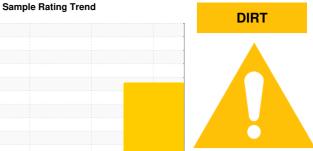


# **OIL ANALYSIS REPORT**





7823M Component **Diesel Engine** 

PETRO CANADA DURON SHP 15W40 (--- GAL)

### **DIAGNOSIS**

#### Recommendation

We advise that you check for the source of the coolant leak. Check for low coolant level. We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend an early resample to monitor this condition.

#### Wear

Cylinder, crank, or cam shaft wear is indicated.

#### Contamination

Sodium and/or potassium levels are high. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

#### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

Sample Number         Client Info         GFL0110020         GFL0059146         GFL0059140         GFL00591440	N SHP 15W40 (	GAL)	Au	2022	Nov2023 Jan20	24	
Sample Date	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 8607 8503 7196 Dit Age hrs Client Info 8607 0 7196 Dit Age hrs Client Info N/A	Sample Number		Client Info		GFL0110020	GFL0059146	GFL0052127
Dil Age	Sample Date		Client Info		11 Jan 2024	07 Nov 2023	09 Aug 2022
Dil Changed   Cilient Info   N/A   ABNORMAL   NORMAL	Machine Age	hrs	Client Info		8607	8503	7196
CONTAMINATION   method   limit/base   current   history1   history2   history3   history3   history3   history4   history4   history4   history4   history5   hist	Oil Age	hrs	Client Info		8607	0	7196
CONTAMINATION	Oil Changed		Client Info		N/A	N/A	N/A
Wester	Sample Status				ABNORMAL	NORMAL	NORMAL
Water         WC Method         >0.2         NEG         NEG         NEG           WEAR METALS         method         limit/base         current         history1         history1           Iron         ppm         ASTM D5185m         >90         111         71         81           Chromium         ppm         ASTM D5185m         >20         6         2         2           Nickel         ppm         ASTM D5185m         >2         1         <1         0           Silver         ppm         ASTM D5185m         >2         <1         0         0           Aluminum         ppm         ASTM D5185m         >2         0         3         0           Aluminum         ppm         ASTM D5185m         >20         4         18         5         5           Lead         ppm         ASTM D5185m         >40         6         <1         2         2           Copper         ppm         ASTM D5185m         >15         1         0         <1         0         <1           Vanadium         ppm         ASTM D5185m         0         0         0         0         <2         2         1         0         <1	CONTAMINAT	ION	method	limit/base	current	history1	history2
WEAR METALS	Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
Iron	Water		WC Method	>0.2	NEG	NEG	NEG
Chromium         ppm         ASTM D5185m         >20         6         2         2           Nickel         ppm         ASTM D5185m         >2         1         <1	WEAR METAL	S	method	limit/base	current	history1	history2
Nickel	ron	ppm	ASTM D5185m	>90	<u> 111</u>	71	81
Silver	Chromium	ppm	ASTM D5185m	>20	6	2	2
Saliver	Nickel	ppm	ASTM D5185m	>2	1	<1	0
Aluminum ppm ASTM D5185m >20 ▲ 18 5 5  Lead ppm ASTM D5185m >40 6 <1 2  Copper ppm ASTM D5185m >330 7 6 2  Tin ppm ASTM D5185m >15 1 0 <1  Vanadium ppm ASTM D5185m >15 1 0 0 0  Cadmium ppm ASTM D5185m 0 0 0 0  ADDITIVES method limit/base current history1 history  Boron ppm ASTM D5185m 0 0 0 6 2  Molybdenum ppm ASTM D5185m 0 0 0 6 2  Molybdenum ppm ASTM D5185m 0 0 0 6 2  Maganese ppm ASTM D5185m 0 2 0 0 6 2  Magnesium ppm ASTM D5185m 1010 936 938 966  Calcium ppm ASTM D5185m 1150 1026 11325 1135  Phosphorus ppm ASTM D5185m 1150 1026 1035 1108  Zinc ppm ASTM D5185m 1270 1314 1260 1345  Sulfur ppm ASTM D5185m 2060 3144 3098 2724  CONTAMINANTS method limit/base current history1 history  Sodium ppm ASTM D5185m >20 ▲ 23 2 2  Glycol % "ASTM D5185m >20 ▲ 23 2 2  Glycol % "ASTM D5185m >20 ▲ 23 2 2  Glycol % "ASTM D5185m >20 ▲ 23 2 2  Glycol % "ASTM D5185m >20 ▲ 23 0.9 1.4  NEG NEG NEG NEG  INFRA-RED method limit/base current history1 history  Soot % % "ASTM D7844 >6 2.3 0.9 1.4  Nitration Abs/tmm "ASTM D7815 >30 28.9 24.9 28.8  FLUID DEGRADATION method limit/base current history1 history  Oxidation Abs/tmm "ASTM D7415 >30 28.9 24.9 28.8	Titanium	ppm	ASTM D5185m	>2	<1	0	0
Lead         ppm         ASTM D5185m         >40         6         <1         2           Copper         ppm         ASTM D5185m         >330         7         6         2           Tin         ppm         ASTM D5185m         >15         1         0         <1           Vanadium         ppm         ASTM D5185m         <1         0         0         0           ADDITIVES         method         limit/base         current         history         history           ADDITIVES         method         limit/base         current         history         history           ADDITIVES         method         limit/base         current         history           ADDITIVES         method         limit/base         current         history           Boron         ppm         ASTM D5185m         0         28         0         3           Boron         ppm         ASTM D5185m         0         0         6         2           Molybdenum         ppm         ASTM D5185m         0         2         <1         <1           Magnesium         ppm         ASTM D5185m         1010         936         938         966           Calc	Silver	ppm	ASTM D5185m	>2	0	3	0
Copper         ppm         ASTM D5185m         >330         7         6         2           Tin         ppm         ASTM D5185m         >15         1         0         <1	Aluminum	ppm	ASTM D5185m	>20	<b>18</b>	5	5
Tin ppm ASTM D5185m >15 1 0 <1 Vanadium ppm ASTM D5185m	Lead	ppm	ASTM D5185m	>40	6	<1	2
Vanadium         ppm         ASTM D5185m         <1         0         0           Cadmium         ppm         ASTM D5185m         0         0         0           ADDITIVES         method         limit/base         current         history1         history1           Boron         ppm         ASTM D5185m         0         28         0         3           Barium         ppm         ASTM D5185m         0         0         6         2           Molybdenum         ppm         ASTM D5185m         0         0         6         2           Manganese         ppm         ASTM D5185m         0         2         <1         <1           Magnesium         ppm         ASTM D5185m         1010         936         938         966           Calcium         ppm         ASTM D5185m         1070         1065         1182         1135           Phosphorus         ppm         ASTM D5185m         1270         1314         1260         1345           Zilico         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1	Copper	ppm	ASTM D5185m	>330	7	6	2
Cadmium         ppm         ASTM D5185m         0         0         0           Boron         ppm         ASTM D5185m         0         28         0         3           Barium         ppm         ASTM D5185m         0         0         6         2           Molybdenum         ppm         ASTM D5185m         0         0         6         2           Manganese         ppm         ASTM D5185m         0         2         <1         <1           Magnesium         ppm         ASTM D5185m         1010         936         938         966           Calcium         ppm         ASTM D5185m         1070         1065         1182         1135           Phosphorus         ppm         ASTM D5185m         1270         1314         1260         1345           Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history1           Solition         ppm         ASTM D5185m         >20         23<	Γin	ppm	ASTM D5185m	>15	1	0	<1
## ADDITIVES   method   limit/base   current   history1   history3   ## Boron   ppm   ASTM D5185m   0   28   0   3   ## Barium   ppm   ASTM D5185m   0   0   6   2   ## Molybdenum   ppm   ASTM D5185m   0   0   153   67   66   ## Manganese   ppm   ASTM D5185m   0   2   <1   <1   ## Magnesium   ppm   ASTM D5185m   1010   936   938   966   ## Dalcium   ppm   ASTM D5185m   1070   1065   1182   1135   ## Phosphorus   ppm   ASTM D5185m   1150   1026   1035   1108   ## Zinc   ppm   ASTM D5185m   1270   1314   1260   1345   ## Sulfur   ppm   ASTM D5185m   2060   3144   3098   2724   ## CONTAMINANTS   method   limit/base   current   history1   history3   ## Bodium   ppm   ASTM D5185m   ≥25   ▲ 36   14   7   ## Bodium   ppm   ASTM D5185m   ≥25   ▲ 36   14   7   ## Potassium   ppm   ASTM D5185m   ≥20   ▲ 23   2   2   ## Blycol   % "ASTM D2982   NEG   NEG   NEG   ## NEG   NEG   NEG   NEG   ## Nitration   Abs/cm "ASTM D7415   >30   28.9   24.9   28.8   ## FLUID DEGRADATION   method   limit/base   current   history1   history3   ## Dataset   Abs/tmm "ASTM D7415   >30   28.9   24.9   28.8   ## FLUID DEGRADATION   method   limit/base   current   history1   history3   ## Dataset   Dat	/anadium	ppm	ASTM D5185m		<1	0	0
Boron	Cadmium	ppm	ASTM D5185m		0	0	0
Barium         ppm         ASTM D5185m         0         0         6         2           Molybdenum         ppm         ASTM D5185m         60         153         67         66           Manganese         ppm         ASTM D5185m         0         2         <1	ADDITIVES		method	limit/base	current	history1	history2
Molybdenum         ppm         ASTM D5185m         60         153         67         66           Manganese         ppm         ASTM D5185m         0         2         <1         <1           Magnesium         ppm         ASTM D5185m         1010         936         938         966           Calcium         ppm         ASTM D5185m         1070         1065         1182         1135           Phosphorus         ppm         ASTM D5185m         1150         1026         1035         1108           Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history           Silicon         ppm         ASTM D5185m         >25         36         14         7           Sodium         ppm         ASTM D5185m         >20         23         2         2           Gilycol         %         *ASTM D282         NEG         NEG         NEG           INFRA-RED         method         limit/base         curren	Boron	ppm	ASTM D5185m	0	28	0	3
Manganese         ppm         ASTM D5185m         0         2         <1         <1           Magnesium         ppm         ASTM D5185m         1010         936         938         966           Calcium         ppm         ASTM D5185m         1070         1065         1182         1135           Phosphorus         ppm         ASTM D5185m         1150         1026         1035         1108           Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history1           Silicon         ppm         ASTM D5185m         >25         36         14         7           Sodium         ppm         ASTM D5185m         >25         36         14         7           Sodium         ppm         ASTM D5185m         >20         23         2         2           Glycol         "ASTM D5185m         >20         NEG         NEG         NEG           INFRA-RED         method         limit/base	Barium	ppm	ASTM D5185m	0	0	6	2
Magnesium         ppm         ASTM D5185m         1010         936         938         966           Calcium         ppm         ASTM D5185m         1070         1065         1182         1135           Phosphorus         ppm         ASTM D5185m         1150         1026         1035         1108           Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history1           Solicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         0.9         1.4           INFRA-RED         method	Molybdenum	ppm	ASTM D5185m	60	153	67	66
Calcium         ppm         ASTM D5185m         1070         1065         1182         1135           Phosphorus         ppm         ASTM D5185m         1150         1026         1035         1108           Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history           Silicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/.1mm         *ASTM D7415 <td< td=""><td>Manganese</td><td>ppm</td><td>ASTM D5185m</td><td>0</td><td>2</td><td>&lt;1</td><td>&lt;1</td></td<>	Manganese	ppm	ASTM D5185m	0	2	<1	<1
Phosphorus         ppm         ASTM D5185m         1150         1026         1035         1108           Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history           Silicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         0         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/.1mm	Magnesium	ppm	ASTM D5185m	1010	936	938	966
Zinc         ppm         ASTM D5185m         1270         1314         1260         1345           Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history           Silicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Potassium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         0.9         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/.1mm         *ASTM D7415	Calcium	ppm	ASTM D5185m	1070	1065	1182	1135
Sulfur         ppm         ASTM D5185m         2060         3144         3098         2724           CONTAMINANTS         method         limit/base         current         history1         history           Silicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         >20         ▲ 1802         0         9           Potassium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D5185m         >20         ▲ 23         2         2           MEG         NEG         NEG         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current<	Phosphorus	ppm	ASTM D5185m	1150	1026	1035	1108
CONTAMINANTS         method         limit/base         current         history1         history2           Silicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         ▲ 1802         0         9           Potassium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D2982         NEG         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	Zinc	ppm	ASTM D5185m	1270	1314	1260	1345
Silicon         ppm         ASTM D5185m         >25         ▲ 36         14         7           Sodium         ppm         ASTM D5185m         ▲ 1802         0         9           Potassium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history1           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	Sulfur	ppm	ASTM D5185m	2060	3144	3098	2724
Sodium         ppm         ASTM D5185m         ▲ 1802         0         9           Potassium         ppm         ASTM D5185m         >20         ▲ 23         2         2           Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	CONTAMINAN	ITS	method	limit/base	current	history1	history2
Potassium         ppm         ASTM D5185m         >20         ≥3         2         2           Glycol         %         *ASTM D2982         NEG         NEG         NEG           INFRA-RED         method         limit/base         current         history1         history           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	Silicon	ppm	ASTM D5185m	>25	<b>▲</b> 36	14	7
NEG	Sodium	ppm	ASTM D5185m		<b>1802</b>	0	9
INFRA-RED         method         limit/base         current         history1         history2           Soot %         %         *ASTM D7844         >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	Potassium	ppm	ASTM D5185m	>20	<b>23</b>	2	2
Soot %         %         *ASTM D7844 >6         2.3         0.9         1.4           Nitration         Abs/cm         *ASTM D7624 >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415 >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history           Oxidation         Abs/.1mm         *ASTM D7414 >25         22.1         25.7         26.3	Glycol	%	*ASTM D2982		NEG	NEG	NEG
Nitration         Abs/cm         *ASTM D7624         >20         17.8         13.0         14.3           Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION method limit/base current history1         history1         history           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	INFRA-RED		method	limit/base	current	history1	history2
Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	Soot %	%	*ASTM D7844	>6	2.3	0.9	1.4
Sulfation         Abs/.1mm         *ASTM D7415         >30         28.9         24.9         28.8           FLUID DEGRADATION         method         limit/base         current         history1         history2           Oxidation         Abs/.1mm         *ASTM D7414         >25         22.1         25.7         26.3	Vitration	Abs/cm	*ASTM D7624	>20	17.8	13.0	14.3
Oxidation	Sulfation	Abs/.1mm	*ASTM D7415	>30		24.9	
	FLUID DEGRA	NOITAC	method	limit/base	current	history1	history2
	Oxidation	Abs/.1mm	*ASTM D7414	>25	22.1	25.7	26.3
Dado Hambor (DIV) highory notivi beood 0.0							



## **OIL ANALYSIS REPORT**

