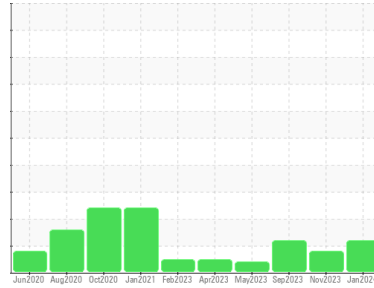


Area  
**PASTA [98649899]**  
 Machine Id  
**RAILCAR UNLOAD WEST**  
 Component  
**Blower**  
 Fluid  
**GEAR OIL ISO 320 (--- GAL)**



## DIAGNOSIS

**Recommendation**  
 The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

**Wear**  
 All component wear rates are normal.

**Contamination**  
 There is a high amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PCA0111836</b>	PCA0111842	PCA0099586
Sample Date	Client Info	<b>05 Jan 2024</b>	09 Nov 2023	15 Sep 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>Changed</b>	Changed	Changed
Sample Status		<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	<b>8</b>	5	15
Chromium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	2	2
Lead	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 50	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 15	<b>0</b>	4	0
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	0
Magnesium	ppm	ASTM D5185m 50	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m 50	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m 350	<b>534</b>	528	520
Zinc	ppm	ASTM D5185m 100	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 12500	<b>1390</b>	1891	2361

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	5	5
Sodium	ppm	ASTM D5185m	<b>0</b>	0	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	<1	<1

## FLUID CLEANLINESS

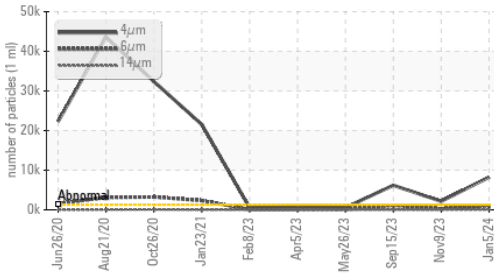
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >1300	<b>▲ 8240</b>	▲ 2148	▲ 6189
Particles >6µm	ASTM D7647 >320	<b>▲ 1019</b>	255	▲ 1062
Particles >14µm	ASTM D7647 >80	<b>30</b>	9	43
Particles >21µm	ASTM D7647 >20	<b>7</b>	3	10
Particles >38µm	ASTM D7647 >4	<b>0</b>	0	1
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >17/15/13	<b>▲ 20/17/12</b>	▲ 18/15/10	▲ 20/17/13

## FLUID DEGRADATION

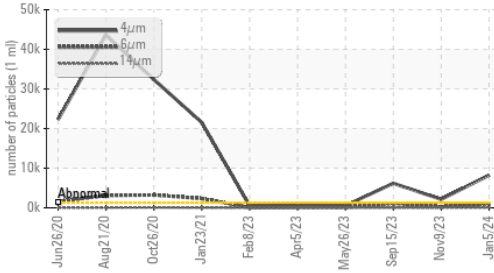
method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.35</b>	0.22	0.35

# OIL ANALYSIS REPORT

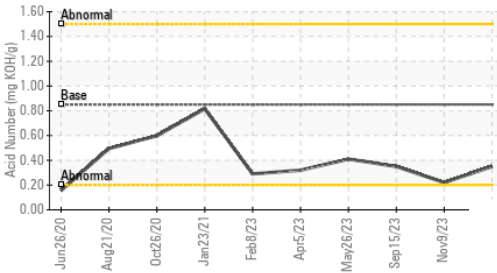
## ▲ Particle Trend



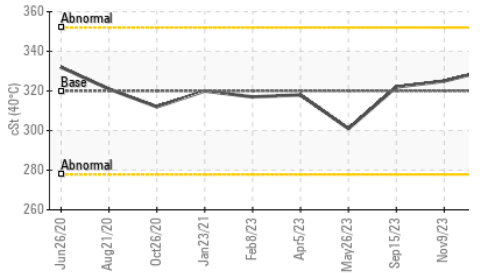
## ▲ Particle Trend



## Acid Number



## Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

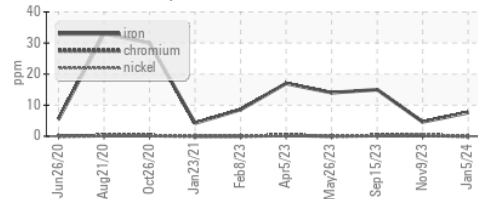
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	331	325

SAMPLE IMAGES	method	limit/base	current	history1	history2
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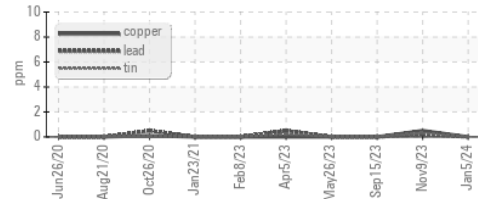


## GRAPHS

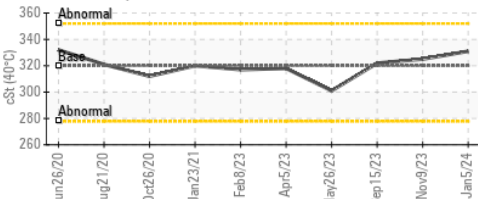
### Ferrous Alloys



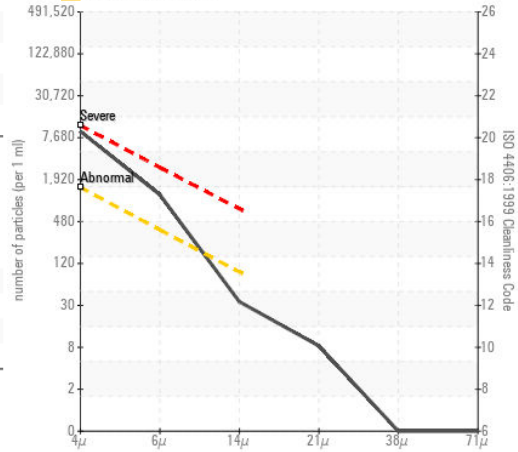
### Non-ferrous Metals



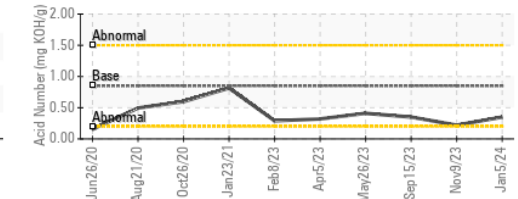
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0111836 **Received** : 16 Jan 2024  
**Lab Number** : 06061003 **Diagnosed** : 17 Jan 2024  
**Unique Number** : 10832385 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: