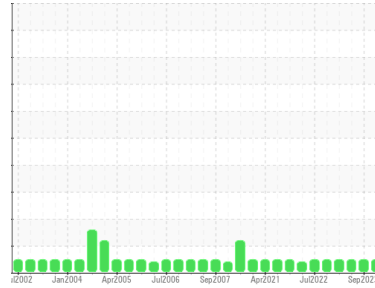


# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**BLENDER 4**  
 Component  
**Gearbox**  
 Fluid  
**MOBIL SHC 630 (15 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>PCA0113565</b>	PCA0103586	PCA0094146
Sample Date	Client Info		<b>15 Jan 2024</b>	29 Sep 2023	08 Aug 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>4</b>	5	4
Chromium	ppm	ASTM D5185m >15	<b>0</b>	<1	0
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	2	<1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >200	<b>0</b>	0	0
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>1</b>	<1	<1
Calcium	ppm	ASTM D5185m	<b>3</b>	1	0
Phosphorus	ppm	ASTM D5185m	<b>449</b>	432	494
Zinc	ppm	ASTM D5185m	<b>0</b>	<1	0
Sulfur	ppm	ASTM D5185m	<b>1068</b>	1203	1430

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>20</b>	23	22
Sodium	ppm	ASTM D5185m	<b>0</b>	1	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0

## FLUID CLEANLINESS

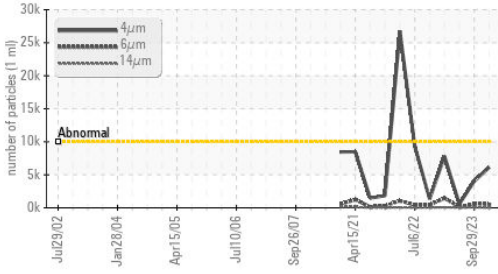
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>6124</b>	4027	586
Particles >6µm	ASTM D7647	>2500	<b>527</b>	599	134
Particles >14µm	ASTM D7647	>640	<b>23</b>	65	10
Particles >21µm	ASTM D7647	>160	<b>7</b>	27	4
Particles >38µm	ASTM D7647	>40	<b>0</b>	4	2
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	1
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>20/16/12</b>	19/16/13	16/14/10

## FLUID DEGRADATION

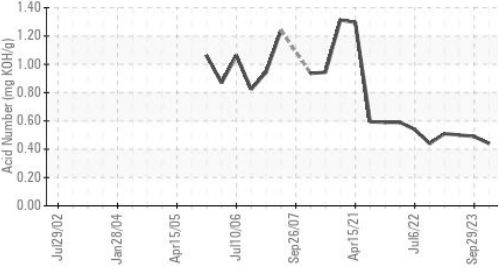
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.44</b>	0.49	0.50

# OIL ANALYSIS REPORT

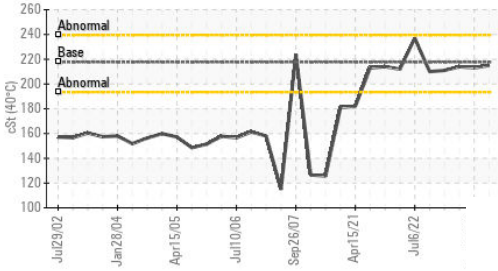
**Particle Trend**



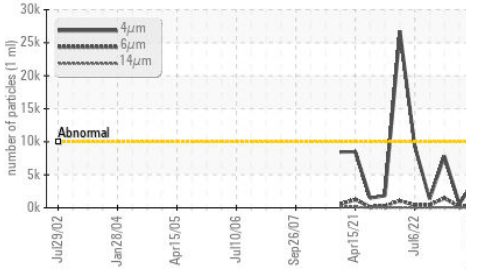
**Acid Number**



**Viscosity @ 40°C**



**Particle Trend**



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

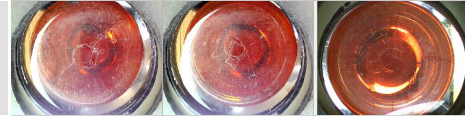
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	215	213

SAMPLE IMAGES	method	limit/base	current	history1	history2
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**Color**

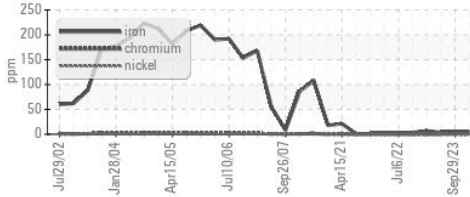


**Bottom**

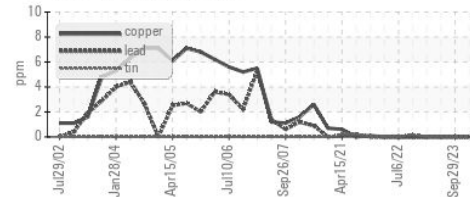


## GRAPHS

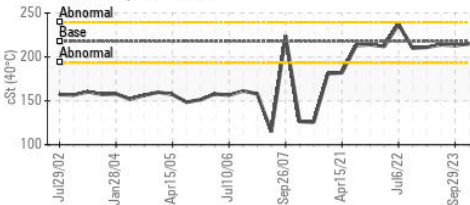
**Ferrous Alloys**



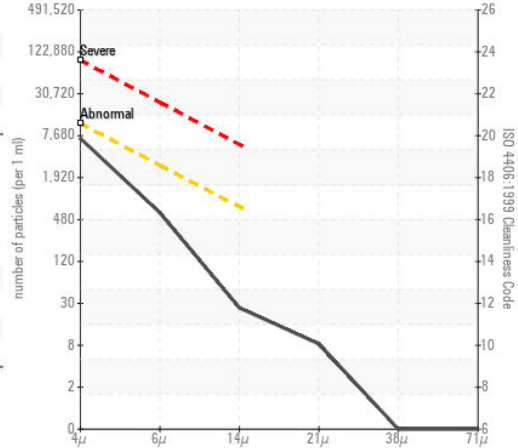
**Non-ferrous Metals**



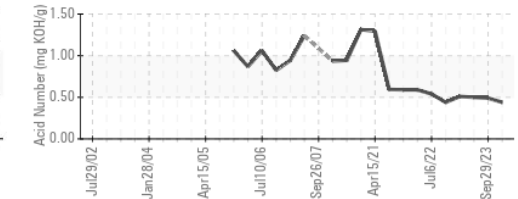
**Viscosity @ 40°C**



**Particle Count**



**Acid Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0113565 **Received** : 18 Jan 2024  
**Lab Number** : 06064333 **Diagnosed** : 24 Jan 2024  
**Unique Number** : 10835715 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**KraftHeinz - New Ulm - Plant 8302**  
 2525 S BRIDGE STREET  
 NEW ULM, MN  
 US 56073  
 Contact: RYAN SCHMID  
 ryan.schmid@kraftheinz.com  
 T: (507)568-0338  
 F: (507)354-7927

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)