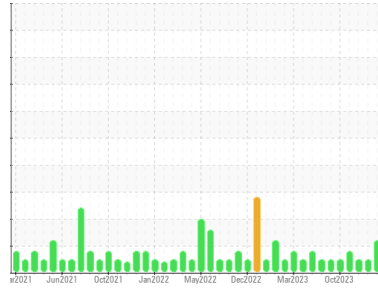


# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**NAT CUTS [98618501 BEFORE]**  
 Machine Id  
**LINE 3 CUBER**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>PCA0108424</b>	PCA0108415	PCA0108414
Sample Date	Client Info			<b>17 Dec 2023</b>	10 Nov 2023	06 Nov 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>ATTENTION</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	<b>4</b>	6	6
Chromium	ppm	ASTM D5185m	>20	<b>1</b>	2	2
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	2	2
Lead	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>20	<b>5</b>	6	6
Tin	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	5	<b>0</b>	4	5
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	200	<b>0</b>	0	<1
Phosphorus	ppm	ASTM D5185m	300	<b>327</b>	270	273
Zinc	ppm	ASTM D5185m	370	<b>14</b>	17	17
Sulfur	ppm	ASTM D5185m	2500	<b>680</b>	519	519

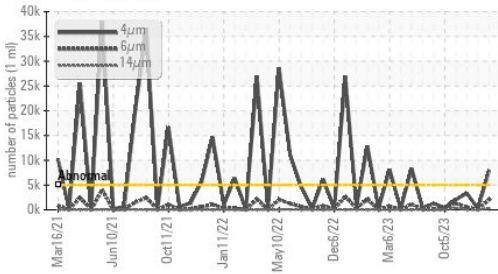
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>3</b>	4	4
Sodium	ppm	ASTM D5185m		<b>0</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	<1	<1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>▲ 7941</b>	217	3335
Particles >6µm		ASTM D7647	>1300	<b>▲ 1999</b>	63	508
Particles >14µm		ASTM D7647	>320	<b>253</b>	7	27
Particles >21µm		ASTM D7647	>80	<b>45</b>	1	4
Particles >38µm		ASTM D7647	>20	<b>1</b>	0	0
Particles >71µm		ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/15	<b>▲ 20/18/15</b>	15/13/10	19/16/12

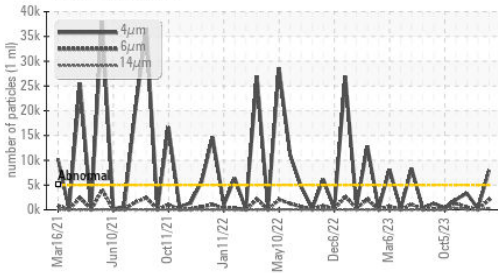
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.20</b>	0.18	0.19

# OIL ANALYSIS REPORT

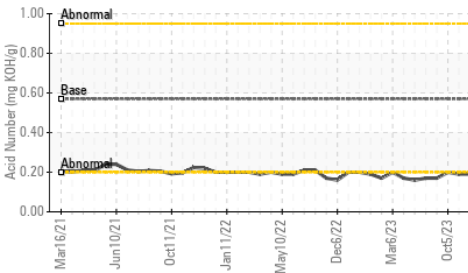
▲ Particle Trend



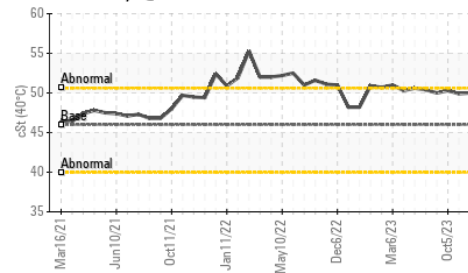
▲ Particle Trend



Acid Number



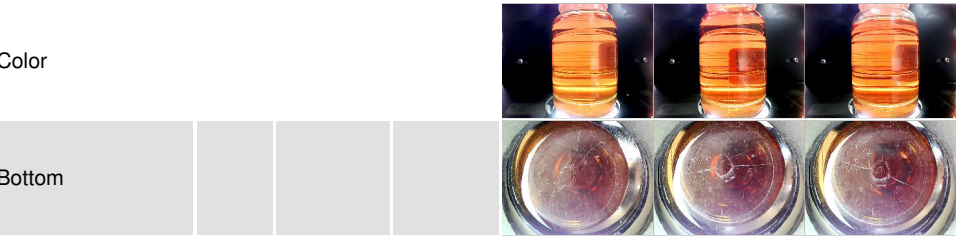
Viscosity @ 40°C



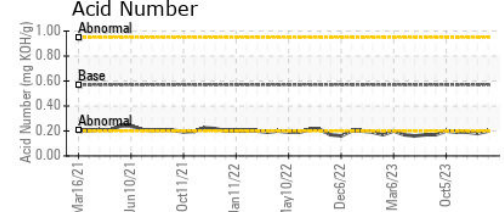
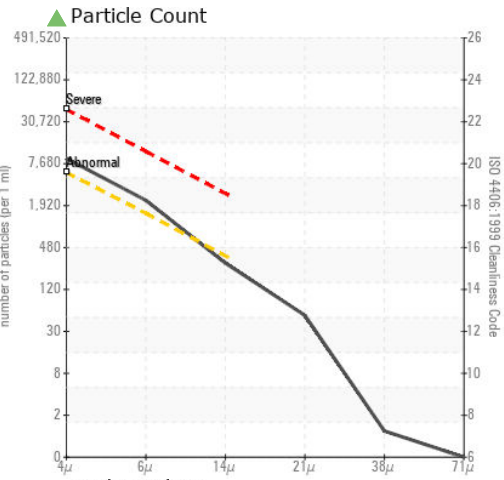
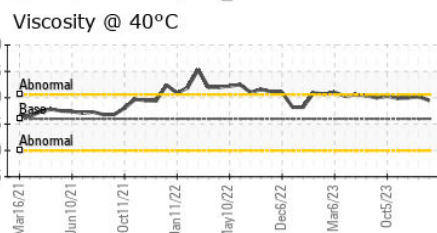
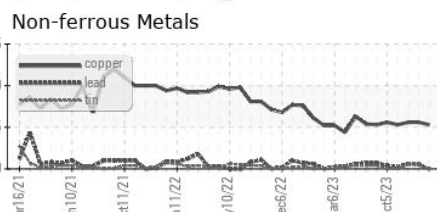
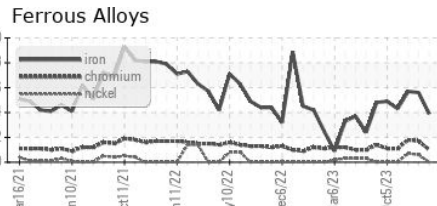
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	<b>49.5</b>	50.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0108424 **Received** : 16 Jan 2024  
**Lab Number** : 06061006 **Diagnosed** : 17 Jan 2024  
**Unique Number** : 10832388 **Diagnostician** : Jonathan Hester  
**Test Package** : IND 2

**KraftHeinz - Springfield - Plant 8311 PCA**  
 2035 E BENNETT  
 SPRINGFIELD, MO  
 US 65804  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: