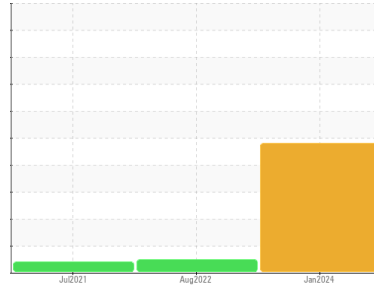


OIL ANALYSIS REPORT



Area
G.LOPES CONSTRUCTION INC./Off-Road
 Machine Id
E-0323
 Component
Hydraulic System
 Fluid
PETRO CANADA DURATRAN (--- GAL)

Sample Rating Trend



WATER



DIAGNOSIS

Recommendation

We advise that you check all areas where dirt can enter the system. We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	PCA0109667	PCA0066752	WC0594603
Sample Date	Client Info	16 Jan 2024	10 Aug 2022	01 Jul 2021
Machine Age	hrs	9307	8687	7813
Oil Age	hrs	7813	874	0
Oil Changed	Client Info	N/A	N/A	Changed
Sample Status		ABNORMAL	NORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >20	18	21	13
Chromium	ppm	ASTM D5185m >10	5	3	1
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	▲ 8	6	0
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >75	10	6	4
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 110	47	52	39
Barium	ppm	ASTM D5185m 0.0	0	2	0
Molybdenum	ppm	ASTM D5185m 0.0	1	4	4
Manganese	ppm	ASTM D5185m 1	1	<1	<1
Magnesium	ppm	ASTM D5185m 13	38	33	32
Calcium	ppm	ASTM D5185m 3610	1677	1585	1043
Phosphorus	ppm	ASTM D5185m 1192	846	743	643
Zinc	ppm	ASTM D5185m 1455	990	908	756
Sulfur	ppm	ASTM D5185m 2641	2613	2669	2434

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >20	▲ 20	12	5
Sodium	ppm	ASTM D5185m	2	5	1
Potassium	ppm	ASTM D5185m >20	0	0	<1
Water	%	ASTM D6304 >0.1	▲ 0.166	---	---
ppm Water	ppm	ASTM D6304 >1000	▲ 1660	---	---

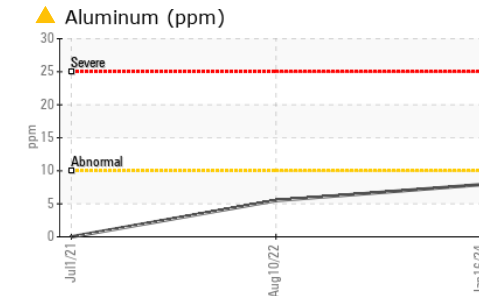
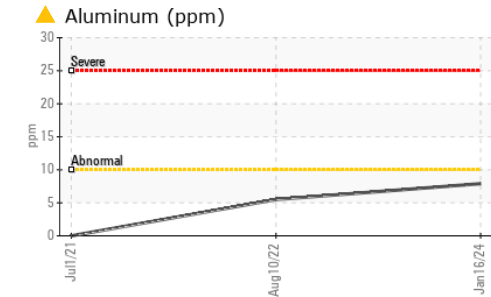
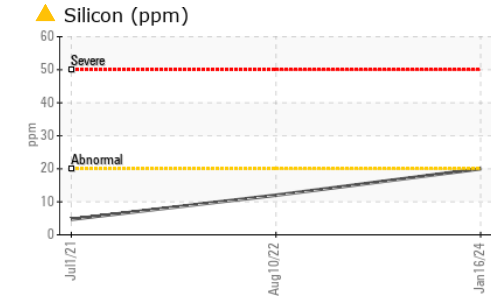
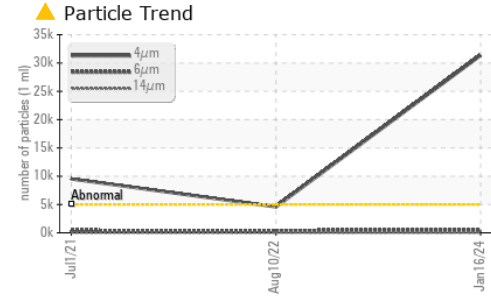
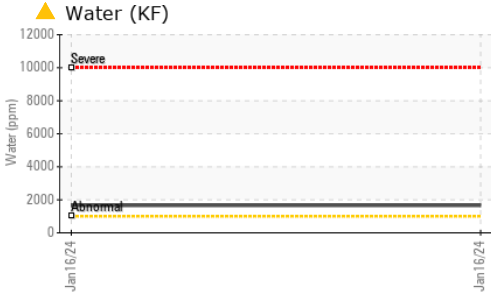
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 31345	4592	▲ 9525
Particles >6µm	ASTM D7647 >1300	485	393	415
Particles >14µm	ASTM D7647 >160	19	18	13
Particles >21µm	ASTM D7647 >40	3	6	3
Particles >38µm	ASTM D7647 >10	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 22/16/11	19/16/11	▲ 20/16/11

