MASON CITY, IA
US 50401
Contact: Service Manager

T:
F: (641)421-2936

Report Id: KRAMASIOW [WUSCAR] 06058039 (Generated: 01/14/2024 12:16:39) Rev: 1

Submitted By: Zachary Patterson