

OIL ANALYSIS REPORT

Sample Rating Trend



ROBUSCHI COMPOUND (S/N 931901458)

Pump Fluid

PETRO CANADA ENDURATEX EP 220 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PCA0098132	PCA0065584	
Sample Date		Client Info		10 Jan 2024	15 Dec 2021	
Machine Age	yrs	Client Info		0	7	
Oil Age	yrs	Client Info		0	1	
Oil Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	NORMAL	
CONTAMINAT	ON	method	limit/base	current	history1	history2
Water		WC Method	>.1	NEG	NEG	
WEAR METAL	S	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	0	5	
Chromium	ppm	ASTM D5185m	>5	0	0	
Nickel	ppm	ASTM D5185m	>5	0	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>3	0	0	
Aluminum	ppm	ASTM D5185m	>7	0	<1	
Lead	ppm	ASTM D5185m	>12	0	2	
Copper	ppm	ASTM D5185m	>30	0	<1	
Tin	ppm	ASTM D5185m	>9	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	60	5	18	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0	0	<1	
Magnesium	ppm	ASTM D5185m	0	0	0	
Calcium	ppm	ASTM D5185m	0	0	14	
Phosphorus	ppm	ASTM D5185m	270	112	410	
Zinc	ppm	ASTM D5185m	0	11	74	
Sulfur	ppm	ASTM D5185m	11200	2638	6037	
CONTAMINAN	TS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	1	2	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	<1	<1	
FLUID DEGRAD)ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.40	0.45	0.82	



230

200 190

Dec15/21

0€ 220 \$3 210

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scalar

scalar

*Visual

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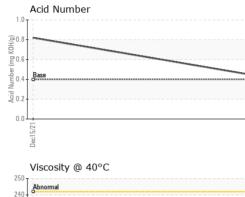
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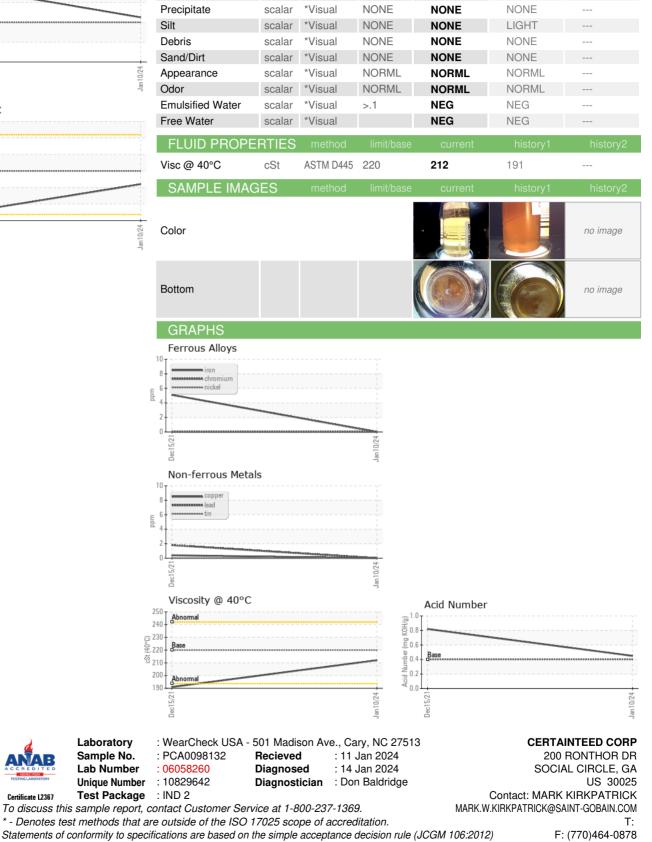
NONE

VISUAL

White Metal

Yellow Metal





NONE

NONE

NONE

NONE

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