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.6	1.08	0.94	0.625

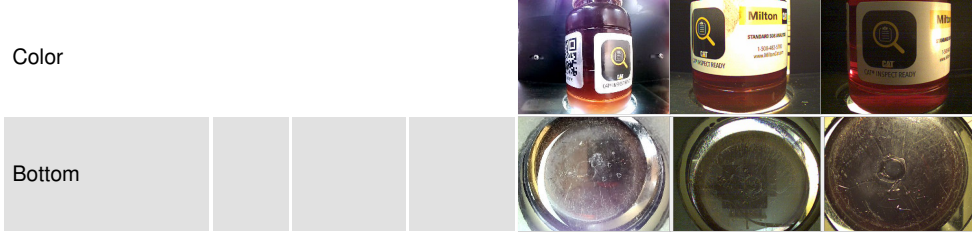
OIL ANALYSIS REPORT



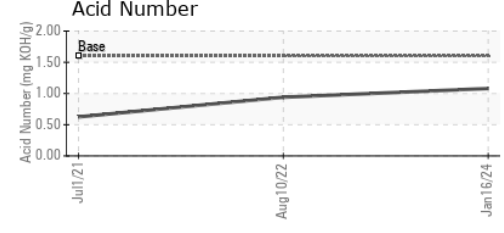
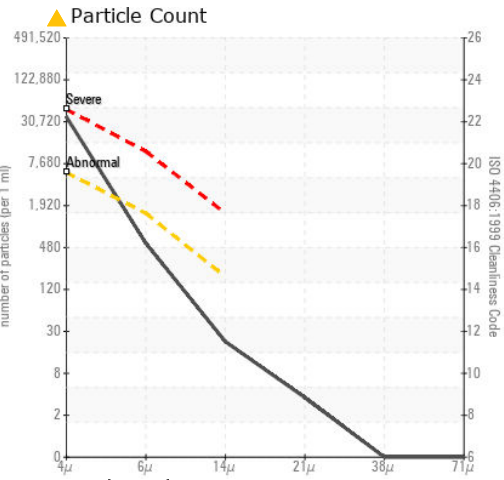
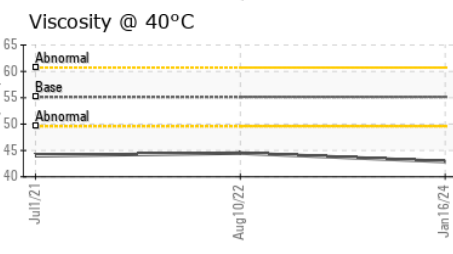
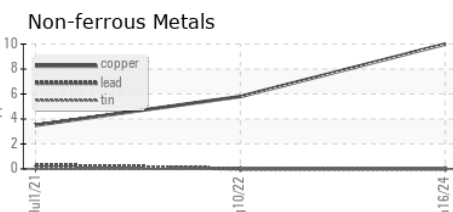
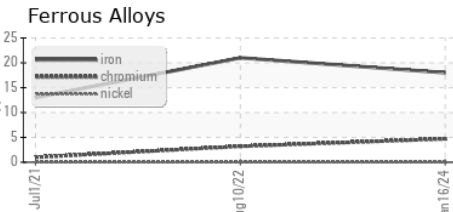
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	0.2%	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	55.14	42.9	44.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109667
Lab Number : 06065559
Unique Number : 10836941
Test Package : MOB 2 (Additional Tests: KF)

Received : 19 Jan 2024
Tested : 07 Feb 2024
Diagnosed : 07 Feb 2024 - Doug Bogart

G LOPES CONSTRUCTION
 565 WINTHROP ST
 TAUNTON, MA
 US 02780
 Contact: BUTCH MCGRATH
 bmcgrath@glopes.com
 T:
 F:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)