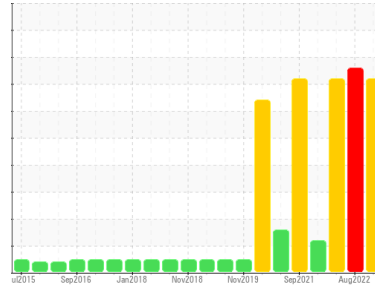


OIL ANALYSIS REPORT



Area
G.LOPES CONSTRUCTION INC./Off-Road
Machine Id
E83
Component
Hydraulic System
Fluid
PETRO CANADA DURATRAN (--- GAL)

Sample Rating Trend



DIAGNOSIS

Recommendation
We recommend that you drain the oil and perform a filter service on this component if not already done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear
The iron level is severe.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		PCA0109741	PCA0078144	PCA0072035
Sample Date	Client Info		16 Jan 2024	17 Aug 2022	19 Apr 2022
Machine Age	hrs	Client Info	12563	11847	11498
Oil Age	hrs	Client Info	11466	10900	10900
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			SEVERE	SEVERE	SEVERE

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	104	291	187
Chromium	ppm	ASTM D5185m >10	0	<1	<1
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	<1
Silver	ppm	ASTM D5185m	0	<1	0
Aluminum	ppm	ASTM D5185m >10	<1	2	1
Lead	ppm	ASTM D5185m >10	<1	2	1
Copper	ppm	ASTM D5185m >75	2	2	1
Tin	ppm	ASTM D5185m >10	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 110	55	103	107
Barium	ppm	ASTM D5185m 0.0	0	0	0
Molybdenum	ppm	ASTM D5185m 0.0	4	5	5
Manganese	ppm	ASTM D5185m 1	2	4	3
Magnesium	ppm	ASTM D5185m 13	52	56	60
Calcium	ppm	ASTM D5185m 3610	2493	3200	3211
Phosphorus	ppm	ASTM D5185m 1192	952	1121	1144
Zinc	ppm	ASTM D5185m 1455	1144	1426	1421
Sulfur	ppm	ASTM D5185m 2641	2997	4456	3731

CONTAMINANTS

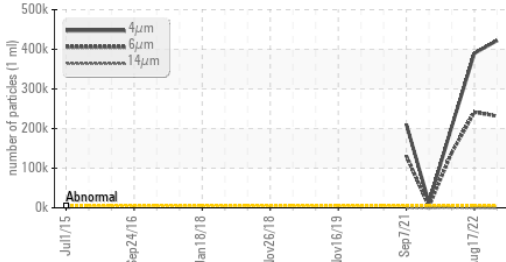
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	6	8	8
Sodium	ppm	ASTM D5185m	1	6	4
Potassium	ppm	ASTM D5185m >20	0	2	2

FLUID CLEANLINESS

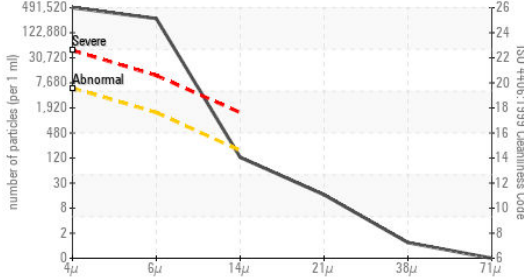
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	422225	390101	204714
Particles >6µm	ASTM D7647	>1300	231429	241502	139255
Particles >14µm	ASTM D7647	>160	110	481	948
Particles >21µm	ASTM D7647	>40	14	4	2
Particles >38µm	ASTM D7647	>10	1	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	26/25/14	26/25/16	25/24/17

OIL ANALYSIS REPORT

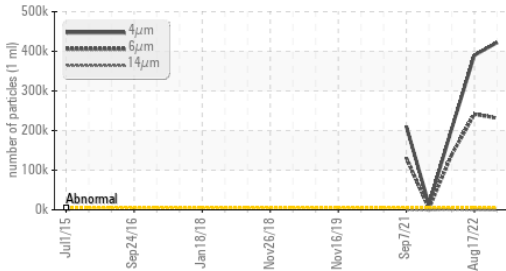
Particle Trend



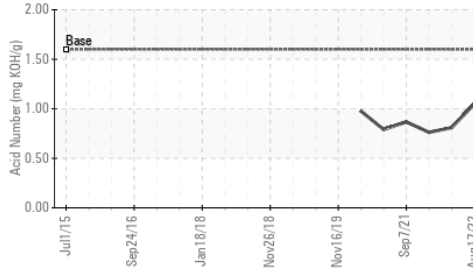
Particle Count



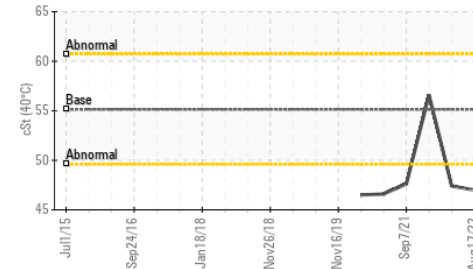
Particle Trend



Acid Number



Viscosity @ 40°C



FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g ASTM D8045	1.6	0.91	1.05	0.81

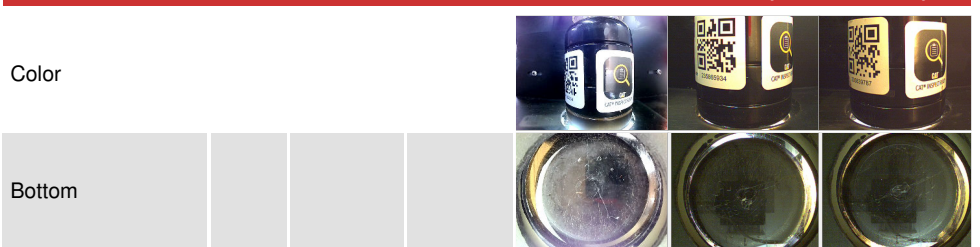
VISUAL

method	limit/base	current	history1	history2	
White Metal	scalar *Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar *Visual	NONE	NONE	NONE	NONE
Precipitate	scalar *Visual	NONE	NONE	NONE	NONE
Silt	scalar *Visual	NONE	NONE	NONE	NONE
Debris	scalar *Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	NONE	NONE	NONE
Appearance	scalar *Visual	NORML	NORML	NORML	NORML
Odor	scalar *Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar *Visual	>0.1	NEG	NEG	NEG
Free Water	scalar *Visual		NEG	NEG	NEG

FLUID PROPERTIES

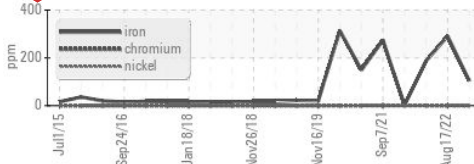
method	limit/base	current	history1	history2	
Visc @ 40°C	cSt ASTM D445	55.14	46.8	47.0	47.4

SAMPLE IMAGES

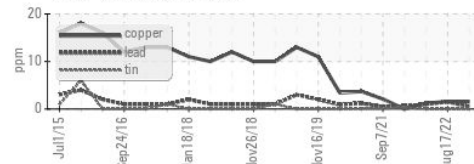


GRAPHS

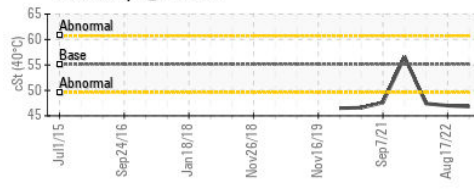
Ferrous Alloys



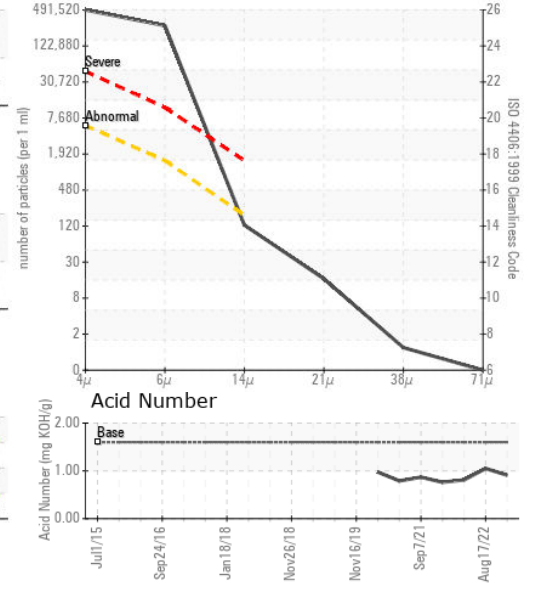
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0109741
Lab Number : 06065561
Unique Number : 10836943
Test Package : MOB 2

Received : 19 Jan 2024
Diagnosed : 23 Jan 2024
Diagnostician : Don Baldrige

G LOPES CONSTRUCTION
 565 WINTHROP ST
 TAUNTON, MA
 US 02780
 Contact: BUTCH MCGRATH
 bmcgrath@glopes.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: